



ARCHITECTURAL MILLWORK





At Koetter Woodworking, we take pride in being the Midwest's premier manufacturer of high-quality architectural wood products. For over 65 years, we've been a trusted partner to the residential and commercial building industries, as well as fine furniture and cabinetry makers. Beyond our own extensive product line, we collaborate with top supply chains to offer a full spectrum of complimentary products — making us your ultimate one-stop resource. Our experienced team is dedicated to delivering exceptional products and services that consistently exceed your expectations.

Explore our catalog to discover how Koetter Woodworking can bring your vision to life.

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SELECTING THE RIGHT PRODUCTS

During the process of building a home, the significance of the interior millwork package is often overlooked. Homeowners commonly place a high priority on upgrading their appliances, which will undoubtedly be replaced over time. The crucial value of giving comparable importance to the millwork package cannot be overstated.

Consider this. Architectural millwork and doors serve as enduring, **permanent furniture** in a home.

Different species possess different qualities, and it's important to understand that not all products are created equal. With the variety of options available in the market, making the right choice isn't always easy. It's important to keep in mind that economic value encompasses far more than the cost of the raw materials; product yield, as well as installation and finishing costs should always be considered when choosing a product best suited for your individual project.

Illustrated below are several key factors to consider, which will help guide you in making an informed decision when selecting your interior millwork package.

PRIMED MDF

- Cost-effective solution for the budget conscious, paint grade project
- Excellent value proportionally in wider profiles
- Manufactured from recycled, recovered, or post-consumer wood fibers
- Profile selection often limited for the custom project
- Not easily repaired - most ideal in non-impact applications such as crown, wall & ceiling details
- Pre-primed for paint grade applications

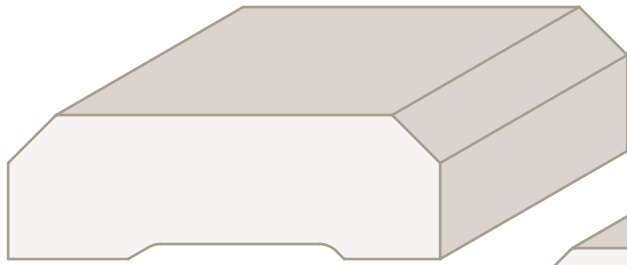
PRIMED PINE

- Economical choice when wood is preferred over MDF
- Good selection of common commodity profiles
- Pre-Primed for paint grade applications
- Profile selection can be limited for the custom project
- Raw materials sourced from sustainably managed forests
- More suitable than MDF for moisture prone areas such as garages, bathrooms, laundry, etc.

POPLAR / FJ POPLAR

- Extensive selection of profiles including stock and special order options
- Tight, straight grain providing a smooth, paintable finish
- Excellent screw, nail and staple fastening properties
- More durable than MDF, particularly in casing and base applications
- Renewable, natural resource sustainably sourced and manufactured in the USA
- Available raw or pre-primed for paint grade applications
- Clear Poplar can be painted or stained

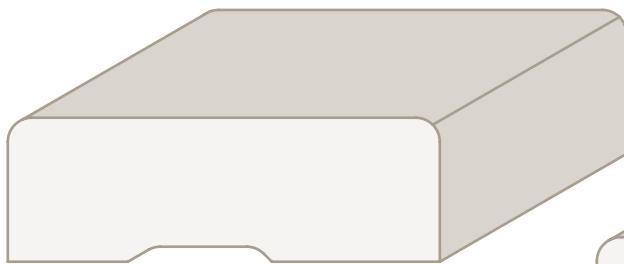
	DURABILITY	SELECTION	CUSTOMIZABLE	GREEN/ SUSTAINABLE RESOURCE	EASE OF INSTALLATION	PAINTABILITY	STAINABILITY	LENGTHS/YIELDS
POPLAR	★★★★★	★★★★★	★★★★★	★★★★★	★★★★★	★★★★★	★★★★★	★★★★★
FJ POPLAR	★★★★★	★★★★★	★★★★	★★★★★	★★★★★	★★★★★	⊘	★★★★
PRIMED PINE	★★★	★★★	★	★★★★	★★★★	★★★	⊘	★★★
PRIMED MDF	★	★★★★	★	★★★★	★★	★★★★	⊘	★★★



2472-C-CA $\frac{3}{4}$ " x $2\frac{1}{4}$ "



24104-C-CA $\frac{3}{4}$ " x $3\frac{1}{4}$ "



2472-2R18-CA $\frac{3}{4}$ " x $2\frac{1}{4}$ "



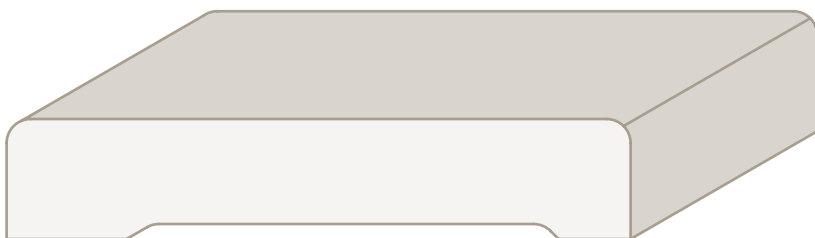
2488-2R18-CA $\frac{3}{4}$ " x $2\frac{3}{4}$ "



24104-R-CA $\frac{3}{4}$ " x $3\frac{1}{4}$ "

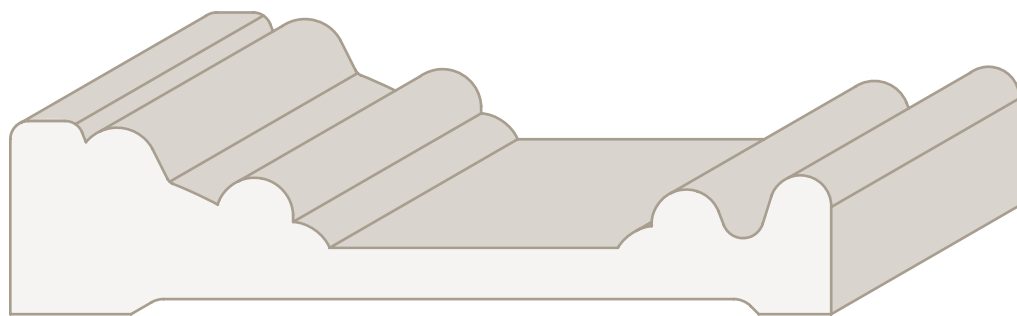


24112-R-CA $\frac{3}{4}$ " x $3\frac{1}{2}$ "

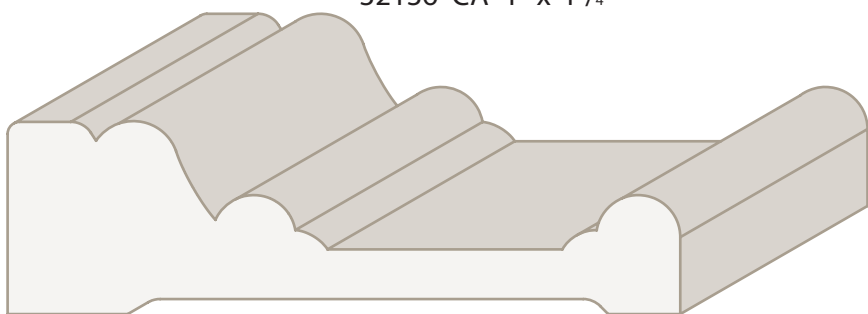


20104-2R18-CA $\frac{5}{8}$ " x $3\frac{1}{4}$ "

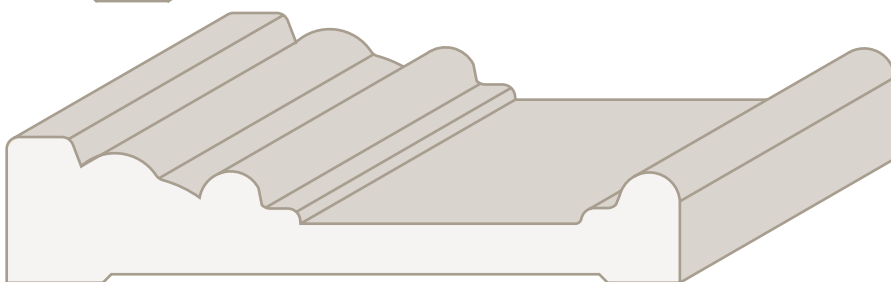
CASINGS



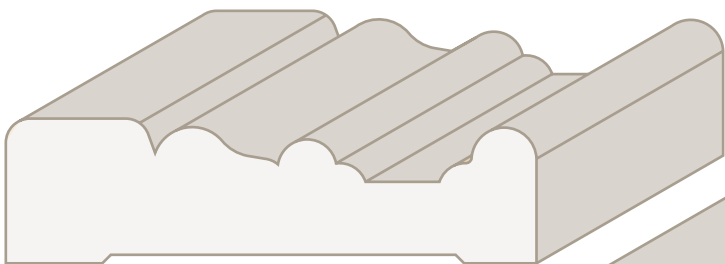
32136-CA 1" x 4¹/₄"



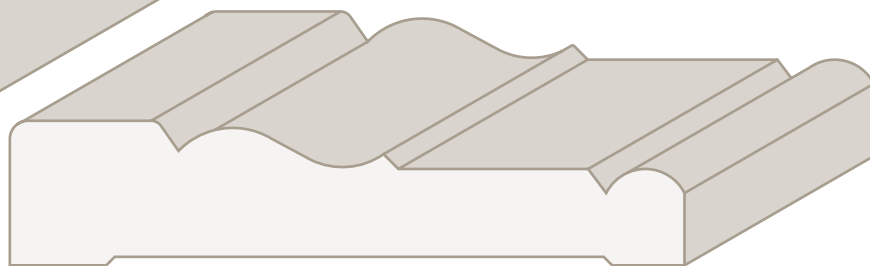
32112-H-CA 1" x 3¹/₂"



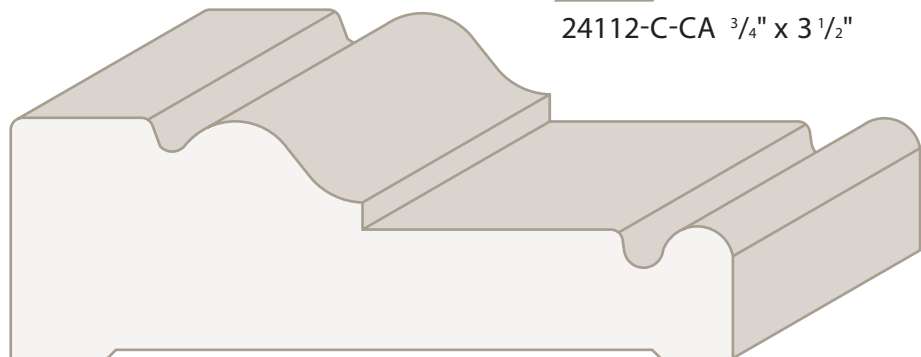
24112-CA 3³/₄" x 3¹/₂"



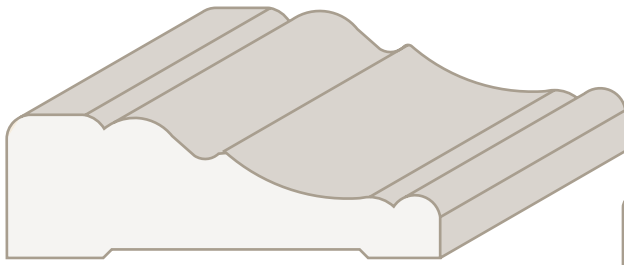
2488-CA 3³/₄" x 2³/₄"



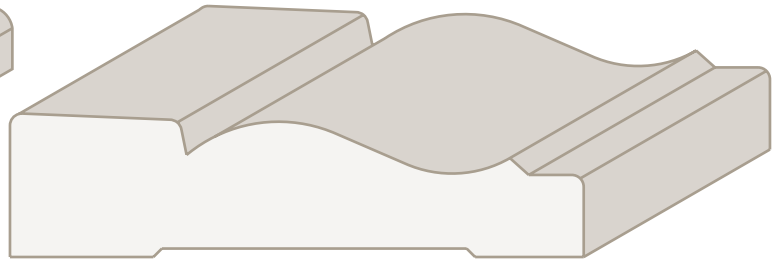
24112-C-CA 3³/₄" x 3¹/₂"



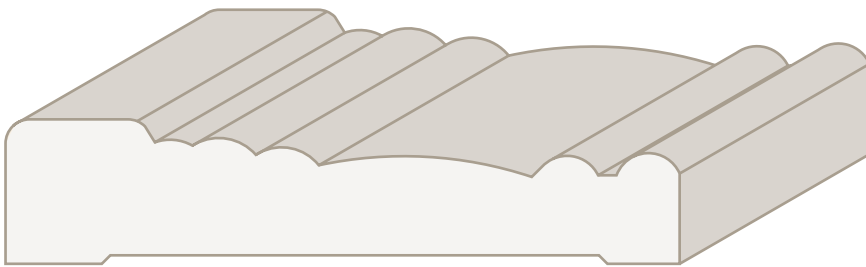
40120-CA 1¹/₄" x 3³/₄"



2472-B-CA $\frac{3}{4}$ " x $2\frac{1}{4}$ "



2496-Q-CA $\frac{3}{4}$ " x 3"



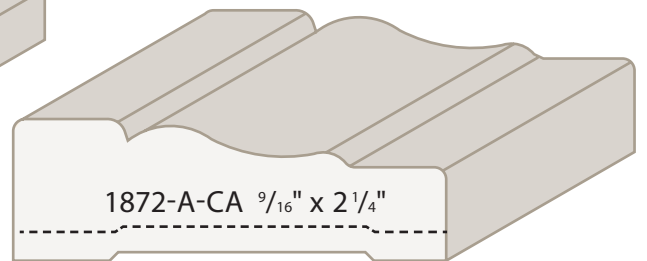
24112-E-CA $\frac{3}{4}$ " x $3\frac{1}{2}$ "



24136-E-CA $\frac{3}{4}$ " x $4\frac{1}{4}$ "

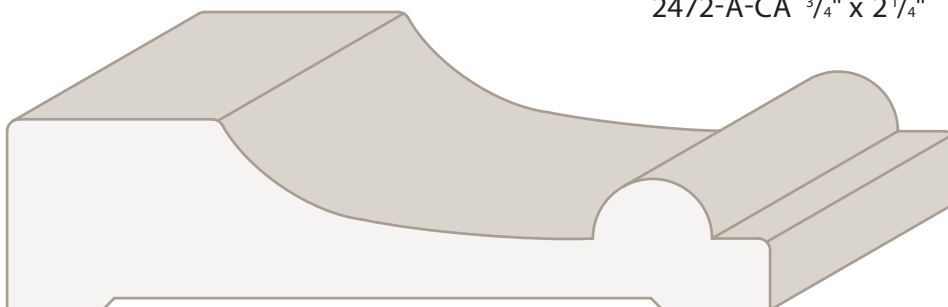


24112-RD-CA $\frac{3}{4}$ " x $3\frac{1}{2}$ "



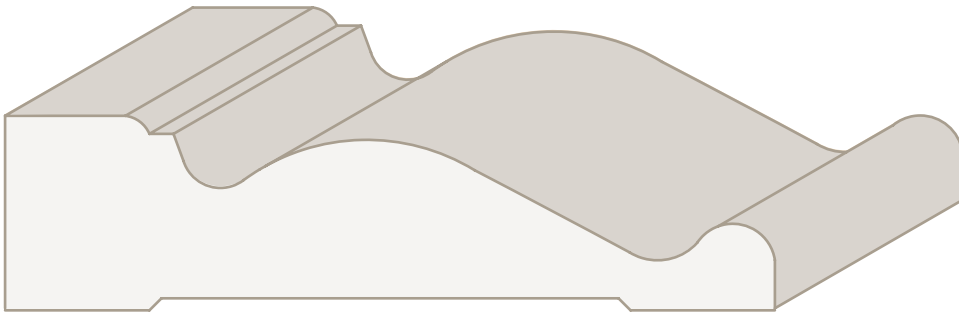
1872-A-CA $\frac{9}{16}$ " x $2\frac{1}{4}$ "

2472-A-CA $\frac{3}{4}$ " x $2\frac{1}{4}$ "

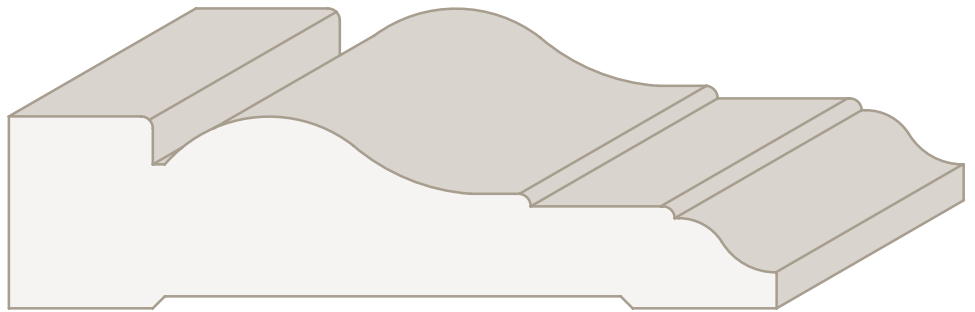


32128-CRB 1" x 4"

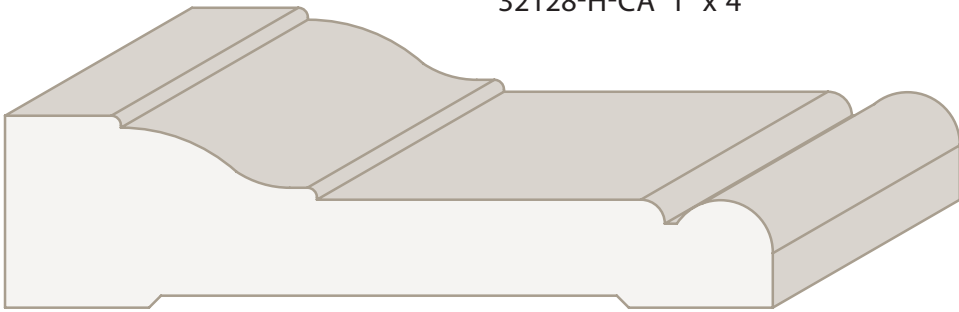
CASINGS



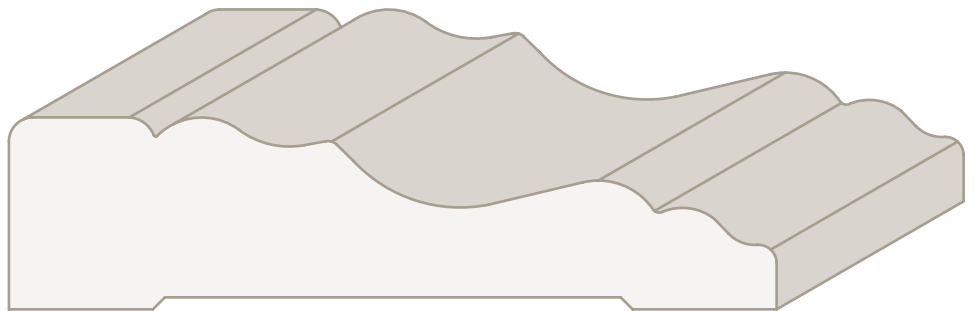
32128-G-CA 1" x 4"



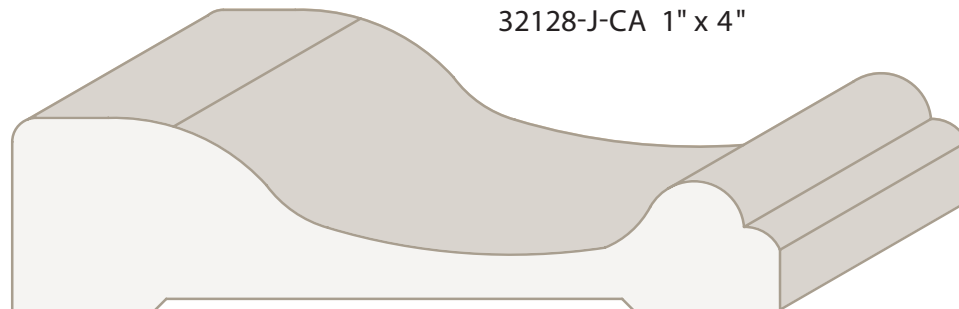
32128-H-CA 1" x 4"



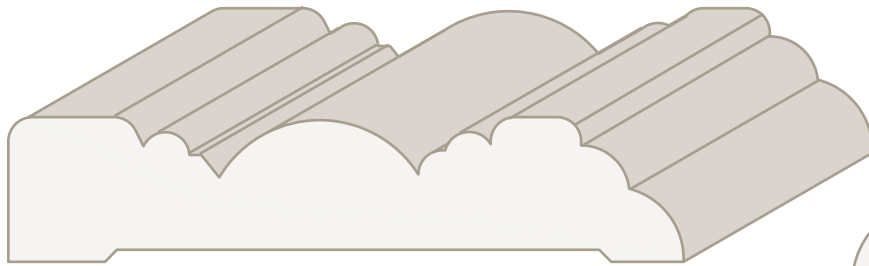
32128-I-CA 1" x 4"



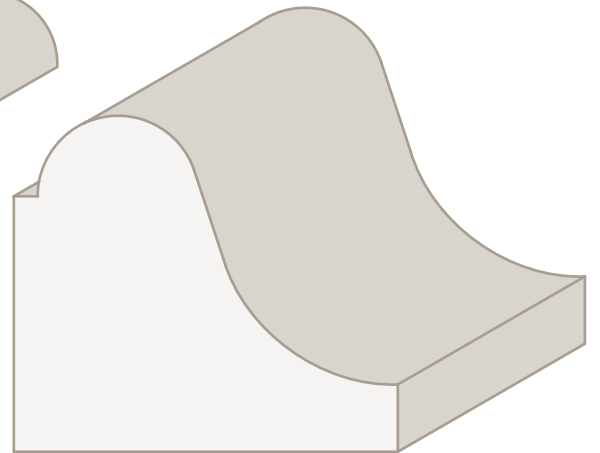
32128-J-CA 1" x 4"



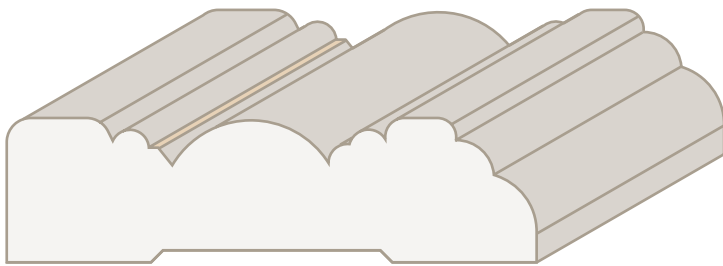
32128-K-CA 1" x 4"



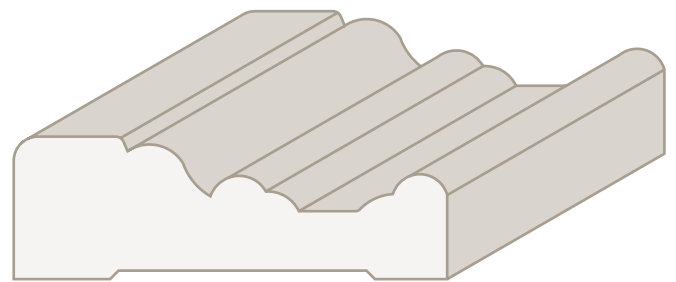
24112-B-CA $\frac{3}{4}$ " x $3\frac{1}{2}$ "



5664-IT2-CA $1\frac{3}{4}$ " x 2"



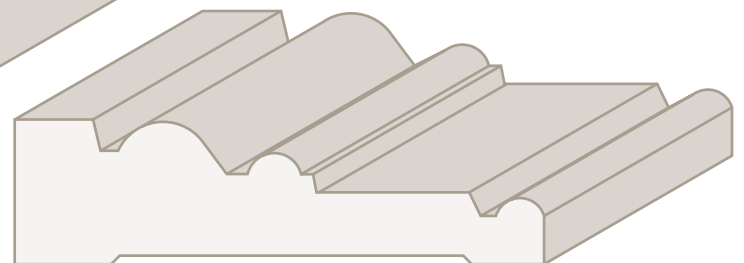
2488-B-CA $\frac{3}{4}$ " x $2\frac{3}{4}$ "



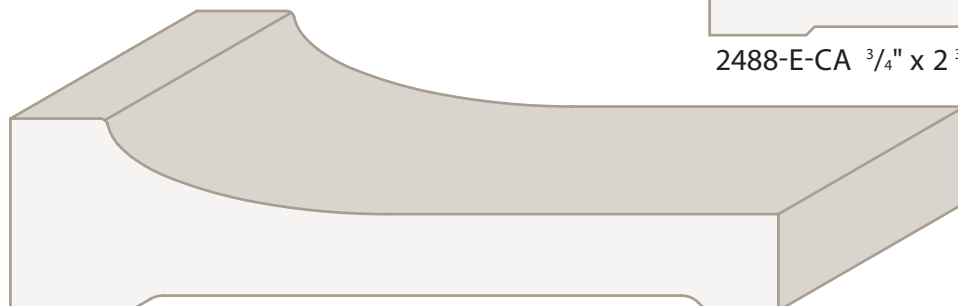
2472-MW-CA $\frac{3}{4}$ " x $2\frac{1}{4}$ "



26112-T-CA $\frac{13}{16}$ " x $3\frac{1}{2}$ "

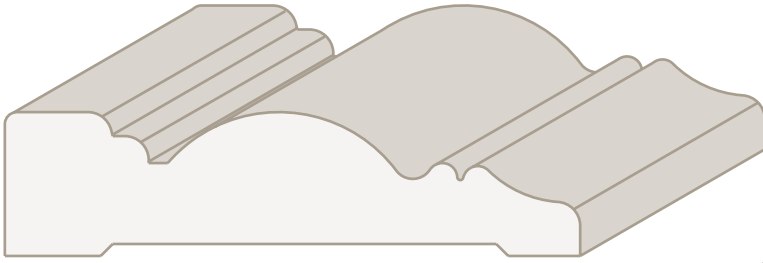


2488-E-CA $\frac{3}{4}$ " x $2\frac{3}{4}$ "

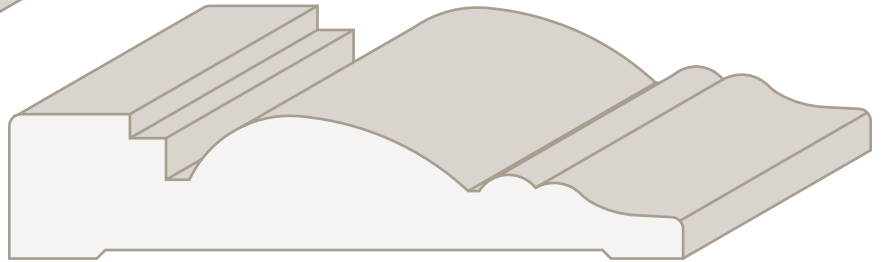


32128-T-CA 1" x 4"

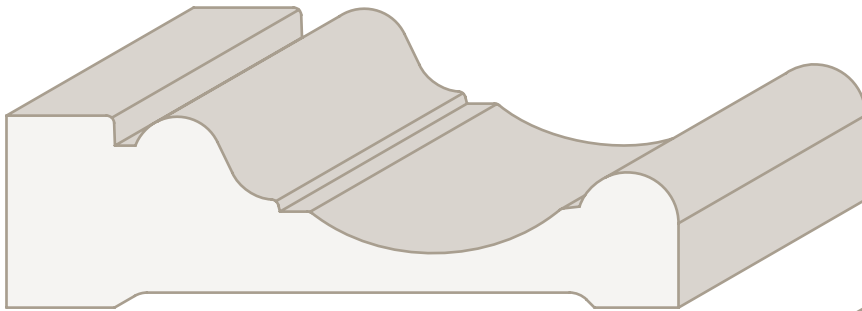
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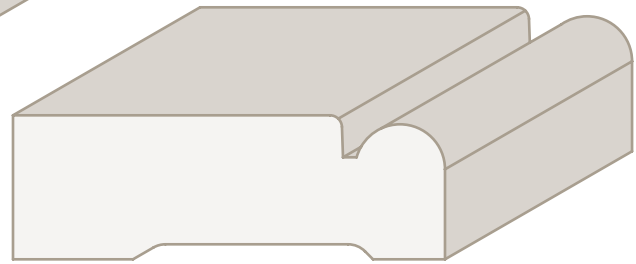
2496-P-CA $\frac{3}{4}$ " x 3"



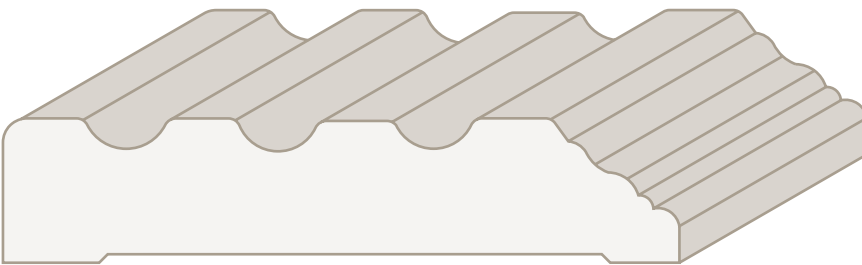
24112-P-CA $\frac{3}{4}$ " x 3 $\frac{1}{2}$ "



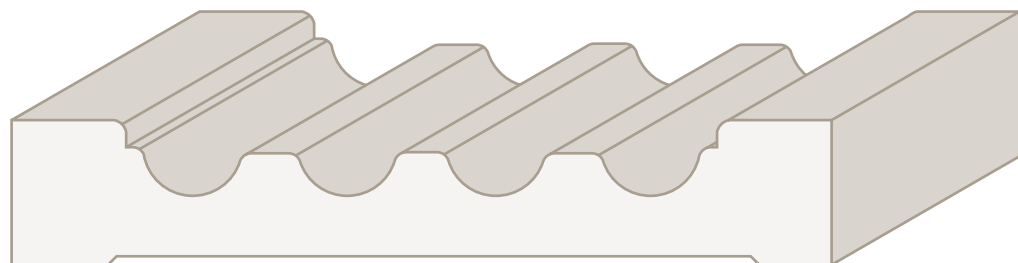
32112-IT2-CA 1" x 3 $\frac{1}{2}$ "



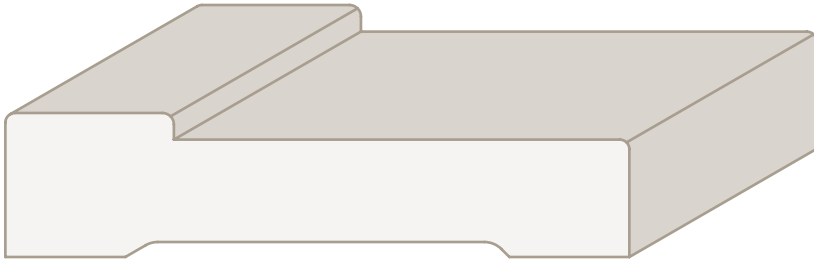
2472-BD1-CA $\frac{3}{4}$ " x 2 $\frac{1}{4}$ "



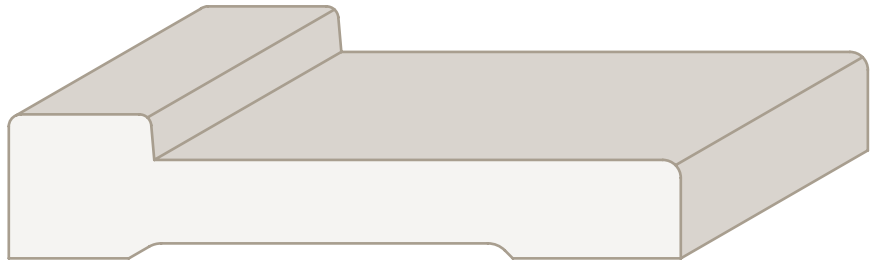
24112-F-CA $\frac{3}{4}$ " x 3 $\frac{1}{2}$ "



24136-RF-CA $\frac{3}{4}$ " x 4 $\frac{1}{4}$ "



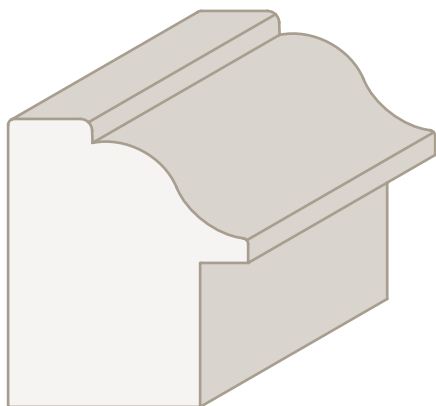
24104-DD1-CA $\frac{3}{4}$ " x $3\frac{1}{4}$ "



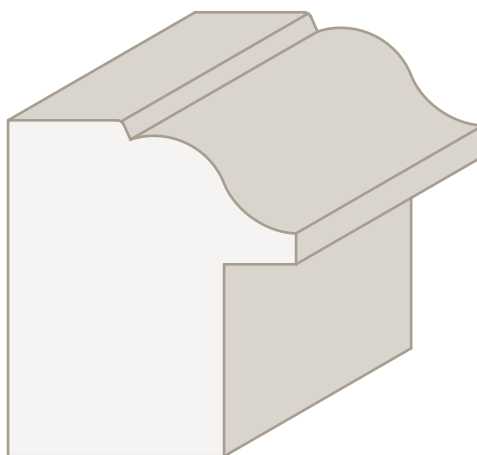
24112-EX6-CA $\frac{3}{4}$ " x $3\frac{1}{2}$ "



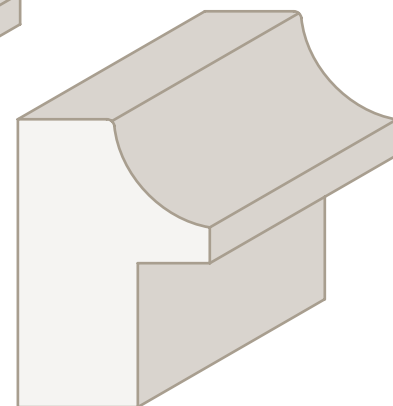
BACKBANDS



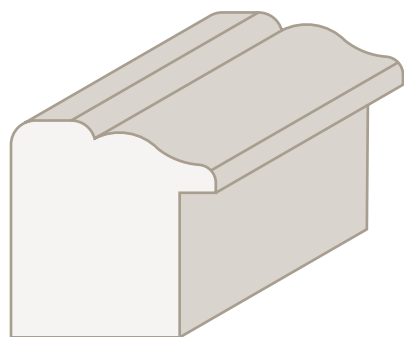
4048-ID-BB 1 1/4" x 1 1/2"
(1/4" x 3/4" rabbet)



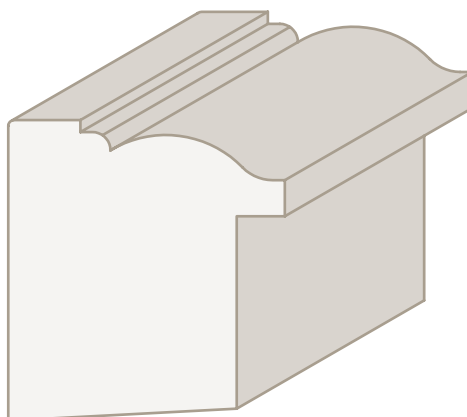
4856-ITC-BB 1 1/2" x 1 3/4"
(3/8" x 1" rabbet)



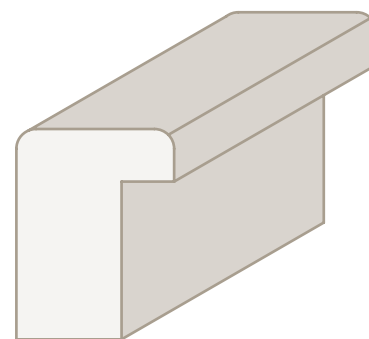
3248-IT-BB 1" x 1 1/2"
(3/8" x 3/4" rabbet)



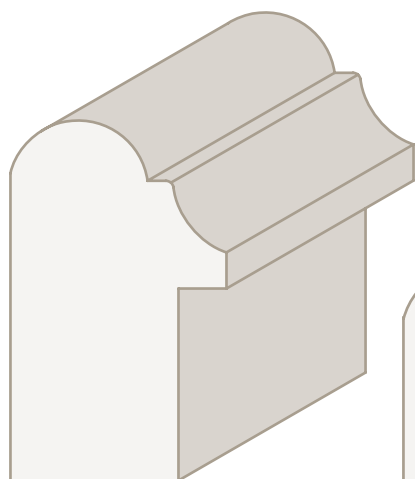
3436-BB 1 1/16" x 1 1/8"
(3/16" x 3/4" rabbet)



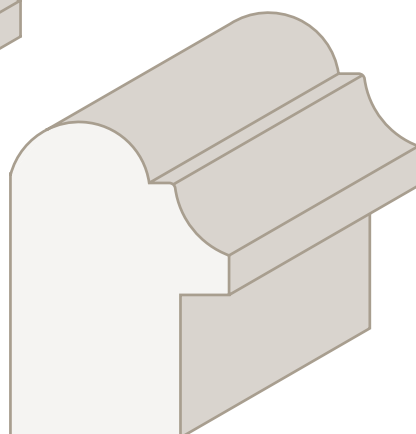
4650-A-BB 1 7/16" x 1 9/16"
(1/4" x 1 1/16" rabbet)
Adjustable to fit 1" or 1 1/16" casing



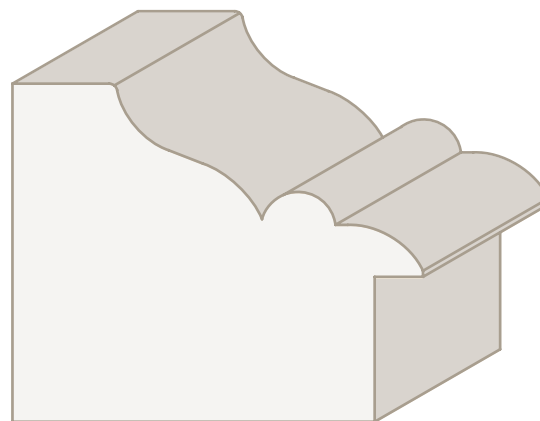
2432-EG-BB 3/4" x 1"
(1/4" x 3/4" rabbet)



3660-BB 1 1/8" x 1 7/8"
(1/4" x 1" rabbet)



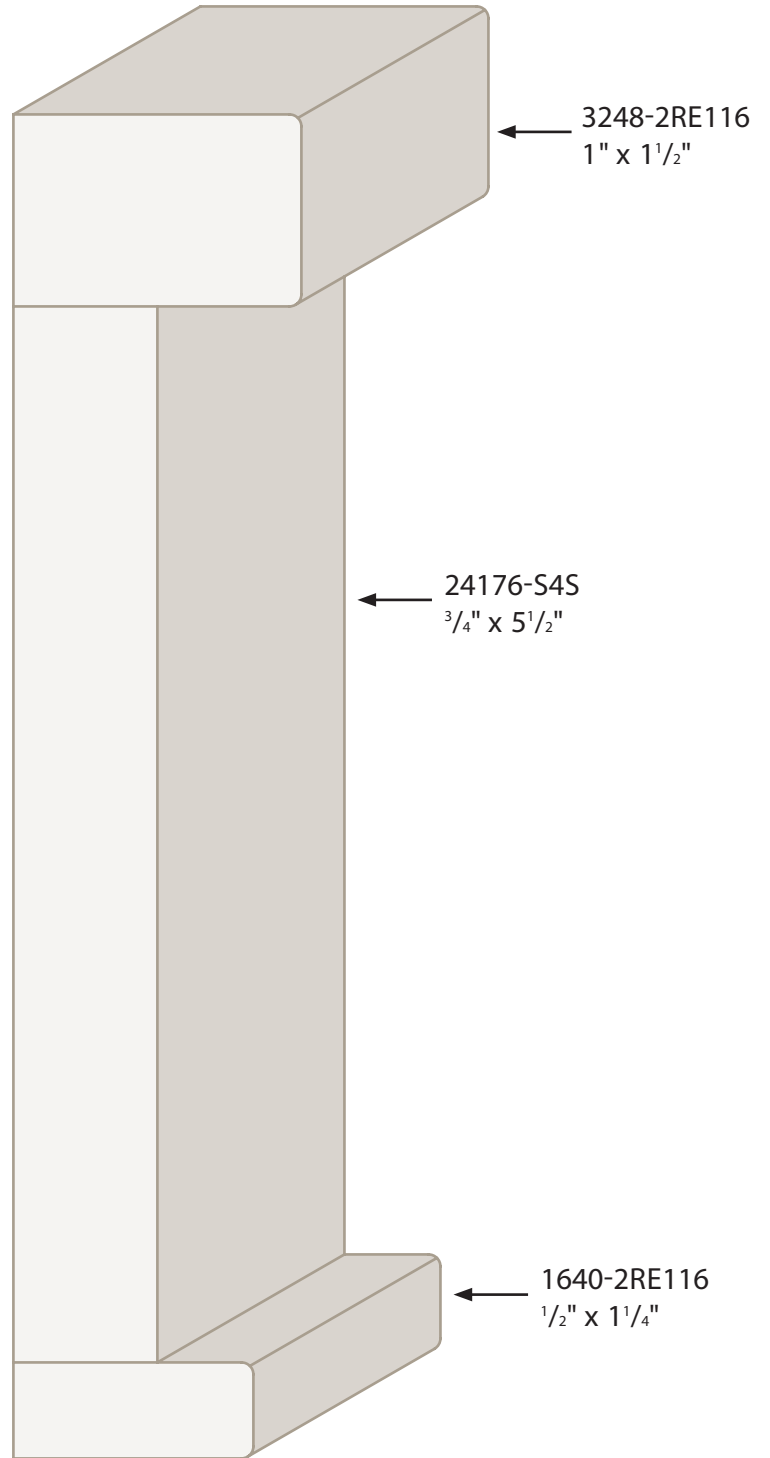
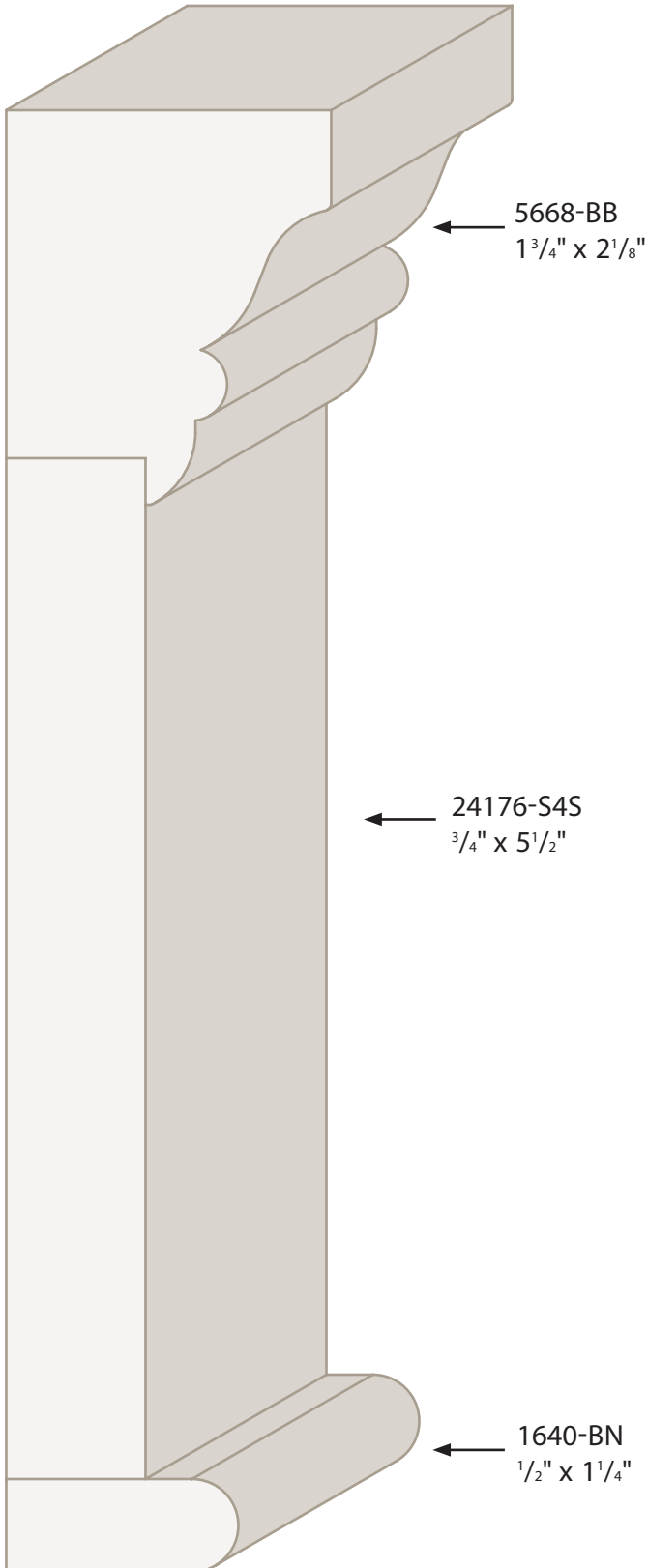
3652-BB 1 1/8" x 1 5/8"
(1/4" x 3/4" rabbet)



5668-BB 1 3/4" x 2 1/8"
(1/4" x 3/4" rabbet)

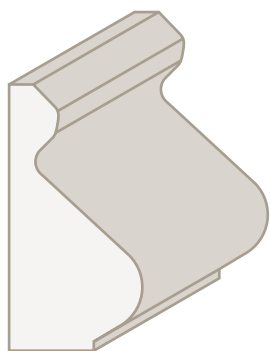
PEDIMENT HEAD DESIGN IDEAS

Adding a pediment head is a simple way to dramatically transform any architectural door or window opening.

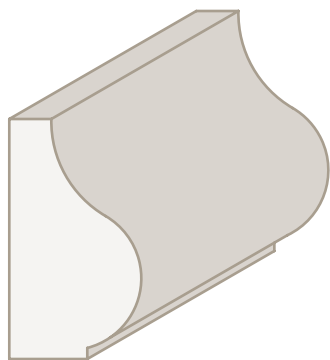


Choose from a variety of S4S widths to create a pediment appropriate for your individual ceiling height.

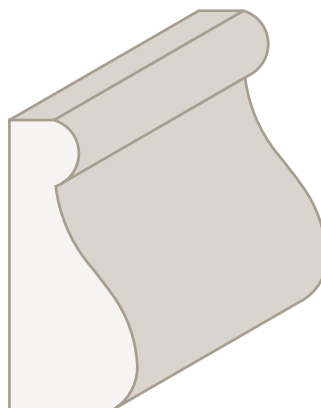
BASE CAPS & SHOE MOULDS



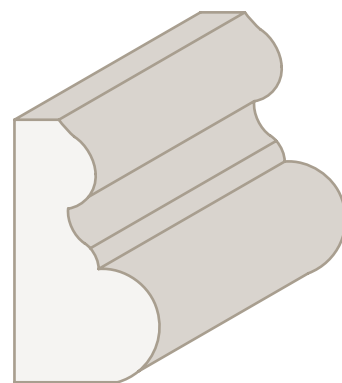
2244-B-CAP $1\frac{1}{16}'' \times 1\frac{3}{8}''$



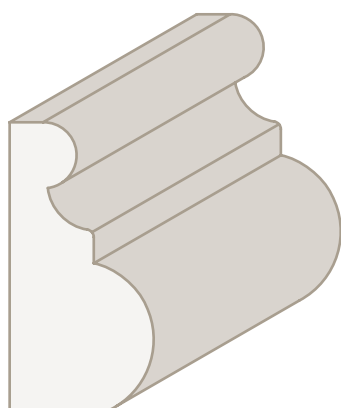
2240-IT-BC $1\frac{1}{16}'' \times 1\frac{1}{4}''$



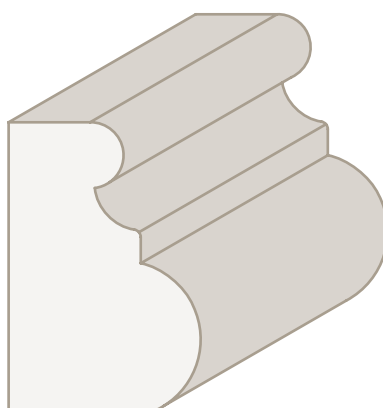
2148-CB-CAP $2\frac{1}{32}'' \times 1\frac{1}{2}''$



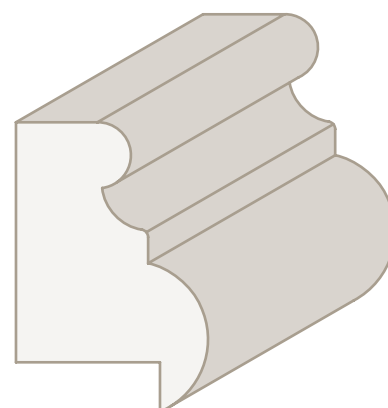
2444-B-CAP $\frac{3}{4}'' \times 1\frac{3}{8}''$



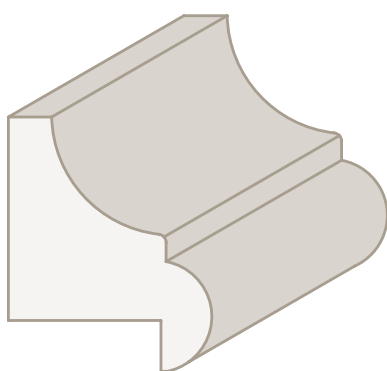
2448-US-BC $\frac{3}{4}'' \times 1\frac{1}{2}''$



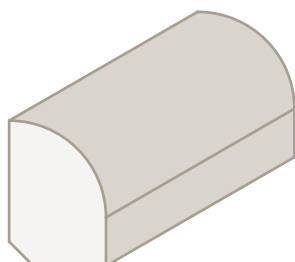
3248-US-BC $1'' \times 1\frac{1}{2}''$



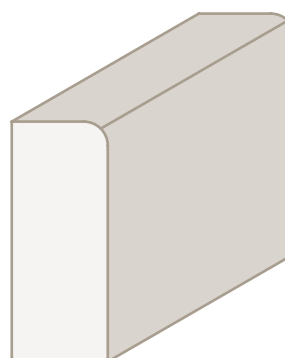
3248-ITC-BC $1'' \times 1\frac{1}{2}''$
($\frac{1}{4}'' \times \frac{3}{4}''$ rabbet)



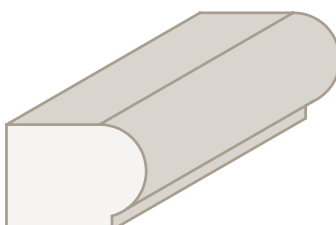
3240-PR $1'' \times 1\frac{1}{4}''$
($\frac{1}{4}'' \times \frac{3}{4}''$ rabbet)



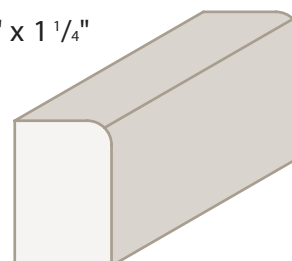
1624-A $\frac{1}{2}'' \times \frac{3}{4}''$



1640-1R18 $\frac{1}{2}'' \times 1\frac{1}{4}''$

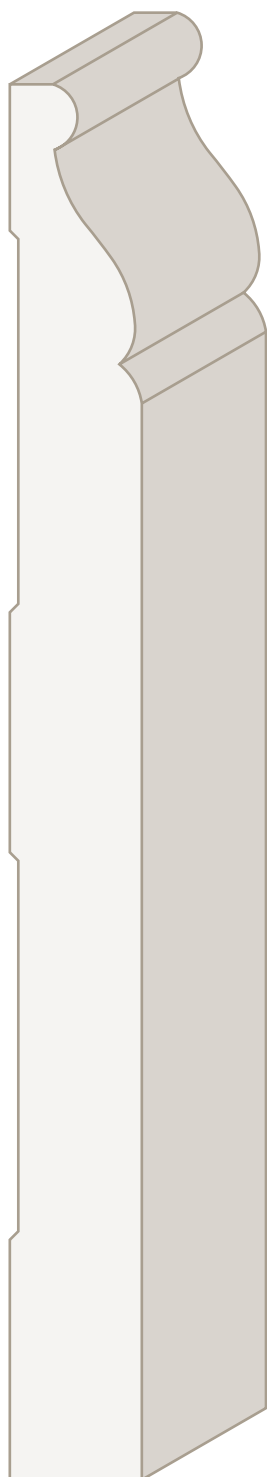


1723-BD-BC $1\frac{7}{32}'' \times 2\frac{3}{32}''$

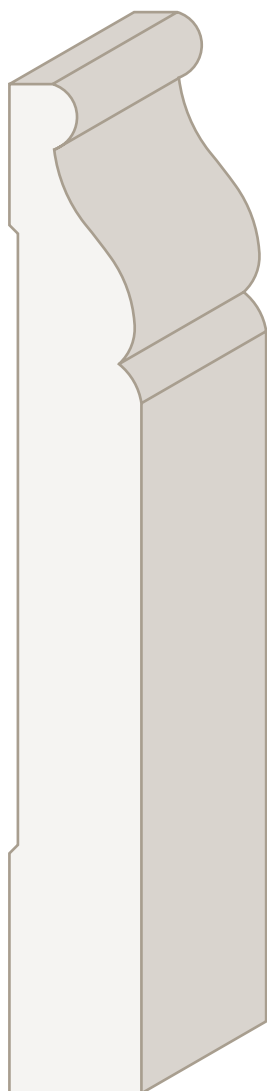


1624-B-SHOE $\frac{1}{2}'' \times \frac{3}{4}''$

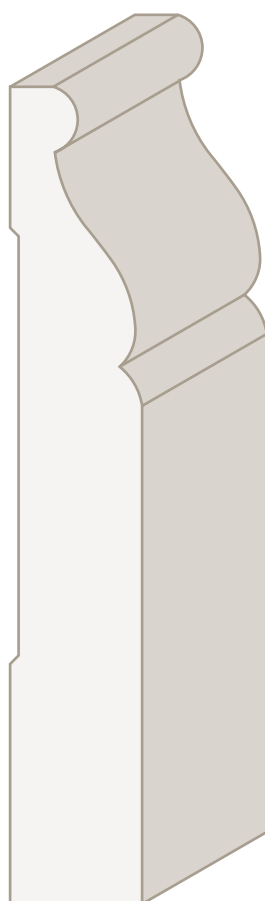
* = Skirtboard also available in this profile. See Stair Part Price Book for available species.



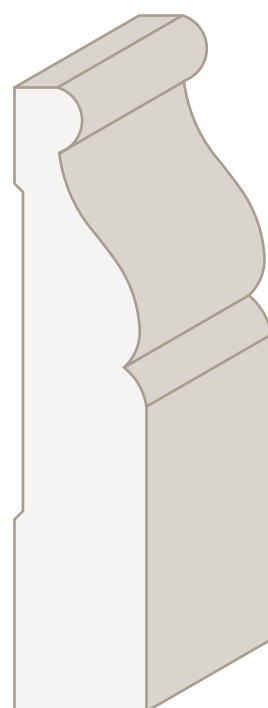
22232-CB
1¹/₁₆" x 7 1/4"



22168-CB*
1¹/₁₆" x 5 1/4"



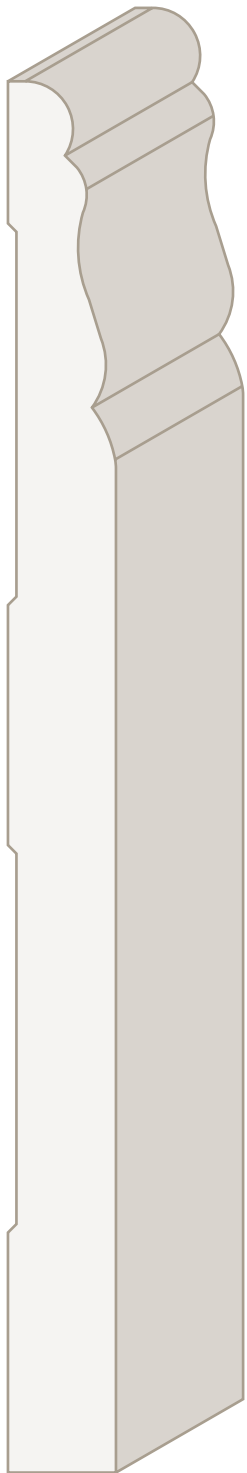
22136-CB
1¹/₁₆" x 4 1/4"



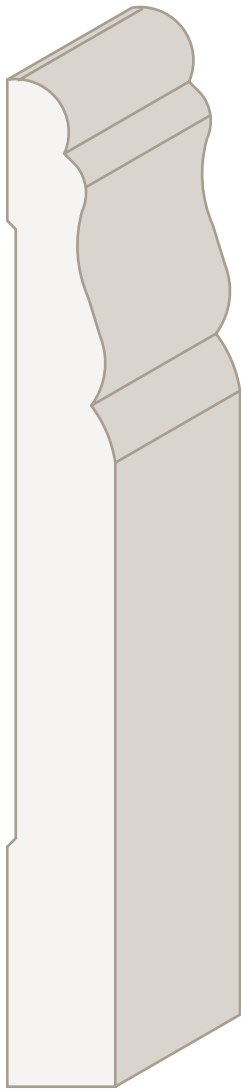
22104-CB
1¹/₁₆" x 3 1/4"

BASES

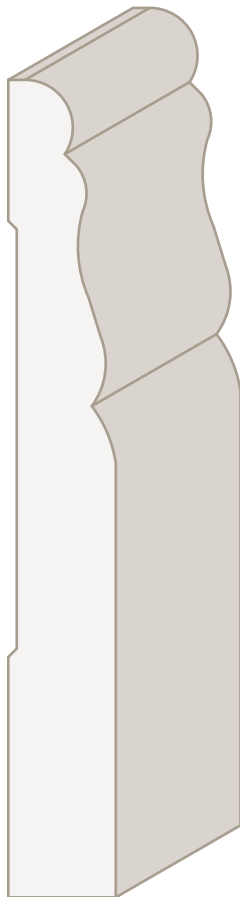
* = Skirtboard also available in this profile. See Stair Part Price Book for available species.



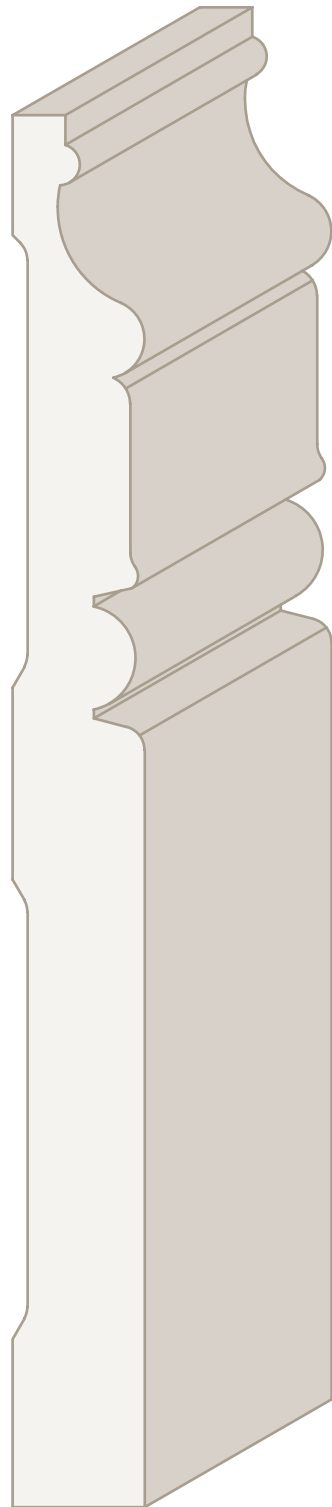
18232-B
 $\frac{9}{16}$ " X $7\frac{1}{4}$ "



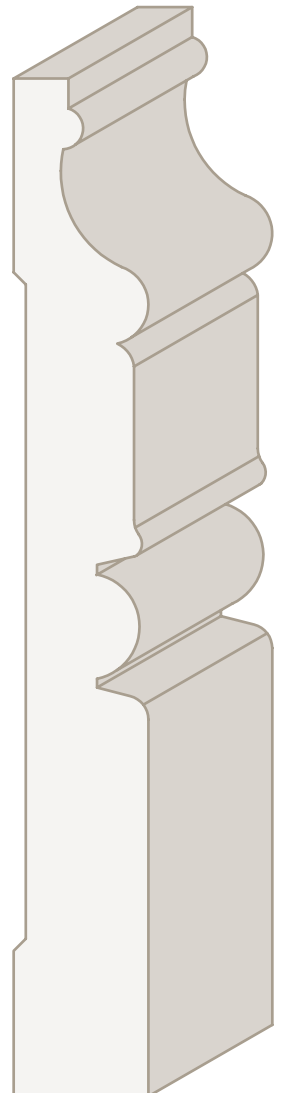
18168-B
 $\frac{9}{16}$ " X $5\frac{1}{4}$ "



18136-B
 $\frac{9}{16}$ " X $4\frac{1}{4}$ "

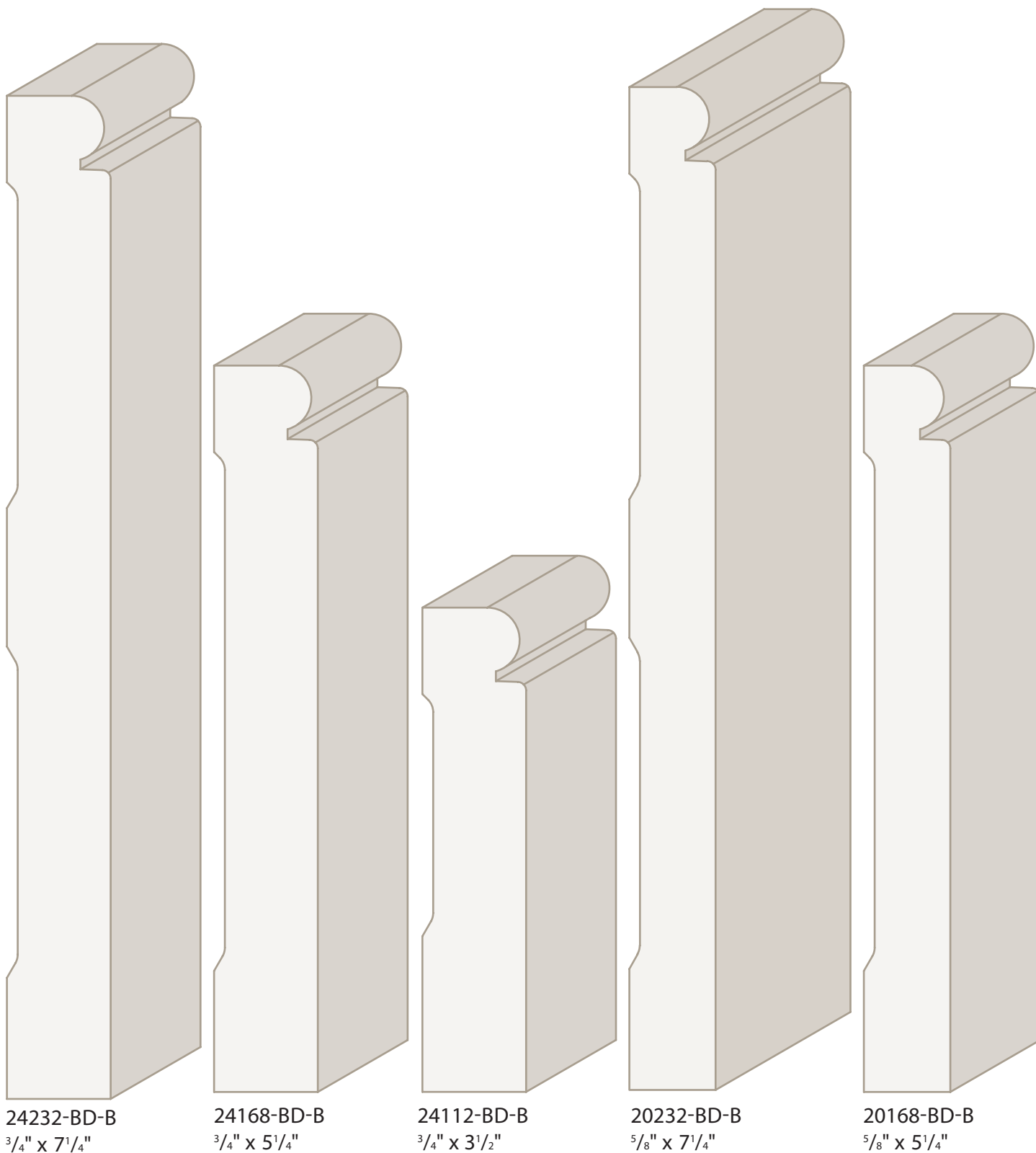


22232-E-B
 $1\frac{1}{16}$ " X $7\frac{1}{4}$ "



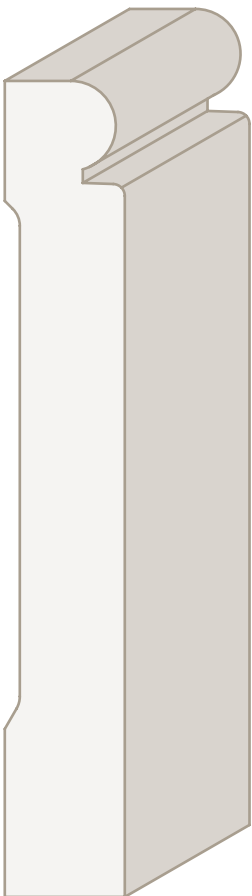
22168-E-B*
 $1\frac{1}{16}$ " X $5\frac{1}{4}$ "

* = Skirtboard also available in this profile. See Stair Part Price Book for available species.

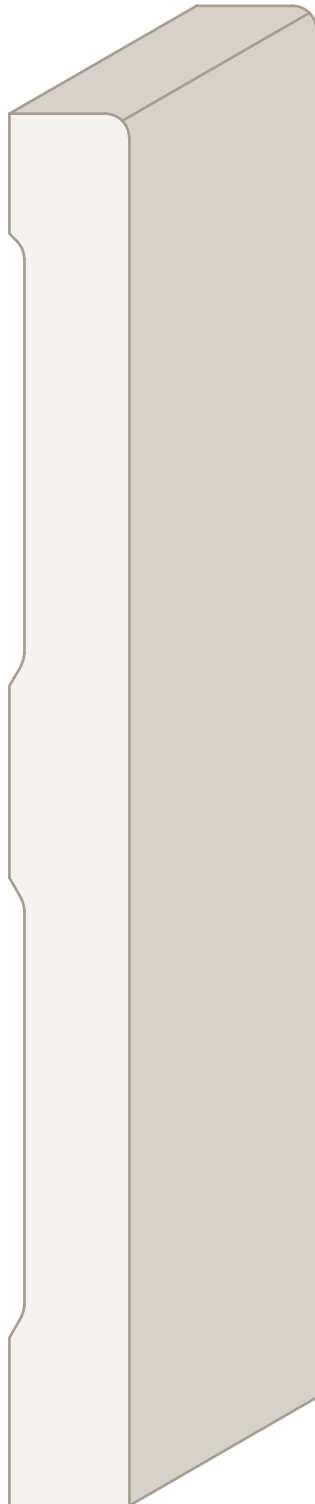


BASES

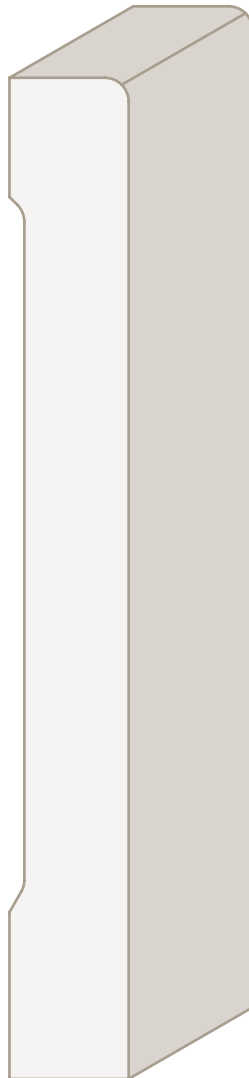
* = Skirtboard also available in this profile. See Stair Part Price Book for available species.



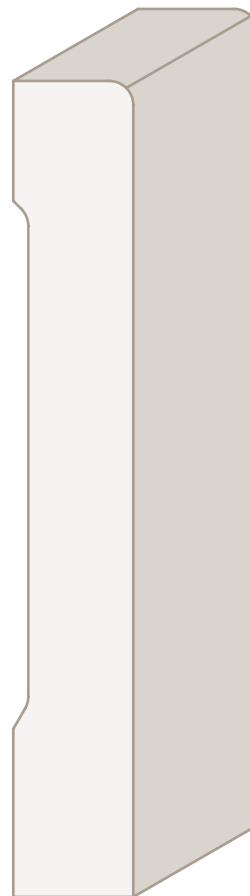
20136-BD-B
 $\frac{5}{8}$ " x $4\frac{1}{4}$ "



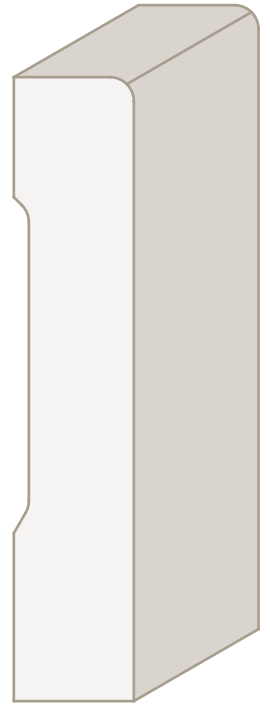
20232-1R18-B*
 $\frac{5}{8}$ " x $7\frac{1}{4}$ "



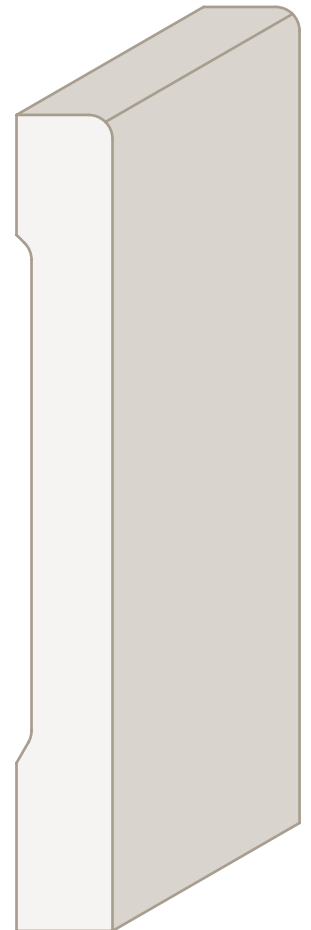
20168-1R18-B
 $\frac{5}{8}$ " x $5\frac{1}{4}$ "



20136-1R18-B
 $\frac{5}{8}$ " x $4\frac{1}{4}$ "

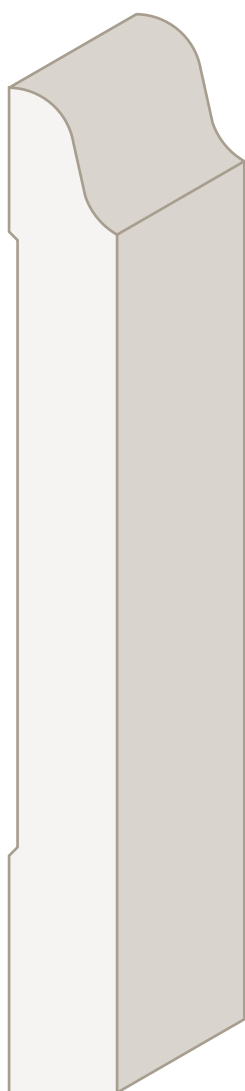


20104-1R18-B
 $\frac{5}{8}$ " x $3\frac{1}{4}$ "

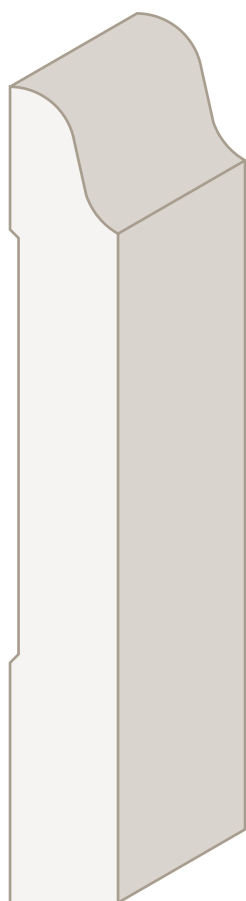


16136-1R-18-B
 $\frac{1}{2}$ " x $4\frac{1}{4}$ "

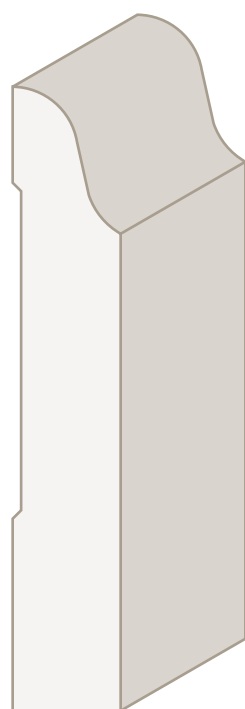
* = Skirtboard also available in this profile. See Stair Part Price Book for available species.



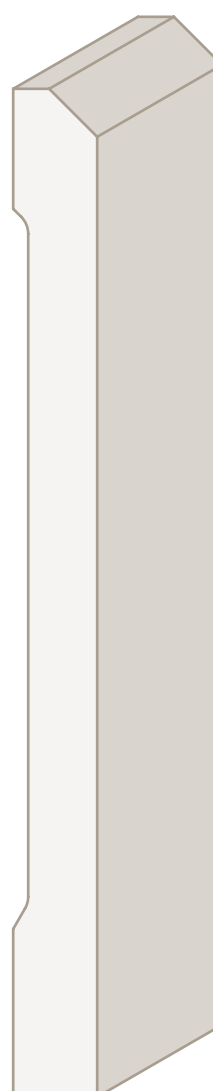
18168-OG-B*
9/16" x 5 1/4"



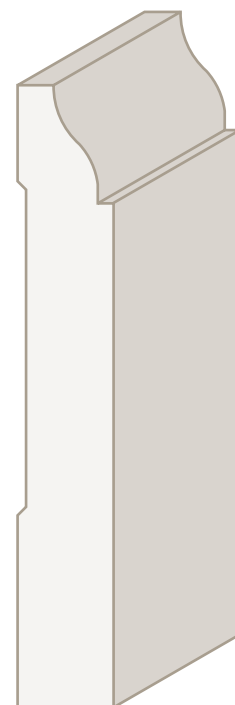
18136-OG-B
9/16" x 4 1/4"



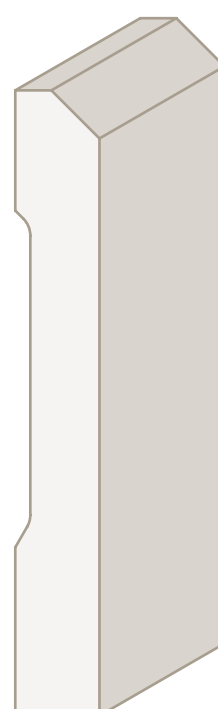
18104-OG-B
9/16" x 3 1/4"



14168-1B14-B
7/16" x 5 1/4"

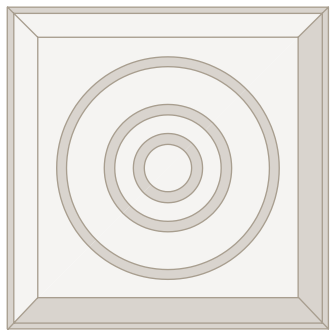


16104-B
1/2" x 3 1/4"

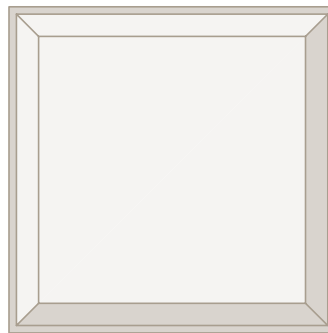


14104-1B14-B
7/16" x 3 1/4"

CASING, BASE & PLINTH BLOCKS



Circle Casing Block

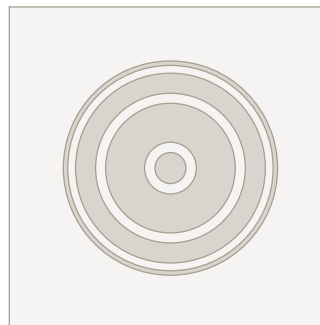


Casing Block

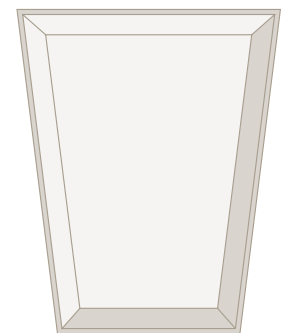
See Stock Moulding Price Book for available sizes of all blocks shown on this page.



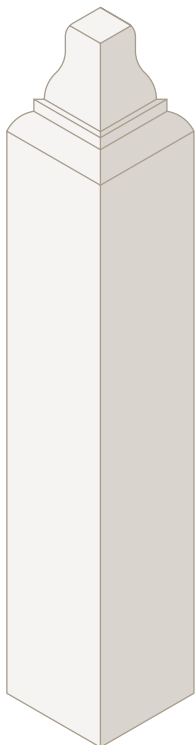
Circle Casing Block



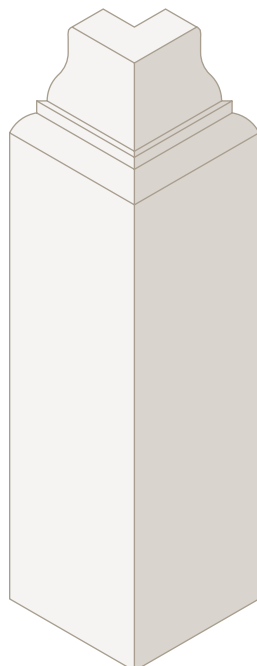
Circle Casing Block



Keystone



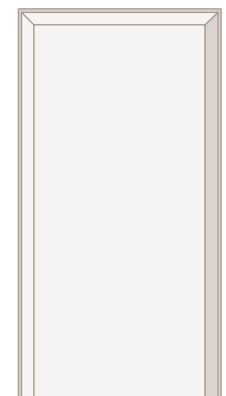
Inside Base Corner Block



Outside Base Corner Block

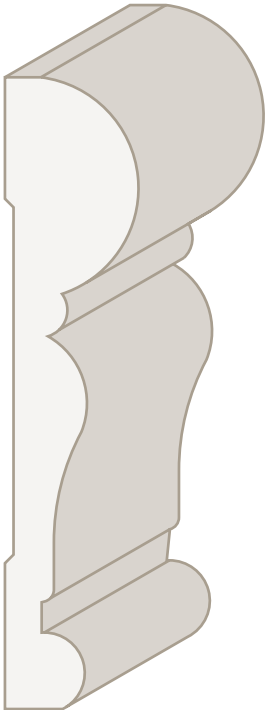


Plinth Block

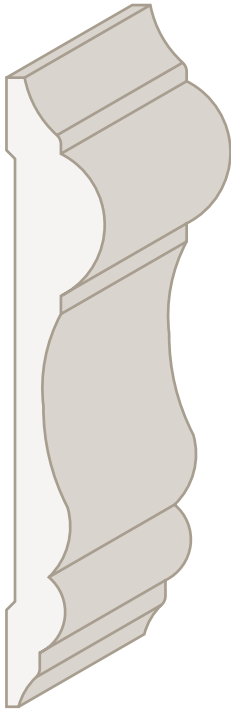


Plinth Block

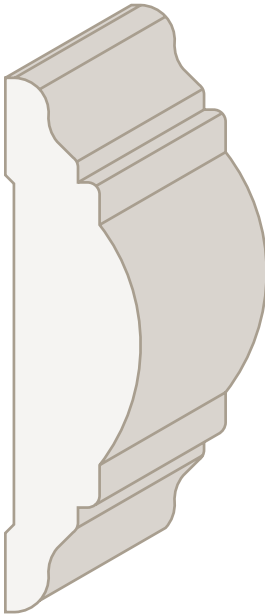
CHAIR RAILS AND STOPS



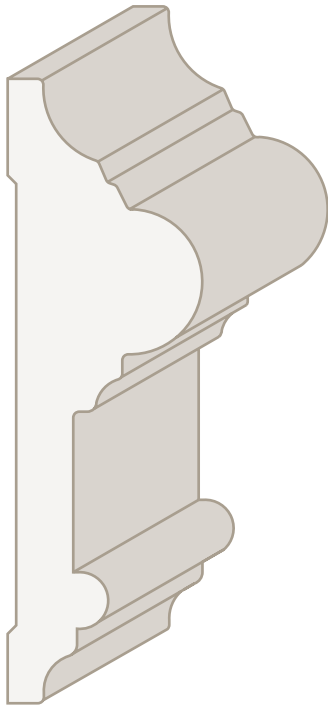
22104-CH $1\frac{1}{16}'' \times 3\frac{1}{4}''$



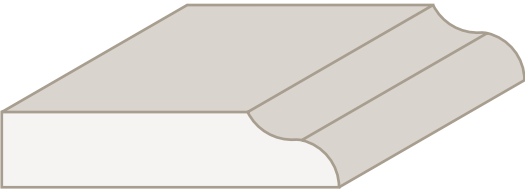
16104-CH $\frac{1}{2}'' \times 3\frac{1}{4}''$



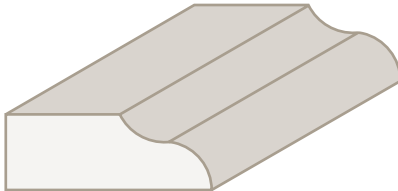
2288-CH $1\frac{1}{16}'' \times 2\frac{3}{4}''$



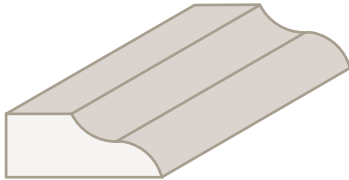
32104-CH $1'' \times 3\frac{1}{4}''$



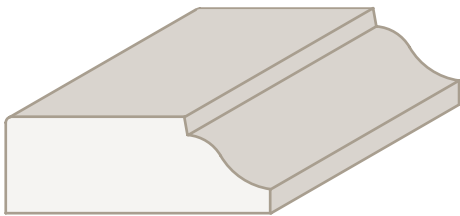
1256-Stop $\frac{3}{8}'' \times 1\frac{3}{4}''$



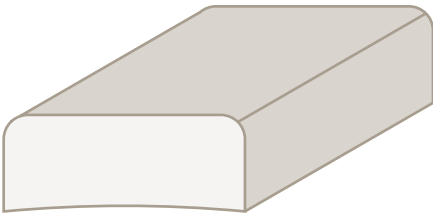
1234-Stop $\frac{3}{8}'' \times 1\frac{1}{16}''$



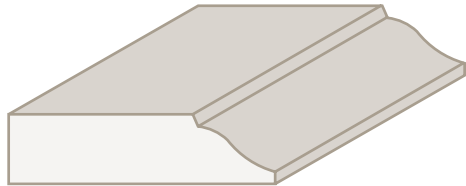
1026-Stop $\frac{5}{16}'' \times 1\frac{13}{16}''$



1644-KW-Stop $\frac{1}{2}'' \times 1\frac{3}{8}''$

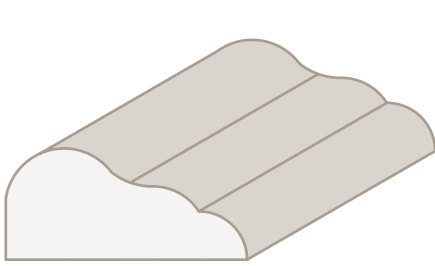


1640-Stop $\frac{1}{2}'' \times 1\frac{1}{4}''$

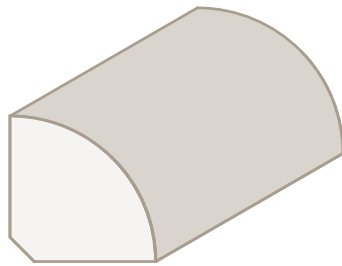


1144-Stop $1\frac{11}{32}'' \times 1\frac{3}{8}''$

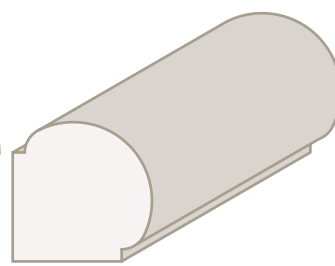
TRIM



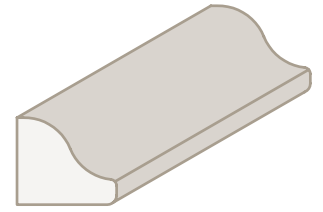
1840 $\frac{9}{16}$ " x $1\frac{1}{4}$ "



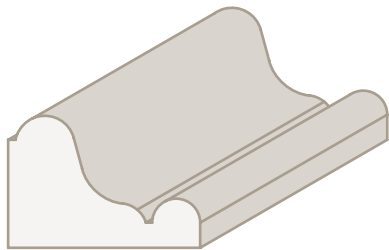
2424-Q $\frac{3}{4}$ " x $\frac{3}{4}$ "



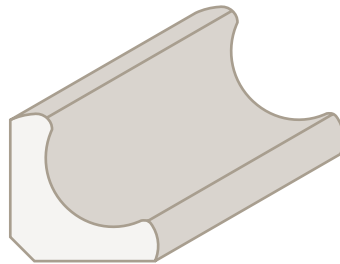
2323-Bead $\frac{23}{32}$ " x $\frac{23}{32}$ "



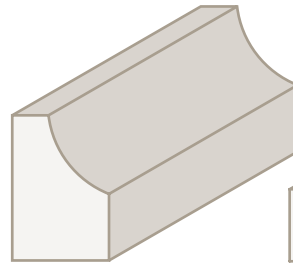
1416-GB $\frac{7}{16}$ " x $\frac{1}{2}$ "



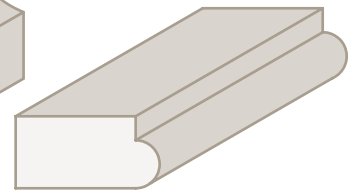
2232-TM $\frac{11}{16}$ " x 1"



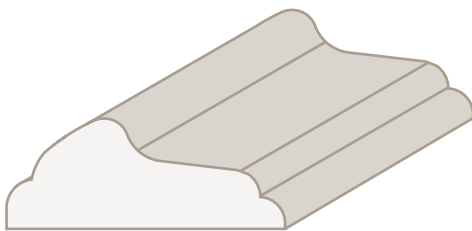
2424-I $\frac{3}{4}$ " x $\frac{3}{4}$ "



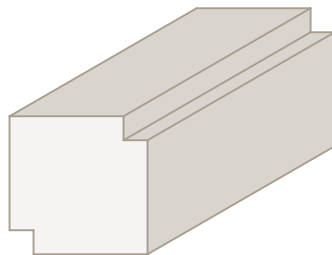
1624-C $\frac{1}{2}$ " x $\frac{3}{4}$ "



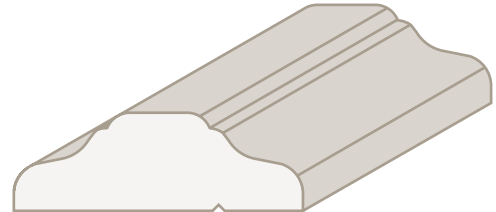
1224-KR $\frac{3}{8}$ " x $\frac{3}{4}$ "



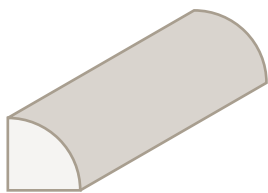
1846 $\frac{9}{16}$ " x $1\frac{7}{16}$ "



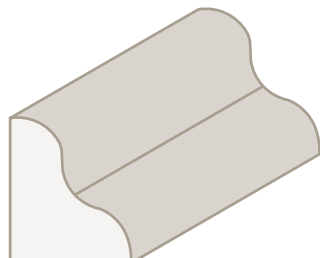
2323-IT-TM $\frac{23}{32}$ " x $\frac{23}{32}$ "



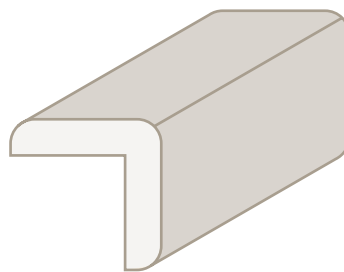
1648 $\frac{1}{2}$ " x $1\frac{1}{2}$ "



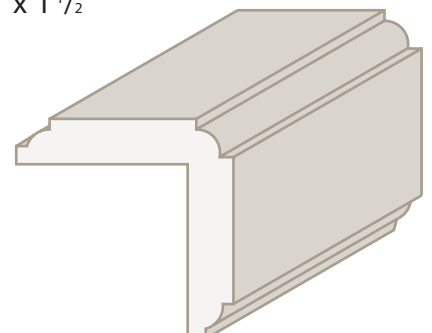
1212-Q $\frac{3}{8}$ " x $\frac{3}{8}$ "



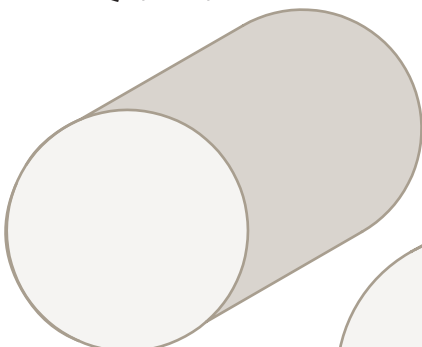
2024 $\frac{5}{8}$ " x $\frac{3}{4}$ "



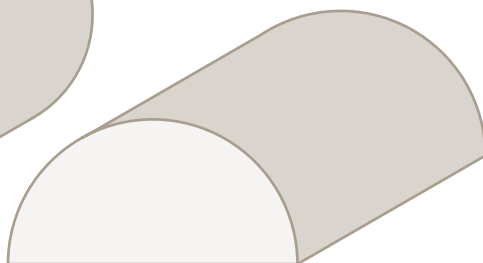
2424-O $\frac{3}{4}$ " x $\frac{3}{4}$ "



3636-O $1\frac{1}{8}$ " x $1\frac{1}{8}$ "



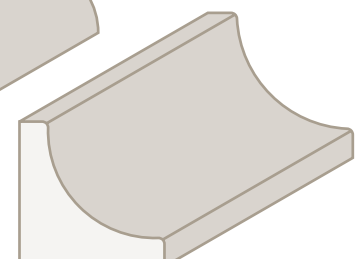
4040-ROD $1\frac{1}{4}$ " x $1\frac{1}{4}$ "



2448-HR $\frac{3}{4}$ " x $1\frac{1}{2}$ "

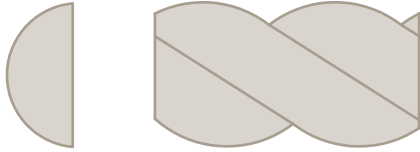


1224-T $\frac{3}{8}$ " x $\frac{3}{4}$ "

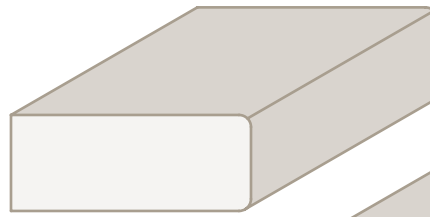


2424-C $\frac{3}{4}$ " x $\frac{3}{4}$ "

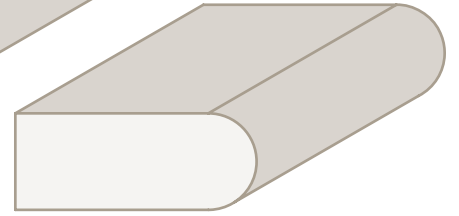
TRIM AND MULLS



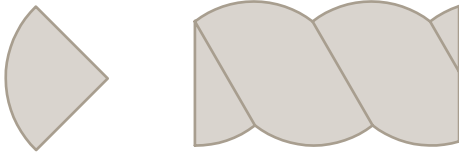
1124-Rope 96 $1\frac{1}{32}$ " x $\frac{3}{4}$ " x 96" Half Rope
Sold in pieces



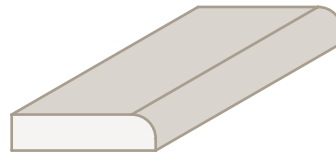
1640-2RE116 $\frac{1}{2}$ " x $1\frac{1}{4}$ "



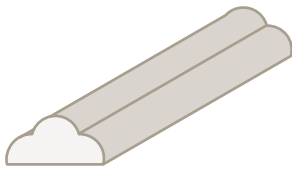
1640-BN $\frac{1}{2}$ " x $1\frac{1}{4}$ "



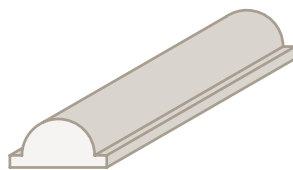
1724-Rope 96 $1\frac{7}{32}$ " x $\frac{3}{4}$ " x 96" Quarter Rope
Sold in pieces



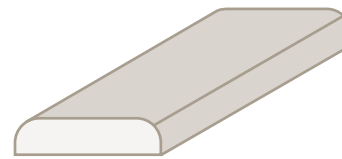
624-1R18 $\frac{3}{16}$ " x $\frac{3}{4}$ "



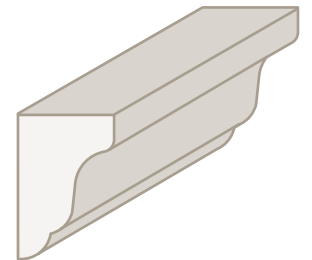
816 $\frac{1}{4}$ " x $\frac{1}{2}$ "



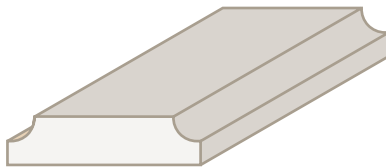
816-A $\frac{1}{4}$ " x $\frac{1}{2}$ "



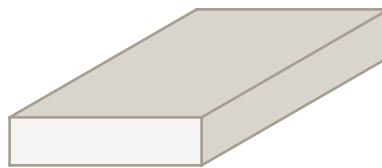
624 $\frac{3}{16}$ " x $\frac{3}{4}$ "



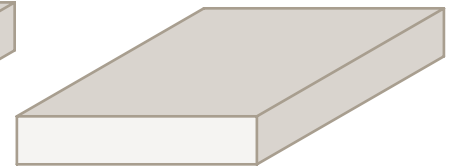
1624 $\frac{1}{2}$ " x $\frac{3}{4}$ "



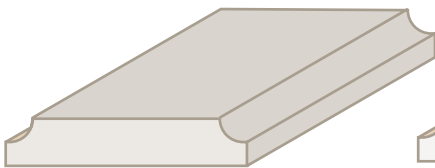
832-M $\frac{1}{4}$ " x 1"



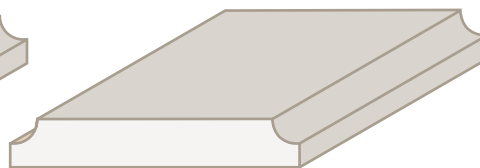
832-S4S $\frac{1}{4}$ " x 1"



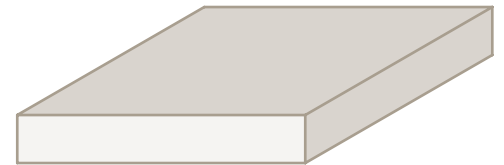
840-S4S $\frac{1}{4}$ " x $1\frac{1}{4}$ "



840-M $\frac{1}{4}$ " x $1\frac{1}{4}$ "



848-M $\frac{1}{4}$ " x $1\frac{1}{2}$ "



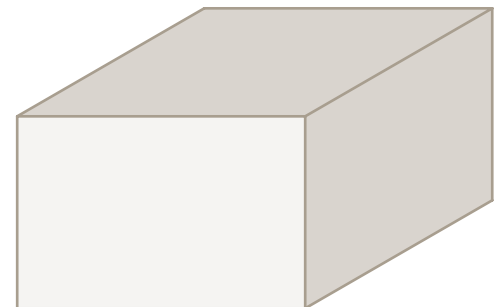
848-S4S $\frac{1}{4}$ " x $1\frac{1}{2}$ "



864-M $\frac{1}{4}$ " x 2"



864-S4S $\frac{1}{4}$ " x 2"

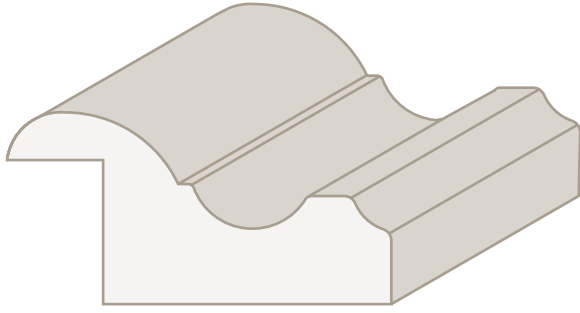


3248-S4S 1" x $1\frac{1}{2}$ "

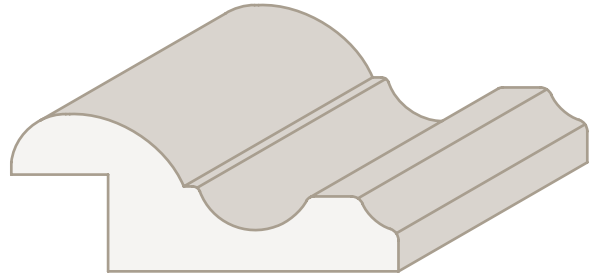


12176-S4S $\frac{3}{8}$ " x $5\frac{1}{2}$ "

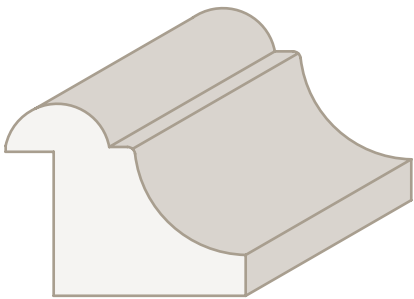
PANEL MOULDS



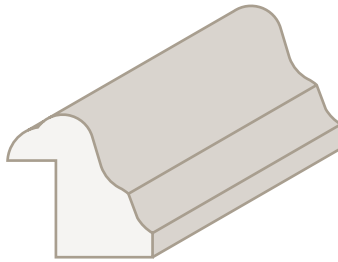
3264-PR 1" x 2"
($\frac{1}{2}$ " x $\frac{3}{4}$ " rabbet)



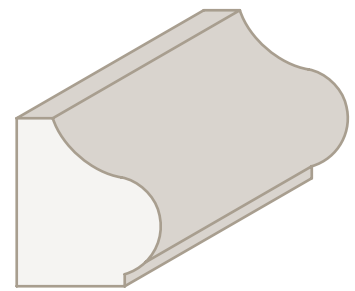
2664-PR $\frac{13}{16}$ " x 2"
($\frac{1}{2}$ " x $\frac{1}{2}$ " rabbet)



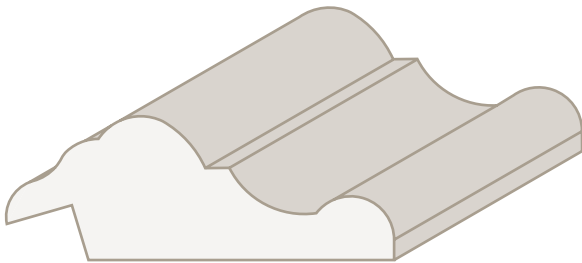
3240-PR 1" x 1 $\frac{1}{4}$ "
($\frac{1}{4}$ " x $\frac{3}{4}$ " rabbet)



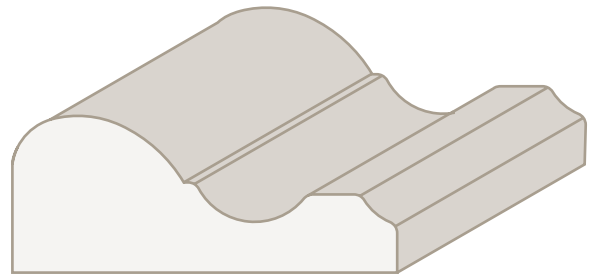
2424-R $\frac{3}{4}$ " x $\frac{3}{4}$ "
($\frac{1}{4}$ " x $\frac{1}{2}$ " rabbet)



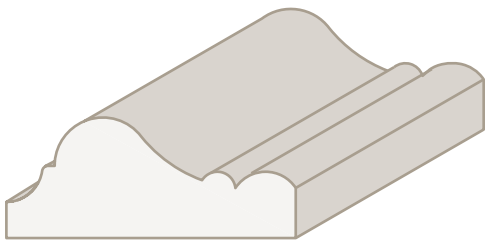
2428-ITC-PM $\frac{3}{4}$ " x $\frac{7}{8}$ "



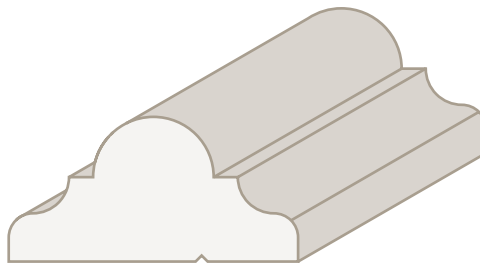
2464-PM $\frac{3}{4}$ " x 2"
Can be positioned to accommodate a thickness of $\frac{3}{16}$ " to $\frac{3}{4}$ ".



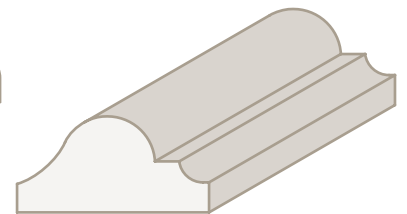
2664-P $\frac{13}{16}$ " x 2"



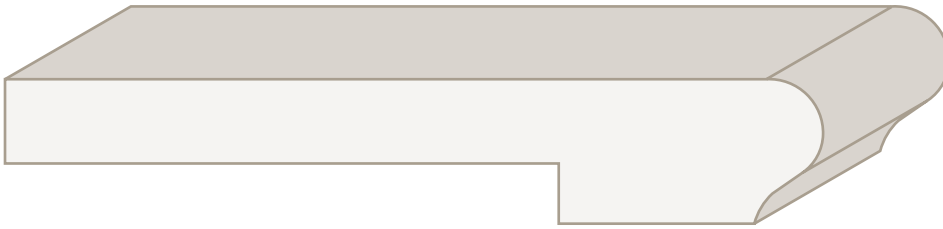
2048-KW-PM $\frac{5}{8}$ " x 1 $\frac{1}{2}$ "



2448-BM $\frac{3}{4}$ " x 1 $\frac{1}{2}$ "



1632-CK-PM $\frac{1}{2}$ " x 1"



24136-STOOL $\frac{3}{4}$ " x $4\frac{1}{4}$ "



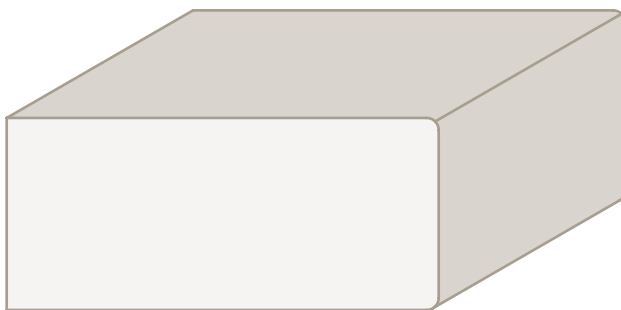
2472-A-STOOL $\frac{3}{4}$ " x $2\frac{1}{4}$ "



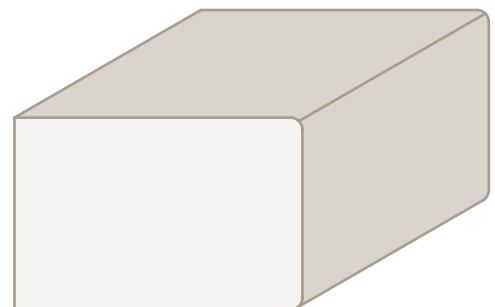
40104-STOOL $1\frac{1}{4}$ " x $3\frac{1}{4}$ "



2472-STOOL $\frac{3}{4}$ " x $2\frac{1}{4}$ "



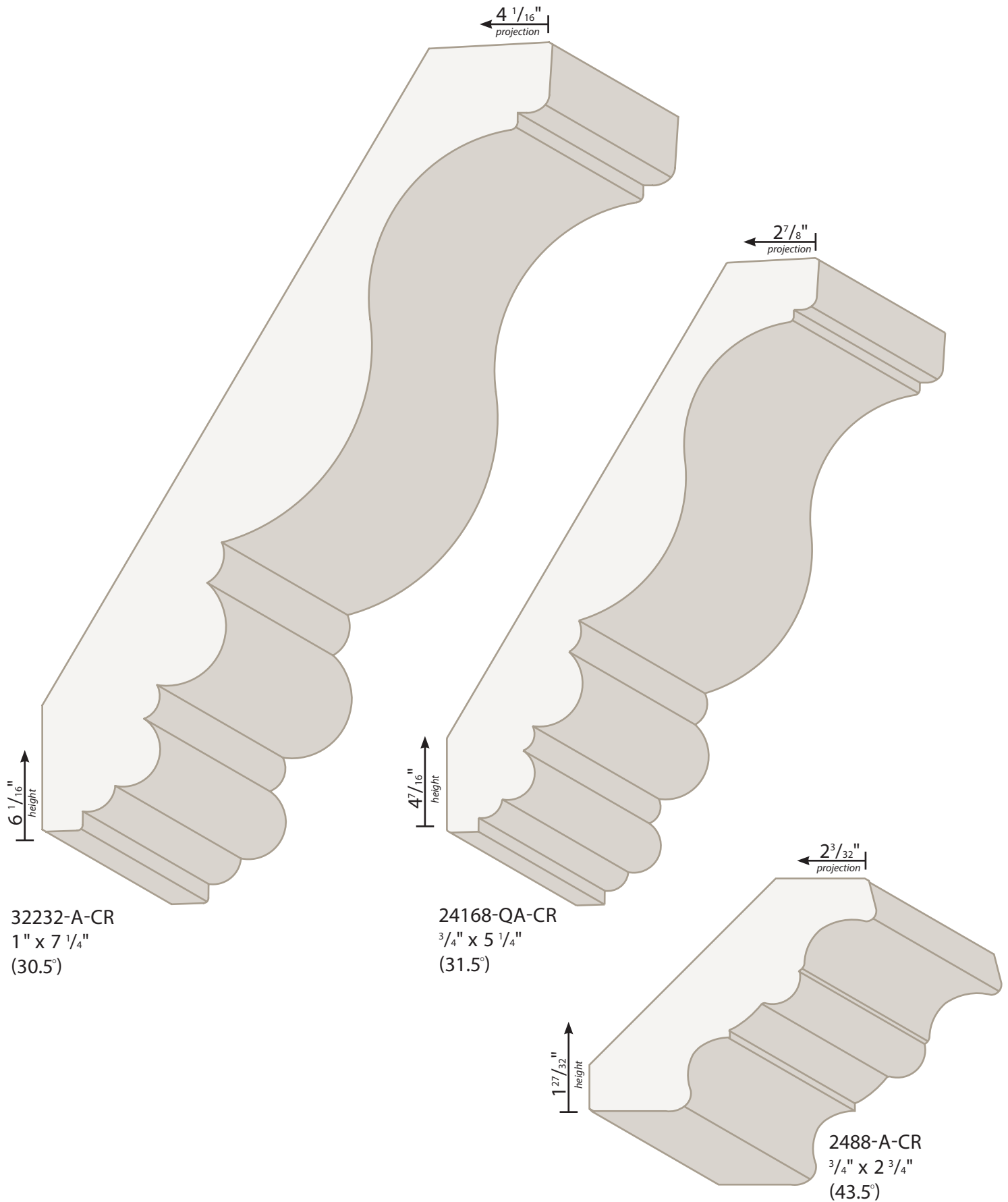
3272-2RE116 1" x $2\frac{1}{4}$ "



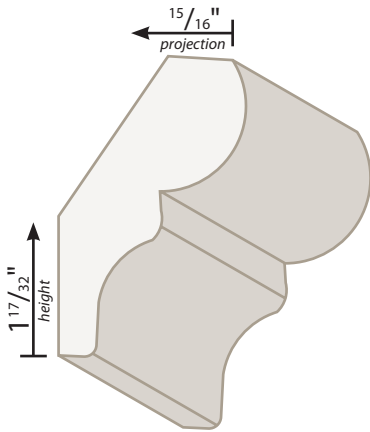
3248-2RE116 1" x $1\frac{1}{2}$ "

CROWNS

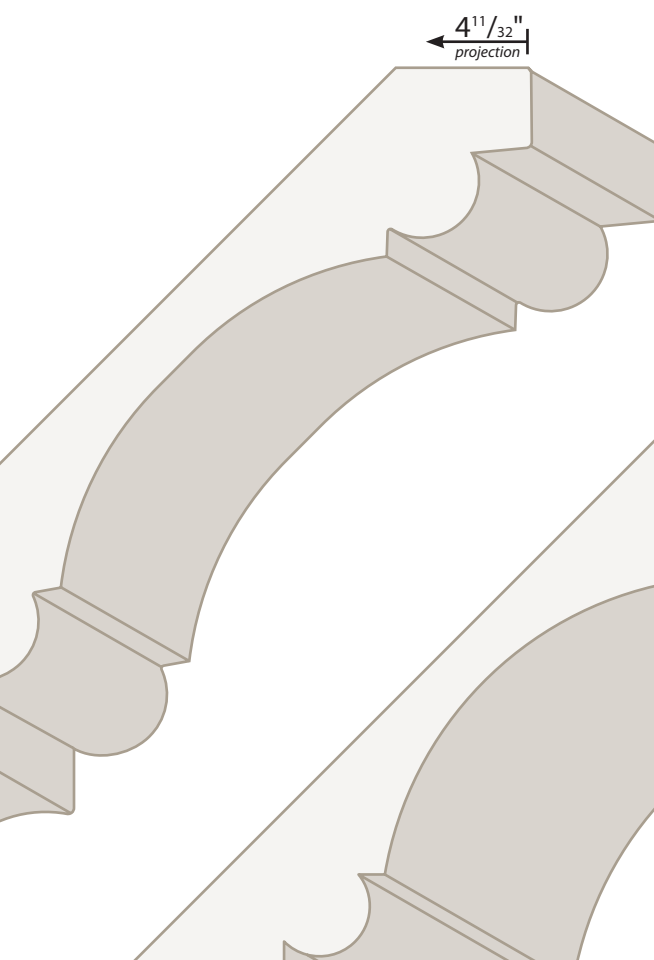
Degree shown on crown mouldings = spring angle



Degree shown on crown mouldings = spring angle



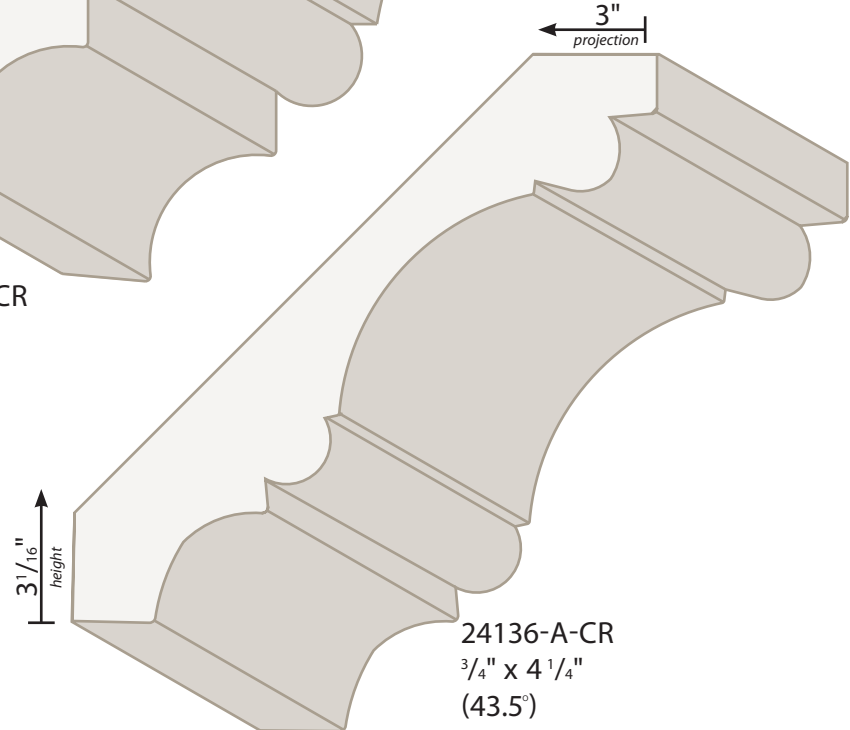
1857-CR
 $\frac{9}{16}$ " x $1 \frac{25}{32}$ "
 (32.5°)



26192-CR
 $\frac{13}{16}$ " x 6"
 (43.5°)



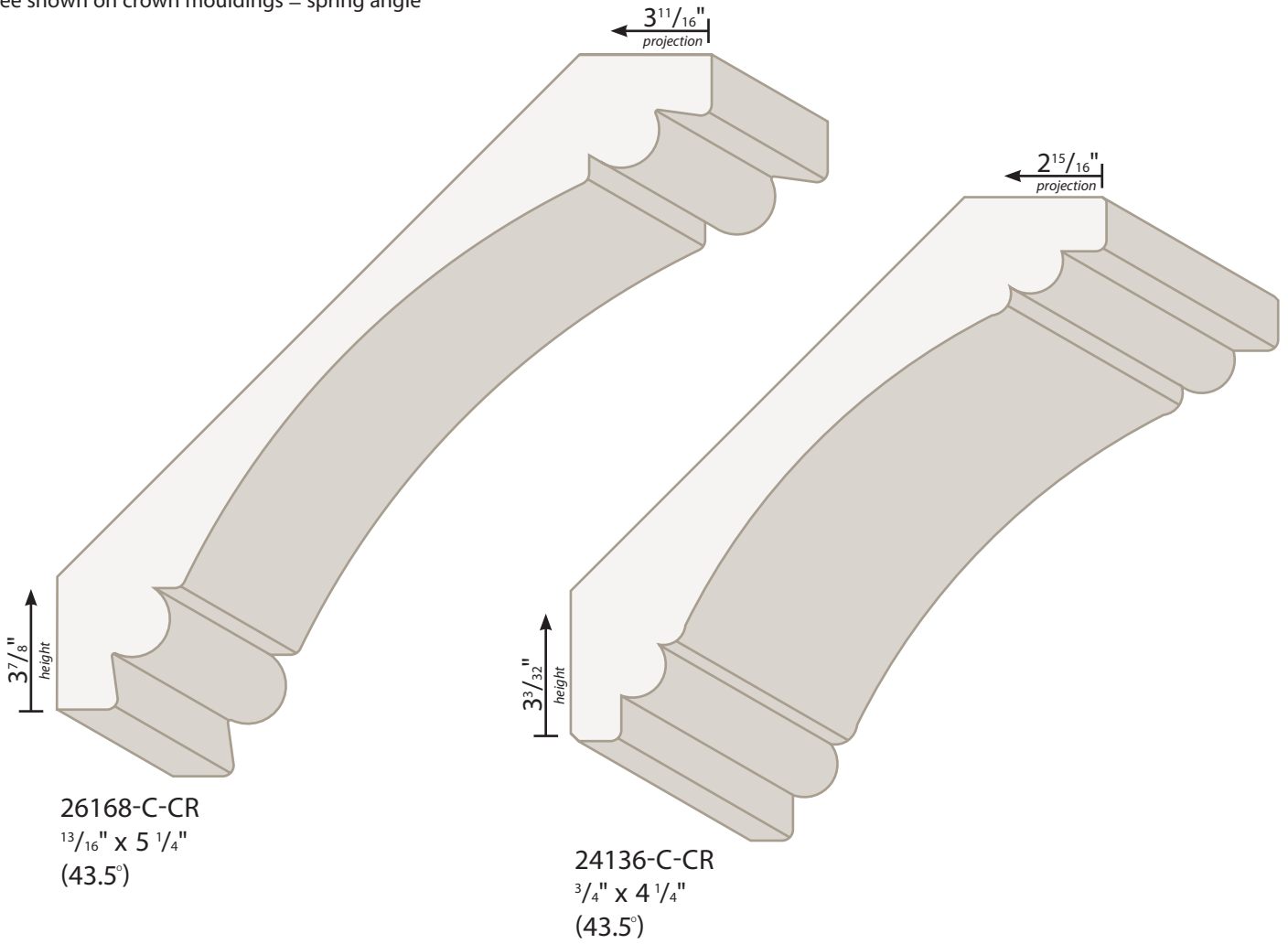
24168-A-CR
 $\frac{3}{4}$ " x $5 \frac{1}{4}$ "
 (43.5°)



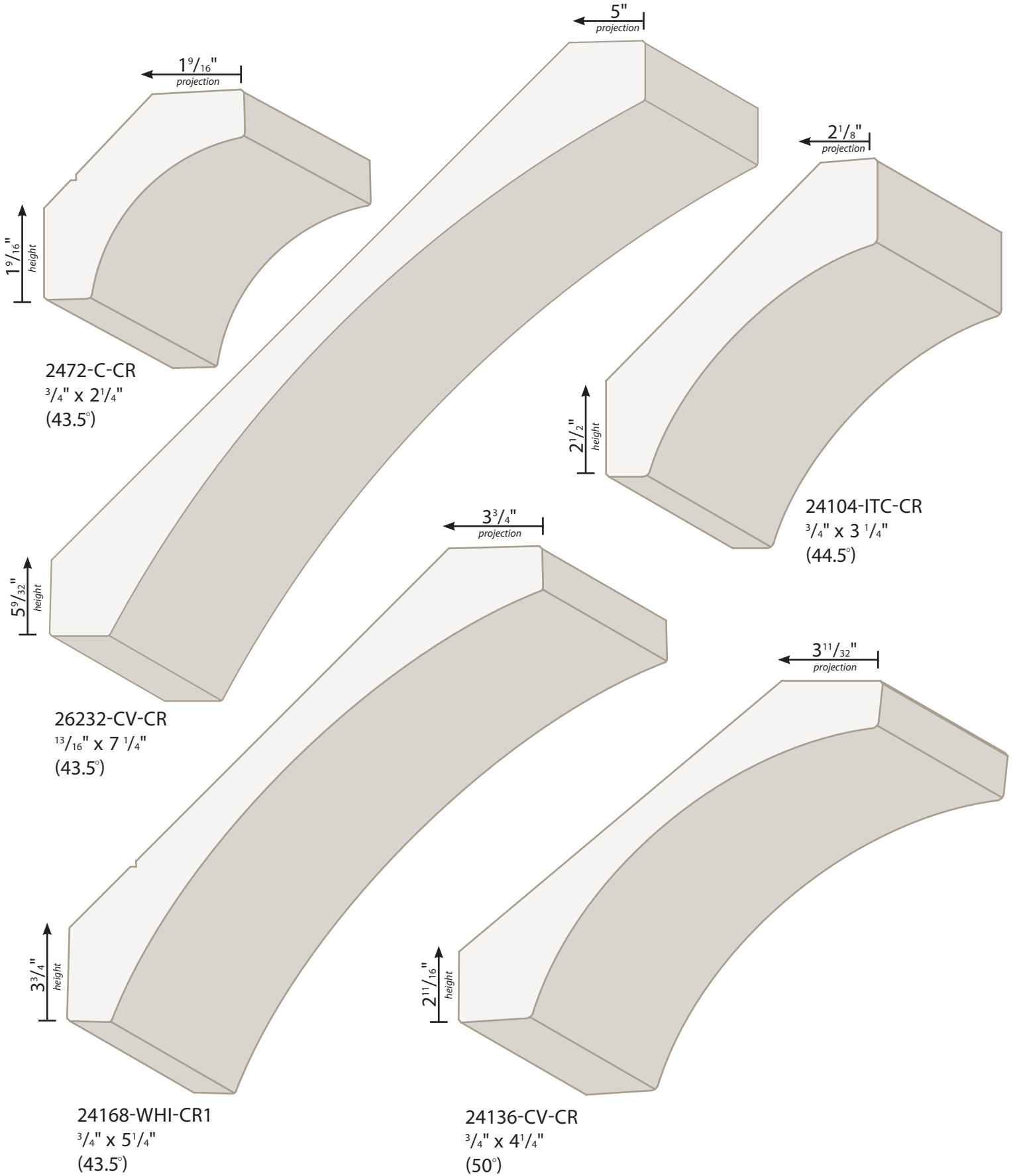
24136-A-CR
 $\frac{3}{4}$ " x $4 \frac{1}{4}$ "
 (43.5°)

CROWNS

Degree shown on crown mouldings = spring angle

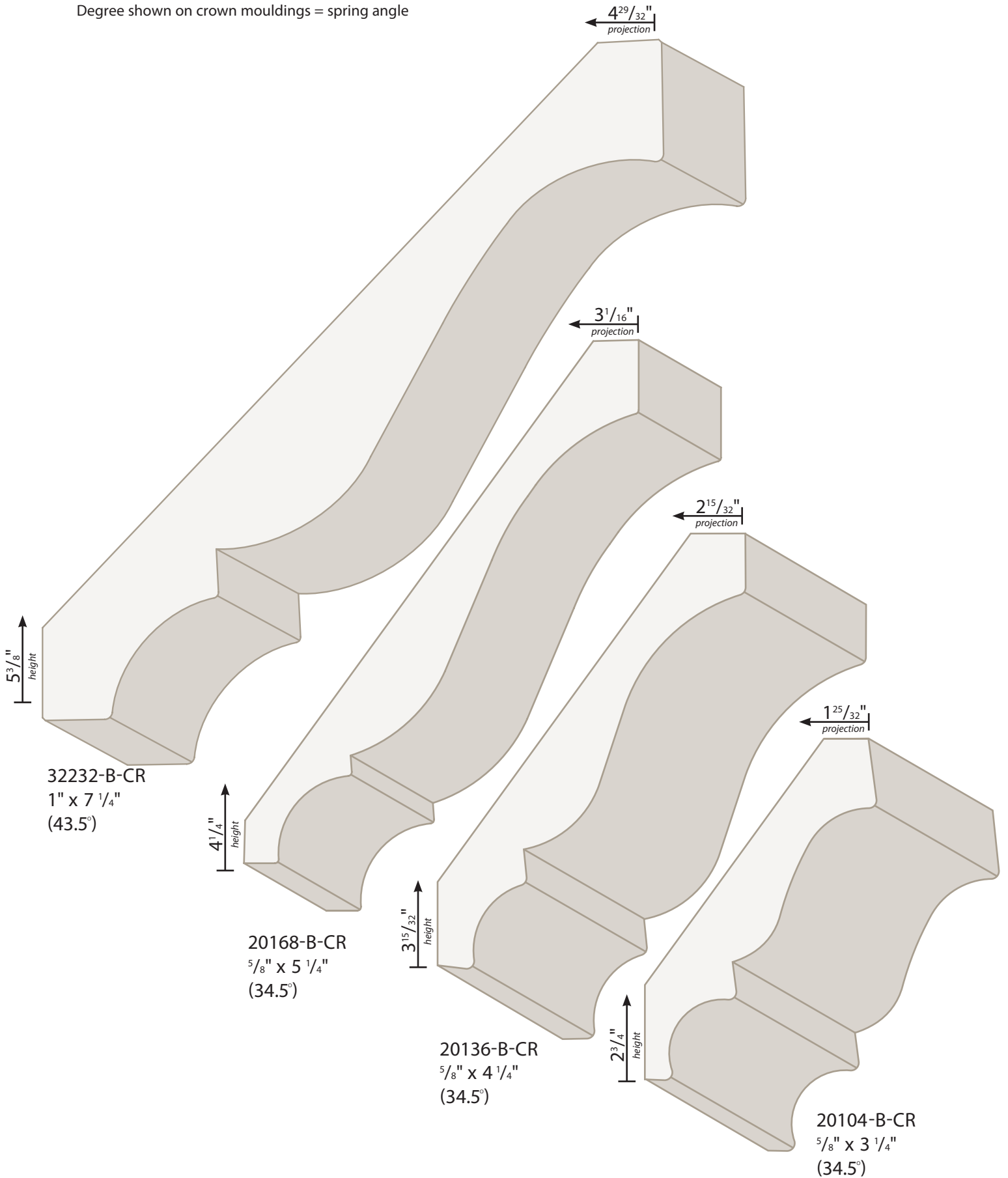


Degree shown on crown mouldings = spring angle



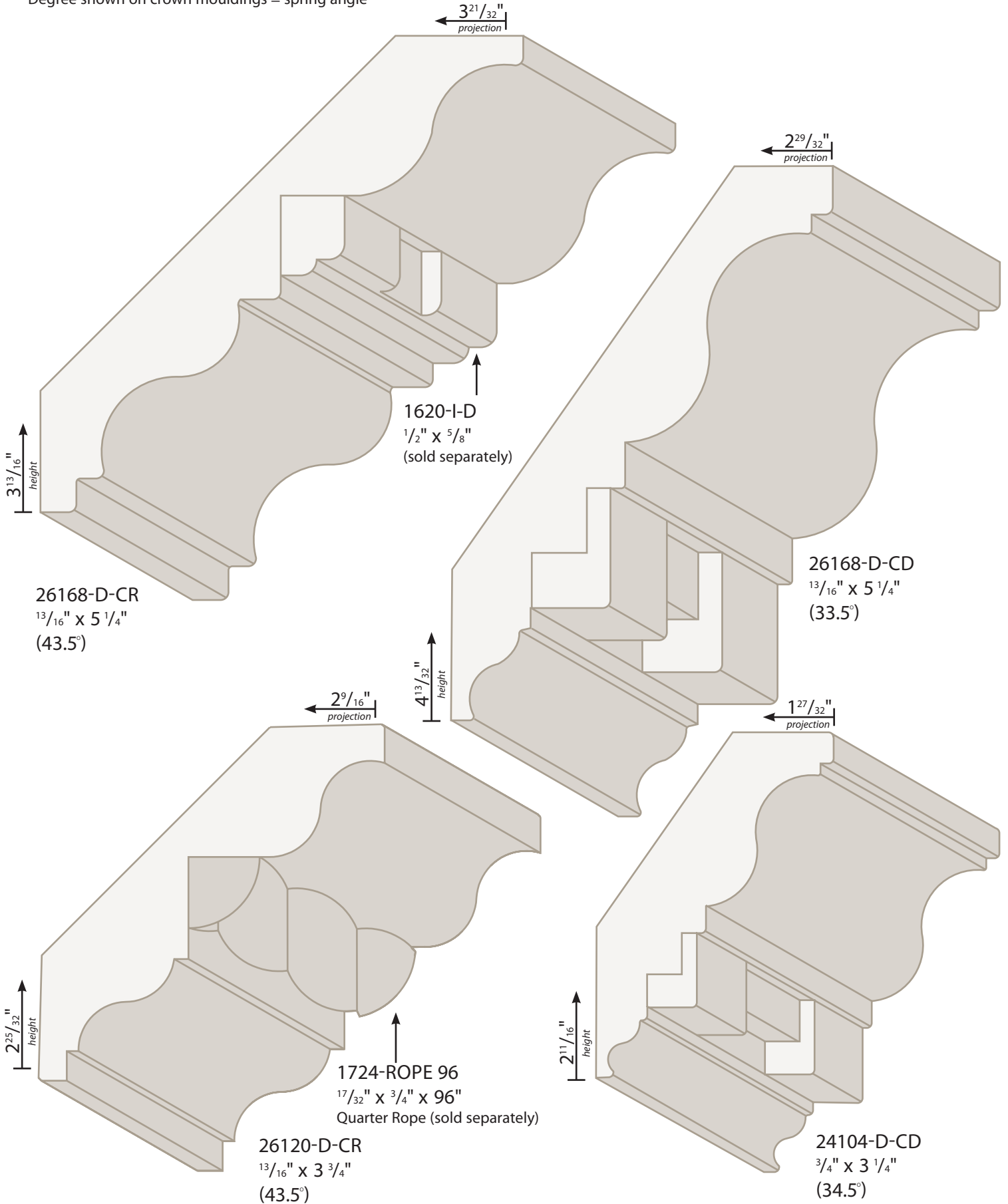
CROWNS

Degree shown on crown mouldings = spring angle

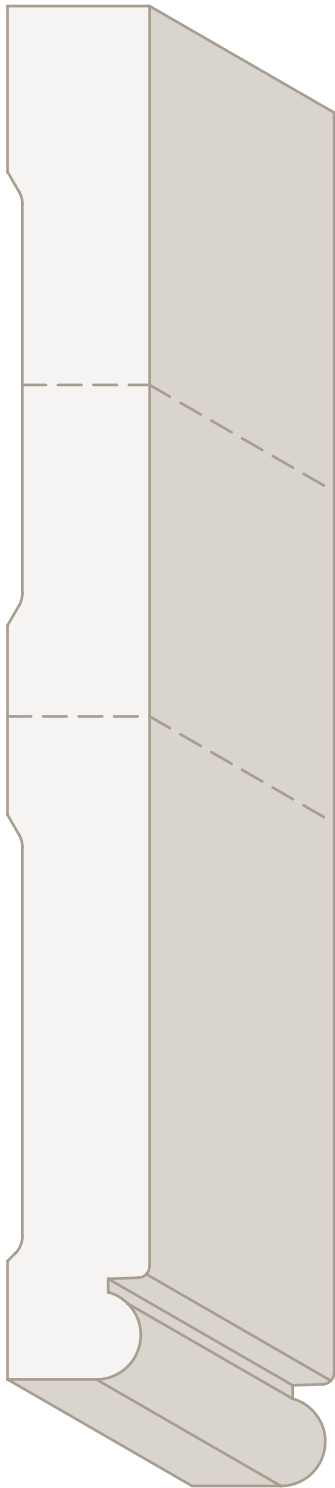


DENTIL CROWNS

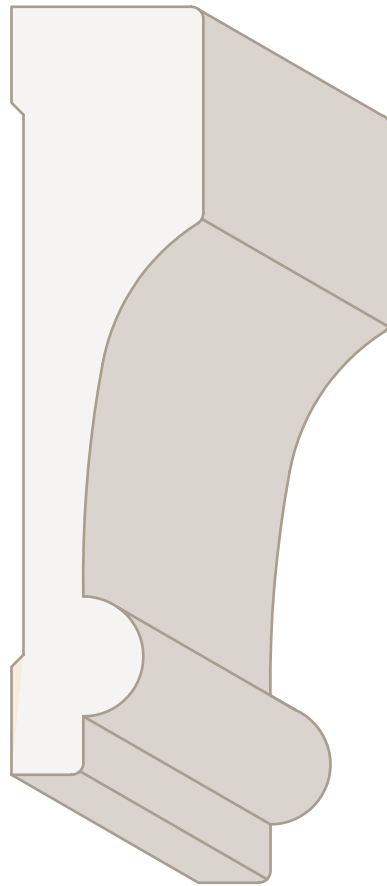
Degree shown on crown mouldings = spring angle



CROWN BACKERS



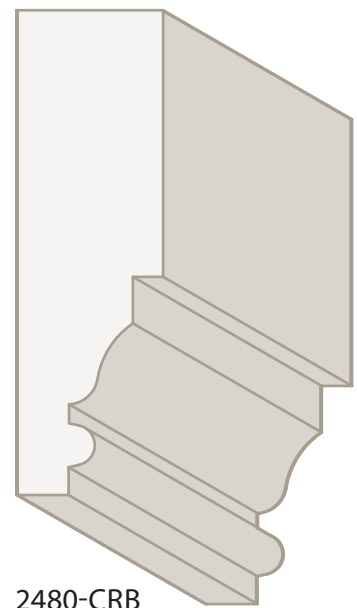
24232-BD-B
 $\frac{3}{4}$ " x $7\frac{1}{4}$ "



24168-BD-B
 $\frac{3}{4}$ " x $5\frac{1}{4}$ "

32128-CRB
1" x 4"

24112-BD-B
 $\frac{3}{4}$ " x $3\frac{1}{2}$ "



2480-CRB
 $\frac{3}{4}$ " x $2\frac{1}{2}$ "



Modern Solutions for Custom Designs

When your project calls for a custom profile, we can always provide you with a scaled drawing or rendering, but let's be honest -sometimes, you need to see a physical sample before making a final decision.

The challenge?

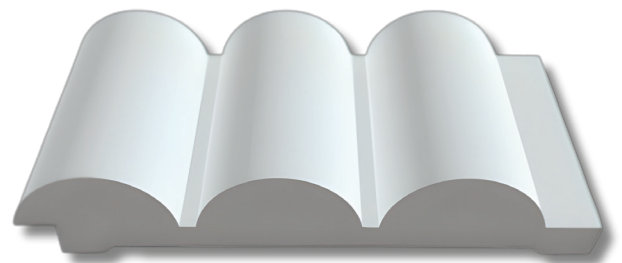
- The wait time for a traditionally milled sample
- Set up & material costs
- Tooling charges - if the profile doesn't already exist
- Risk of costly changes if the design isn't quite right.

Now, imagine skipping all that hassle.

With our scaled, 3D moulding samples, you get a precise, tangible preview of your custom profile in a matter of days, without the typical high costs of milling, set up, and potential tooling charges.

Why wait weeks and spend more than you need to when there's a faster, smarter, and more affordable solution?

Contact your sales representative for more details!



32168-LXL-WC, 3D Scaled Moulding Sample 1" x 5 1/4"

SPECIALTY MILLWORK

When it comes to fine architectural millwork, Koetter Woodworking's capabilities extend far beyond what you will find in this catalog. Koetter is an industry leader in providing specialty millwork items for the most discriminating clientele. Our master craftspeople work hand-in-hand with Koetter's product engineers, ensuring high-quality, precision made products for residential or commercial applications.

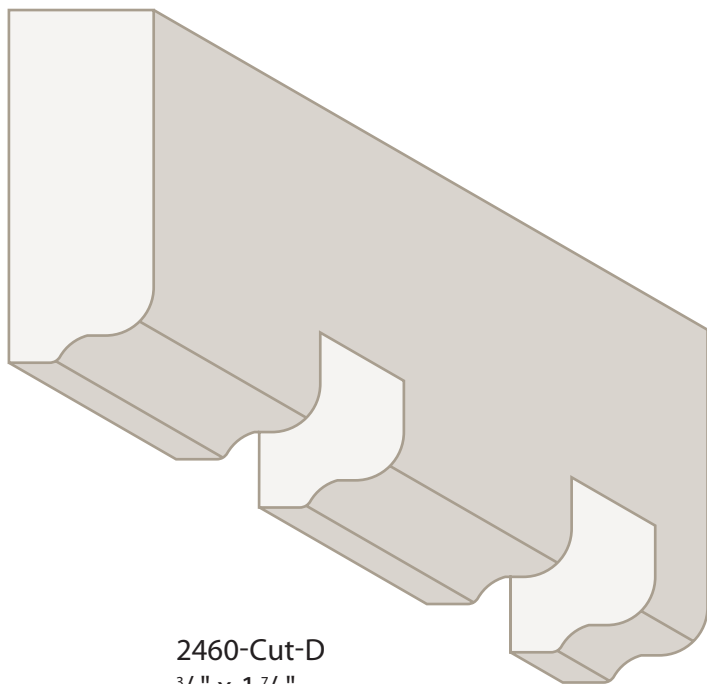
When your project demands the best, rely on the experts at Koetter Woodworking as your single source for top quality specialty millwork products.

- Curved Millwork - including casing, base, crown, handrail, jambs, and more
- Bentwood Jamb Heads - including flat, fluted, reeded and raised panel
- Specialty columns and pilasters
- Specialty stair treads and starting steps
- Pediment heads for doors and entryways
- CNC decorative panels for walls & ceilings

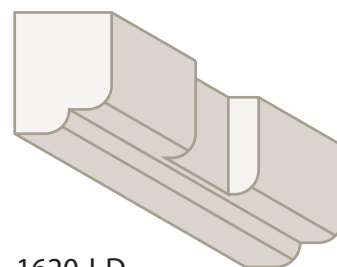




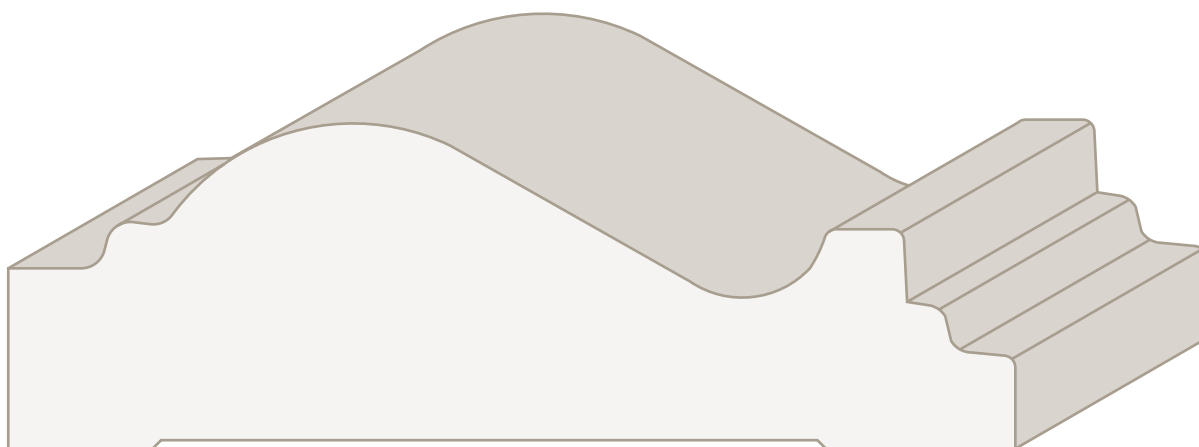
DENTILS AND MANTEL MOULD



2460-Cut-D
 $\frac{3}{4}'' \times 1\frac{7}{8}''$



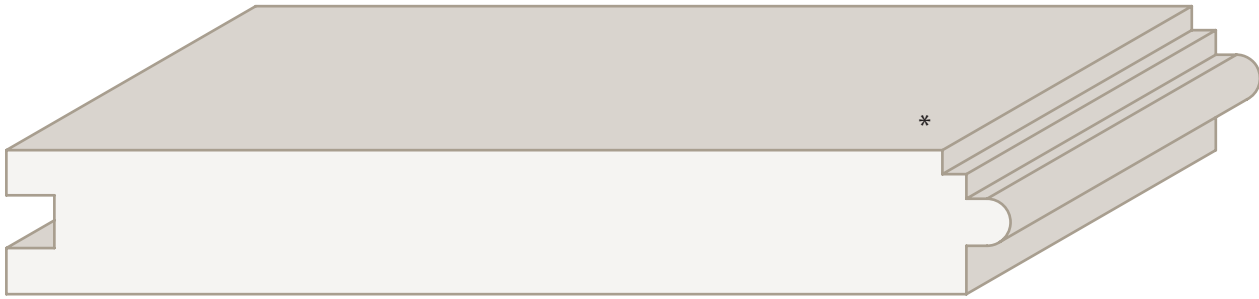
1620-I-D
 $\frac{1}{2}'' \times \frac{5}{8}''$



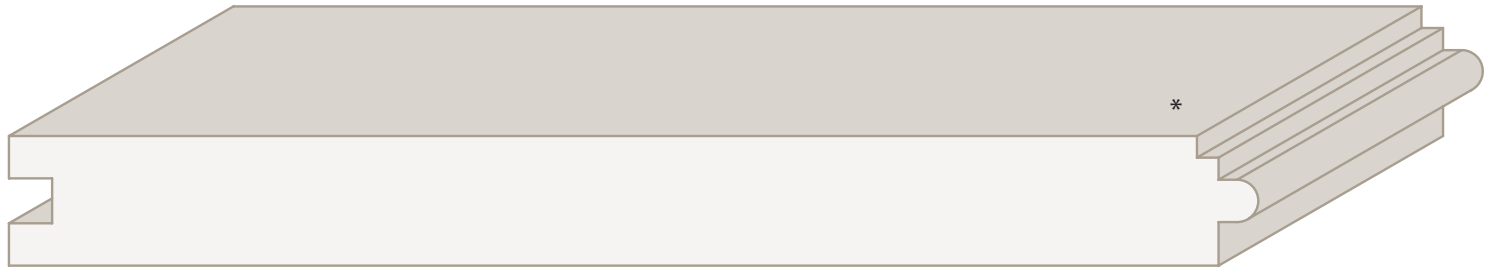
54168-A-MM $1\frac{1}{16}'' \times 5\frac{1}{4}''$



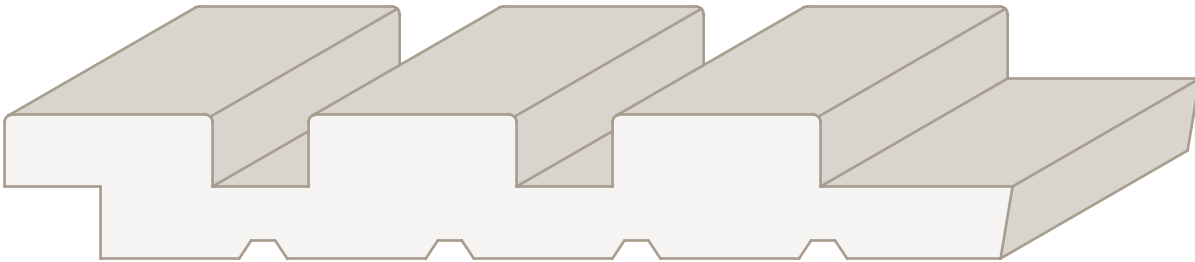
TONGUE AND GROOVE



24160-QRK-TAG $\frac{3}{4}$ " x 5" (face)



24224-QRK-TAG $\frac{3}{4}$ " x 7" (face)
(shown at 90% of size)



24168-KWM-WC $\frac{3}{4}$ " x $5\frac{1}{4}$ " ($4\frac{3}{4}$ " face)

*Face Side

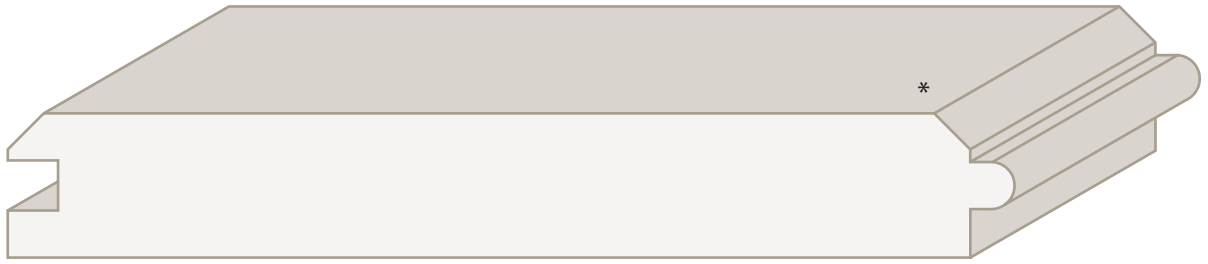




2323-IT-TM

This transition moulding allows for infinity grooves and clean termination on outside and inside corners when using nickel gap wall covering.

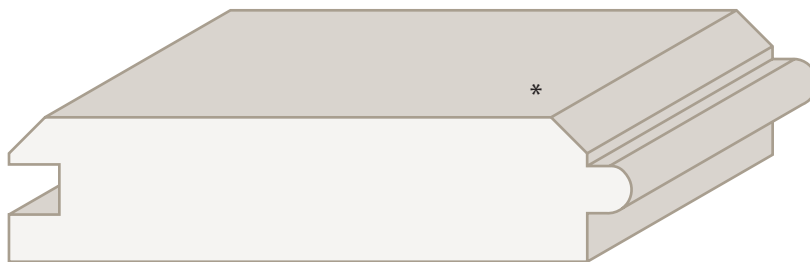
TONGUE AND GROOVE



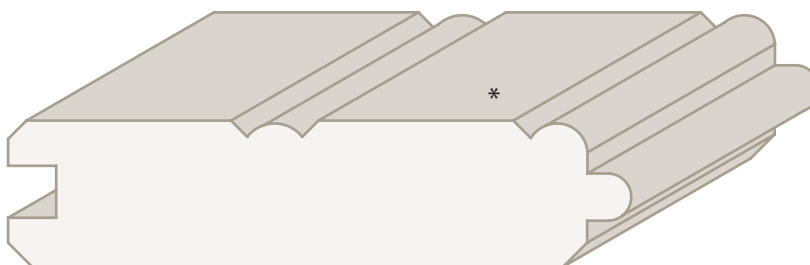
24160-TVG $\frac{3}{4}$ " x 5" (face)



24128-TVG $\frac{3}{4}$ " x 4" (face)



2496-TVG $\frac{3}{4}$ " x 3" (face)



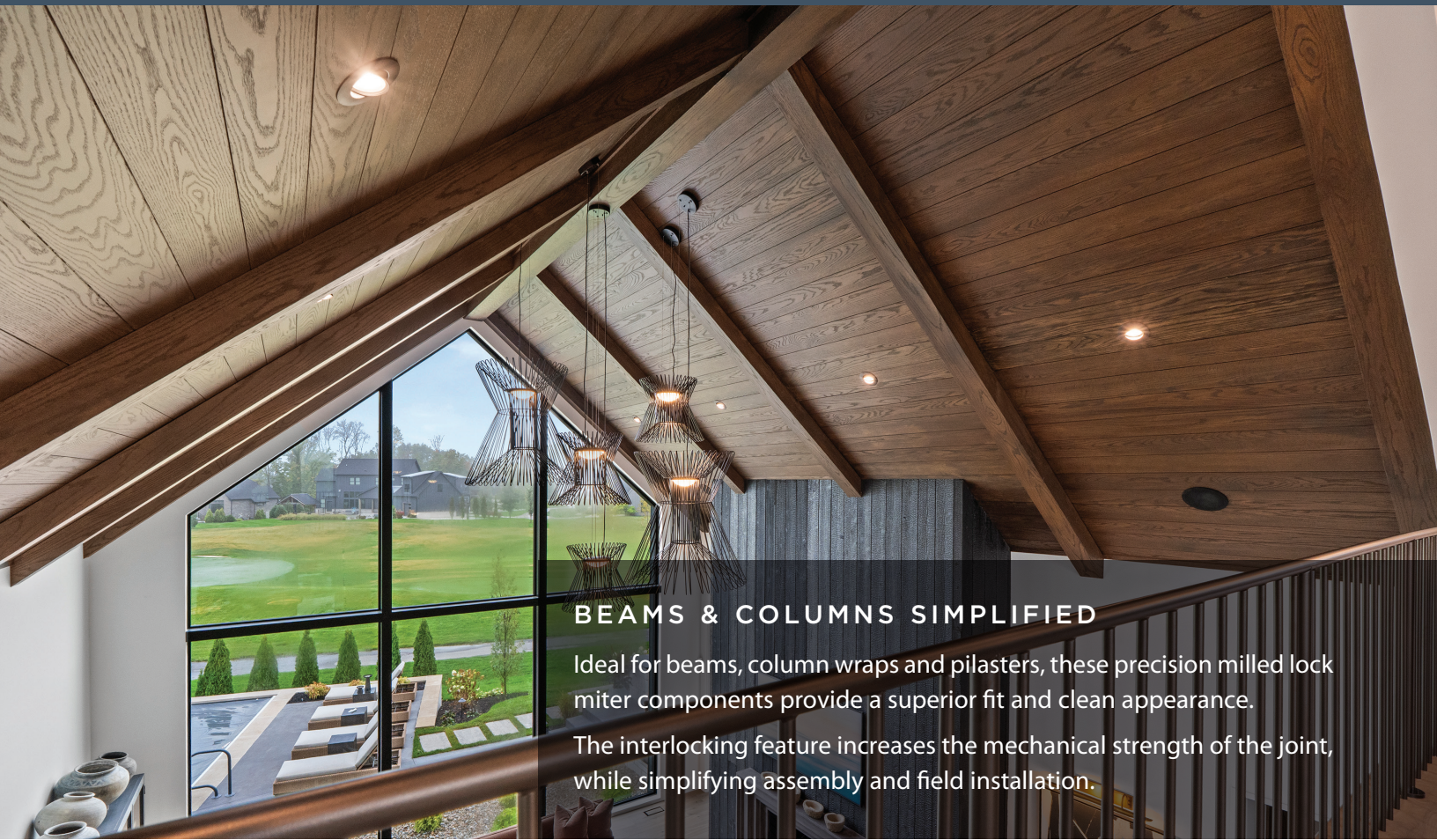
2496-TVG-BD $\frac{3}{4}$ " x 3" (face)



1296-TVG-BD $\frac{3}{8}$ " x 3" (face)

*Face Side

LOCK MITER BEAMS & COLUMNS



BEAMS & COLUMNS SIMPLIFIED

Ideal for beams, column wraps and pilasters, these precision milled lock miter components provide a superior fit and clean appearance. The interlocking feature increases the mechanical strength of the joint, while simplifying assembly and field installation.



2-sided



3-sided



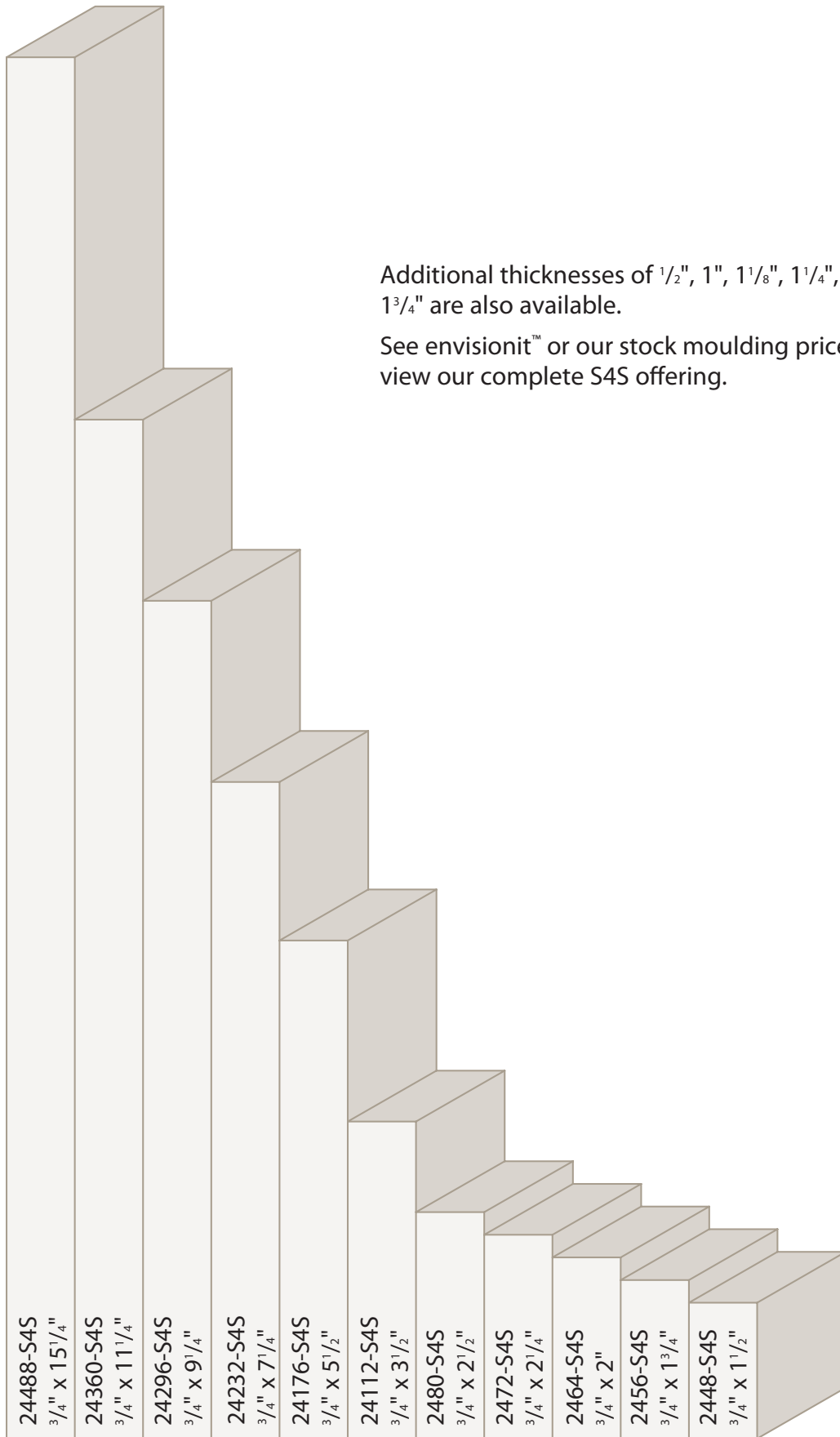
4-sided

FEATURES & BENEFITS

- Lock miter components are available in a variety of configurations, with 2, 3 or 4-sided being the most common
- Available unassembled or factory assembled
- Unassembled components are packaged with a disposable filler block to protect the edges and help mitigate potential damage during shipping and handling
- Widths up to 11-1/4" and up to 16' in length
- Available in all standard species



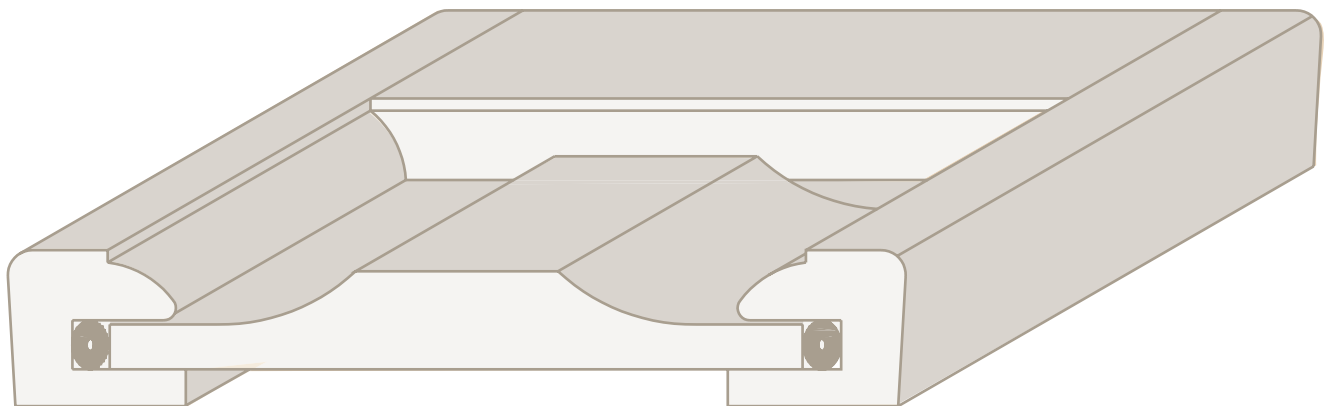
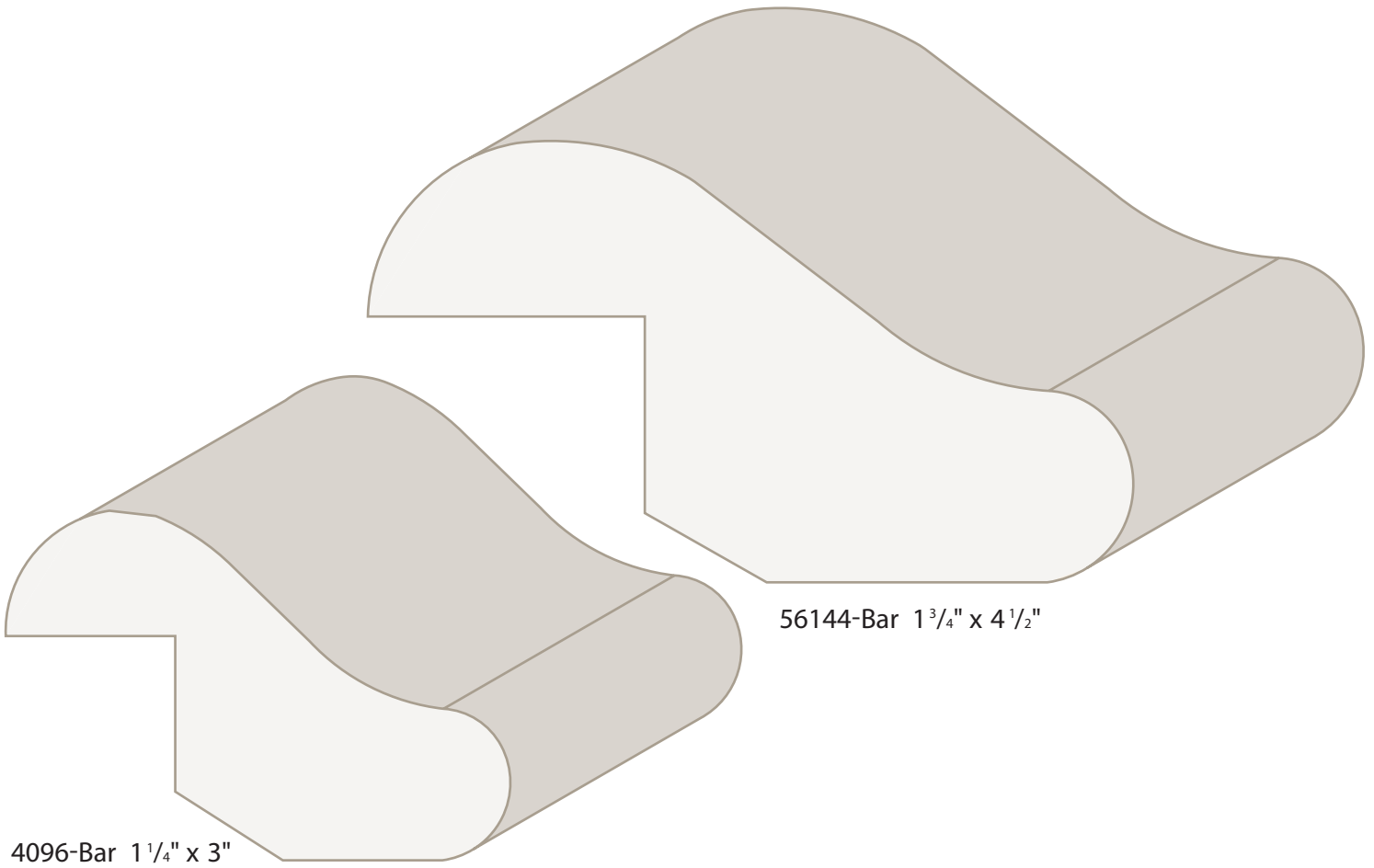
Filler blocks are used to protect the edges of all unassembled components.



Additional thicknesses of 1/2", 1", 1 1/8", 1 1/4", 1 1/2" and 1 3/4" are also available.

See envisionit™ or our stock moulding price book to view our complete S4S offering.

Images not drawn to scale



Raised Panel Jamb

ARCHED CASINGS AND BENTWOOD JAMB HEADS

UNDERSTANDING ARCHED CASING CONSTRUCTION METHODS

When it comes to arched casing sets, there's more than one way to achieve a perfect curve. The right method depends on the project's design intent, finish requirements, and budget.

Understanding the differences between bandsawn, finger-jointed, and bentwood construction helps ensure you specify the right option for both appearance and performance.

BANDSAWN

Bandsawn arched casings are cut from two or more individual wood blanks and then profiled to match the required radius.

- **Best for:** Paint-grade projects requiring quick turnaround without the cost of laminated, bentwood construction.
- **Advantages:** Faster to produce and ideal for paint-grade applications. Allows for slight field adjustments.
- **Considerations:** Grain pattern does not follow the radius. Multi-piece construction can pose installation challenges for an unskilled installer.

FINGER JOINT (POPLAR)

Finger-jointed arches are formed by joining multiple small wood segments cut at angles to create the shape, then glued, assembled and machined to the desired profile.

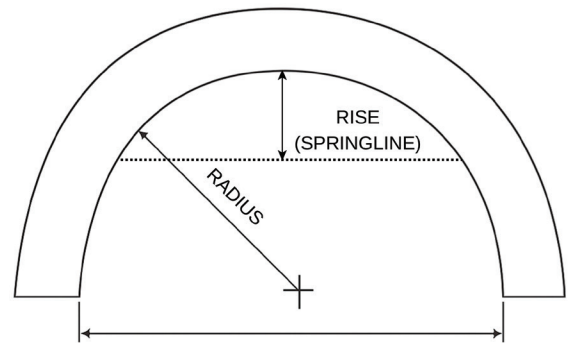
- **Best for:** Paint grade applications where single-piece* construction is desired.
- **Advantages:** Highly economical, minimal waste, and quicker turnaround as compared to bentwood. Perfect for paint-grade installations where a continuous, single-piece* arch is desired.
- **Considerations:** Not recommended for stain grade use due to visible finger joints. Unable to make field adjustments to fit the opening.

BENTWOOD

Bentwood casings are crafted by laminating thin strips cut from the same board, creating a smooth, continuous grain that follows the curve.

- **Best for:** Stain-grade applications where grain continuity and precision are critical.
- **Advantages:** Superior appearance with no visible joints. Single piece* construction.
- **Considerations:** Highest cost & longer lead-time due to the labor-intensive process. Unable to make field adjustments to fit the opening.

*Single-piece construction available up to 98" inside diameter.



A template is required for any non-standard radius including elliptical, gothic and oval configurations.

Information Needed:

- Quantity
- Profile
- Species
- Inside Diameter (ID) and Inside Radius/Rise
- Construction Type – Bandsawn, Bentwood, or Finger Joint (*jamb heads are bentwood only*)
- Reveal Info (standard 1/4" reveal added unless otherwise specified)
- Any special instructions (e.g., "1 pc bentwood," "6" straight extensions," "tag #s," etc.)

ARCHED CASINGS AND BENTWOOD JAMB HEADS



True Half Circle: Radius = Half of ID
No Template Required



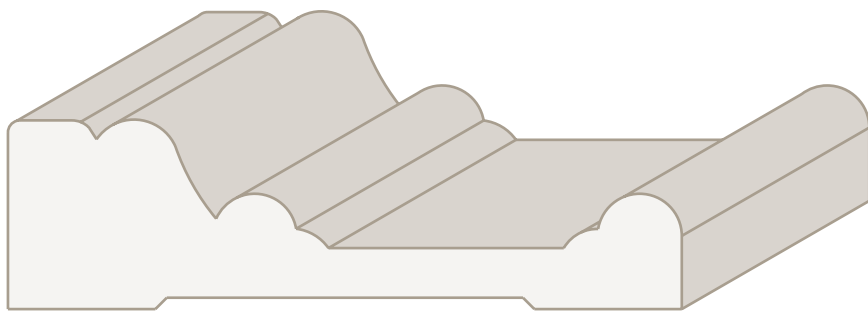
Segment of a True Half Circle
No Template Required



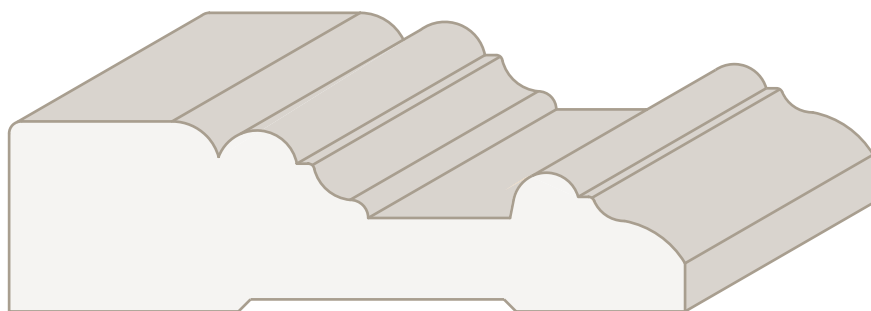
Elliptical
Template Required



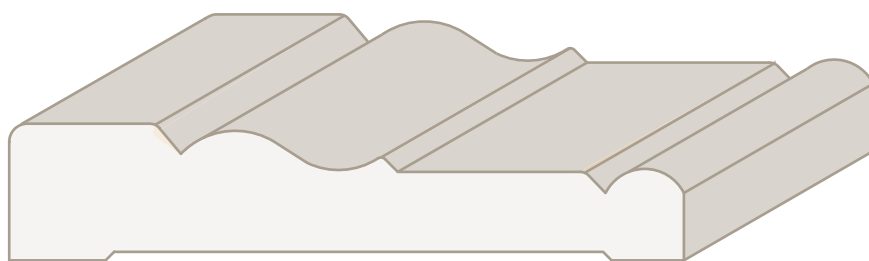
PRIMED MDF CASINGS



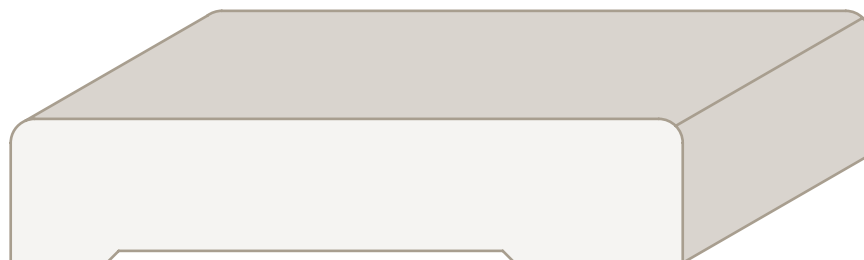
25M112-H-CA 25mm x 3 1/2"



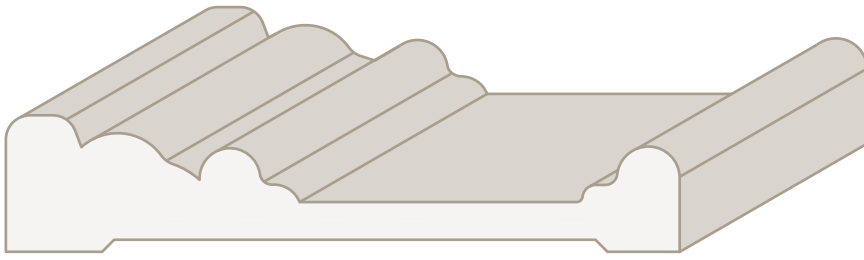
25M112-CA 25mm x 3 1/2"



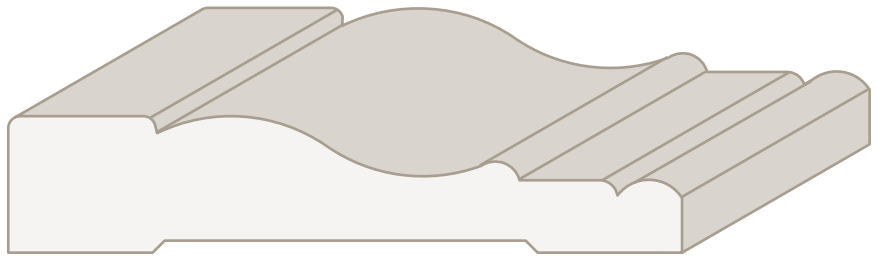
18M112-C-CA 18mm x 3 1/2"



24112-R-CA 3/4" x 3 1/2"



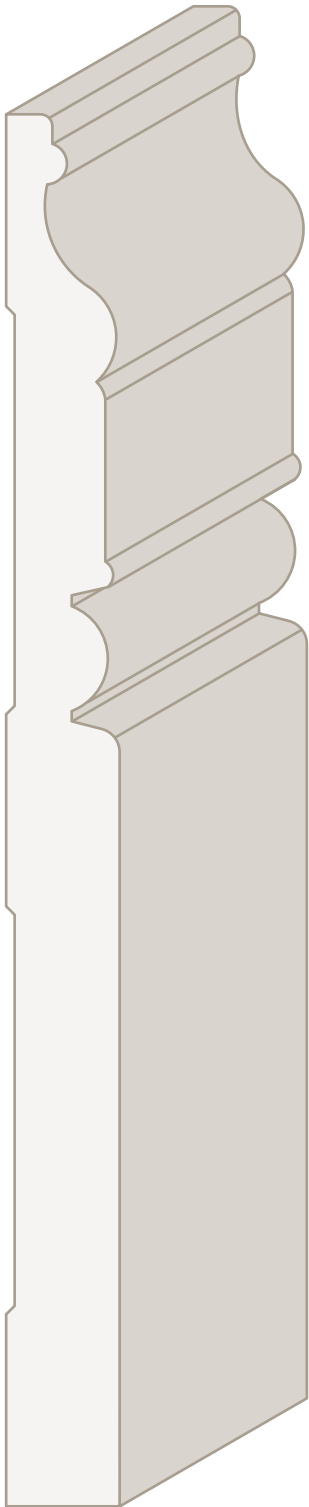
18M112-CA 18mm x 3 1/2"



18M112-UL-CA 18mm x 3 1/2"

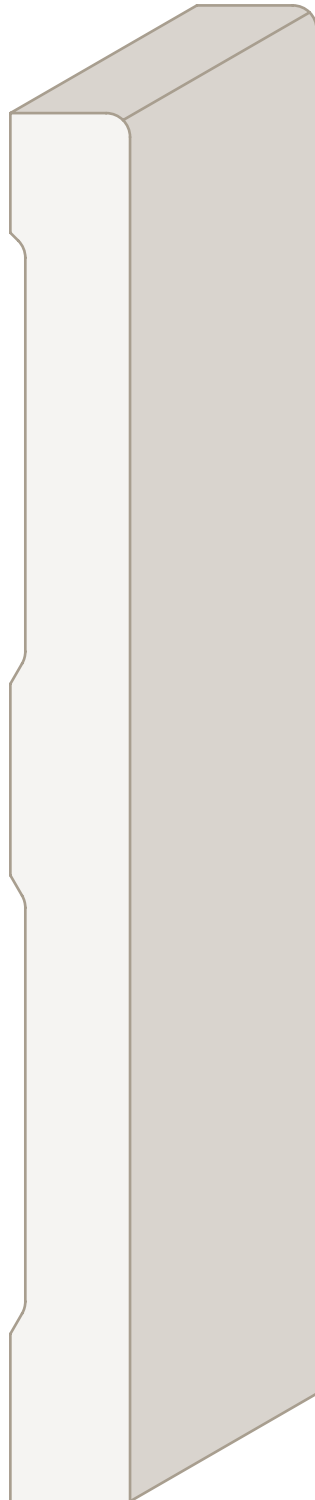


PRIMED MDF BASES



15M232-E-B
15mm x 7¹/₄"

Also available:
15m168-E-B 15mm" x 5¹/₄"



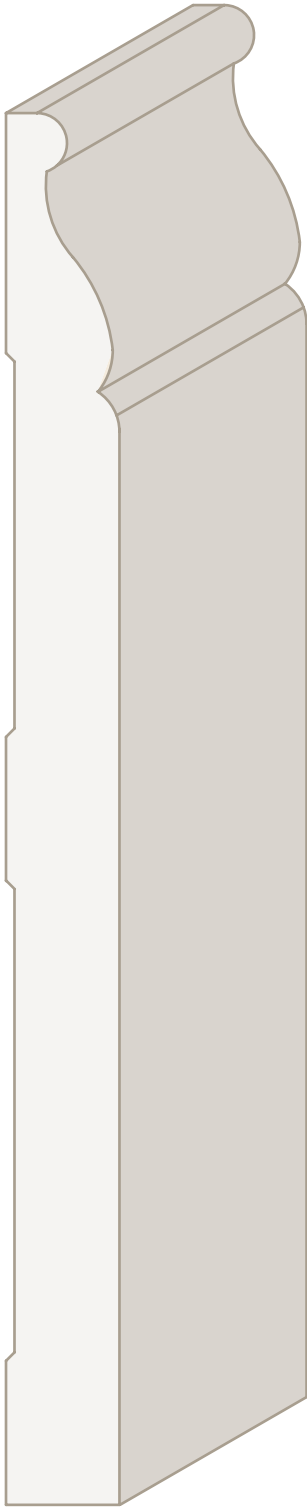
20232-1R18-B
5⁵/₈" x 7¹/₄"

Also available:
20168-1R18-B 5⁵/₈" x 5¹/₄"

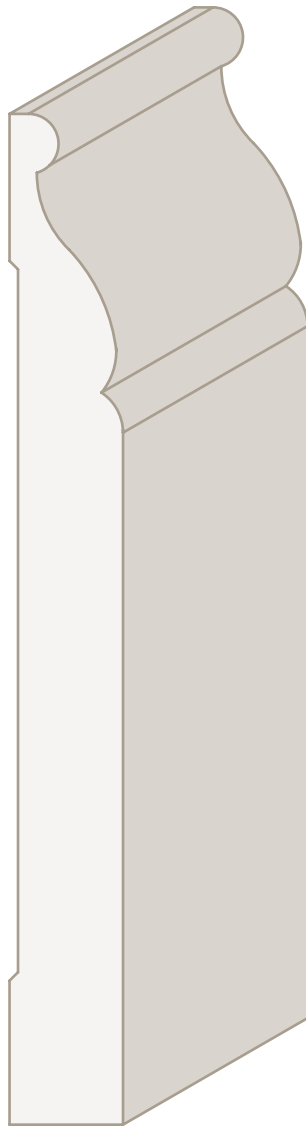


24232-BD-B
3³/₄" x 7¹/₄"

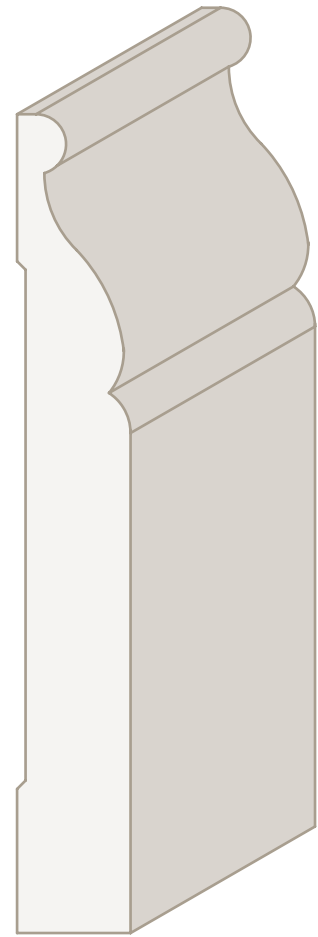
Also available:
24112-BD-D 3³/₄" x 3¹/₄"



15M232-CB
15mm x 7¹/₄"



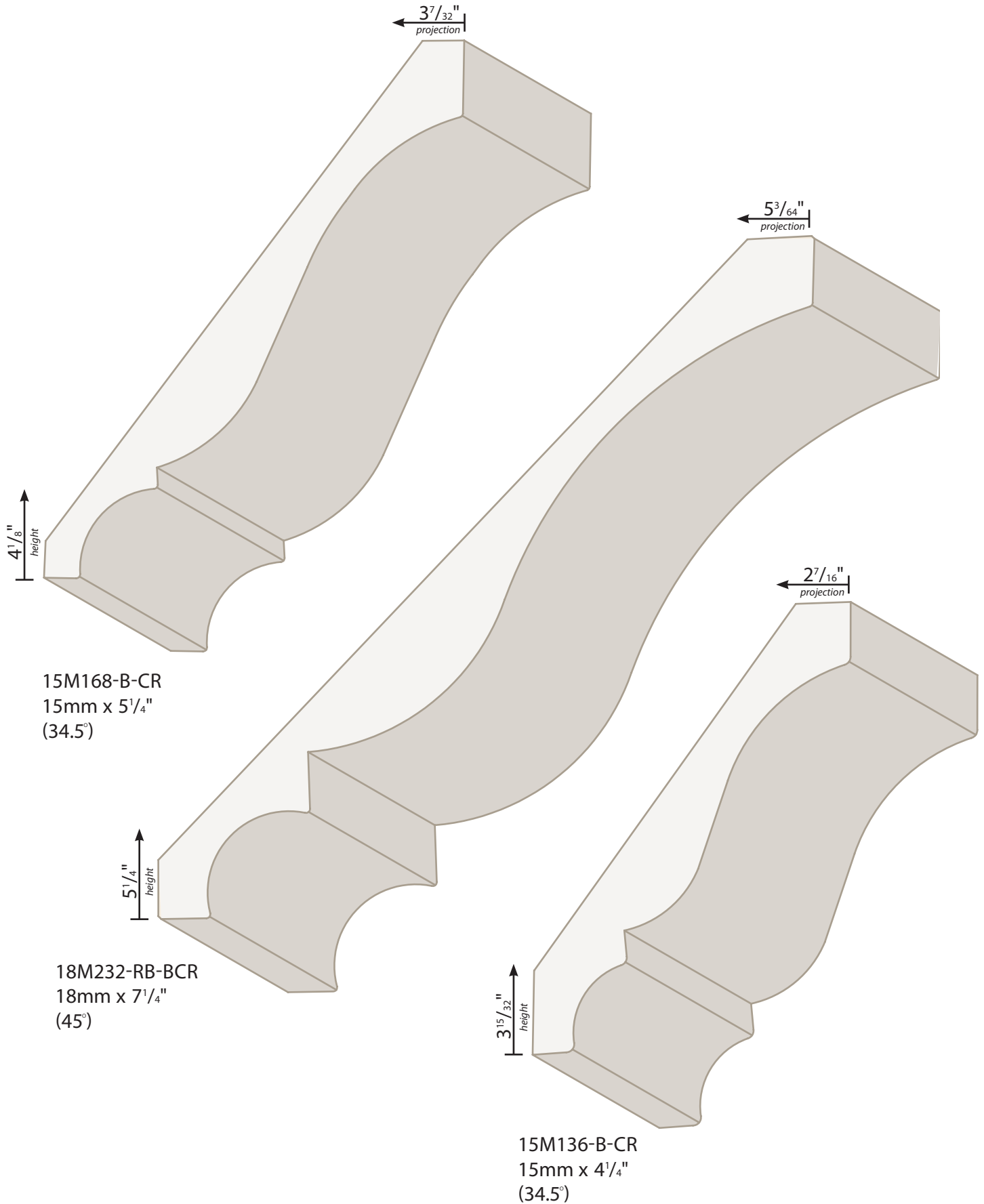
15M168-CB
15mm x 5¹/₄"



15M136-CB
15mm x 4¹/₄"

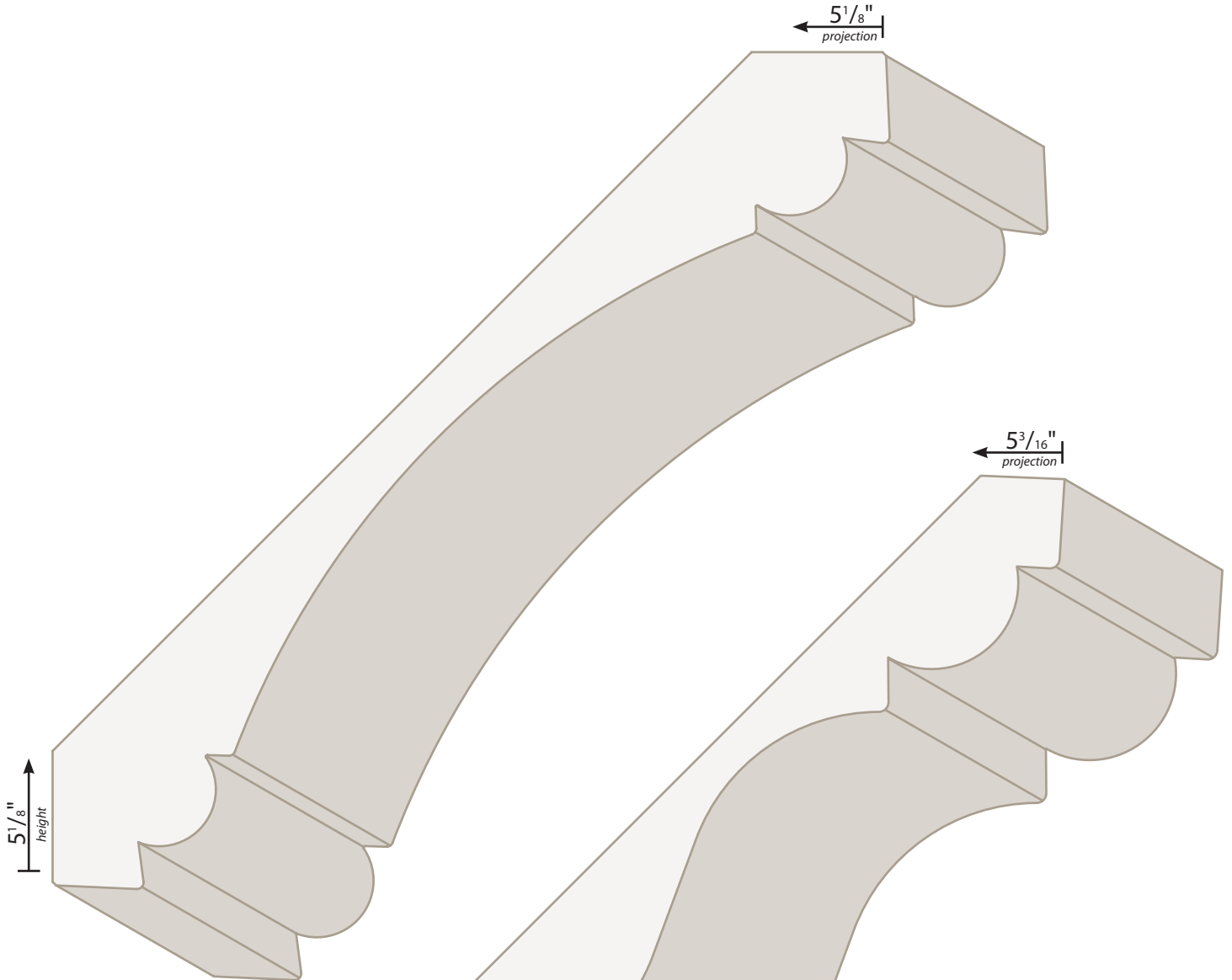
PRIMED MDF CROWNS

Degree shown on crown mouldings = spring angle

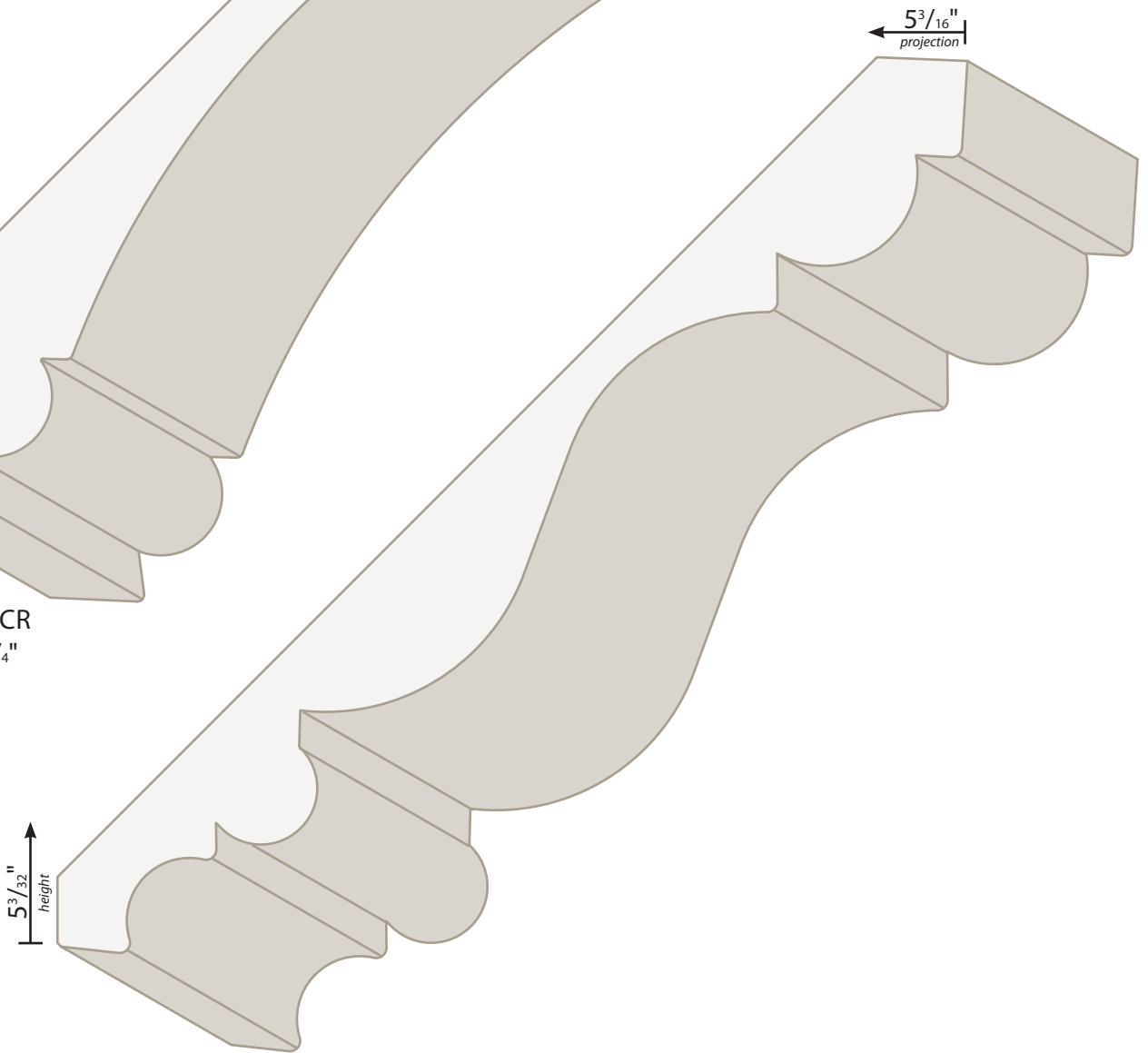


PRIMED MDF CROWNS

Degree shown on crown mouldings = spring angle



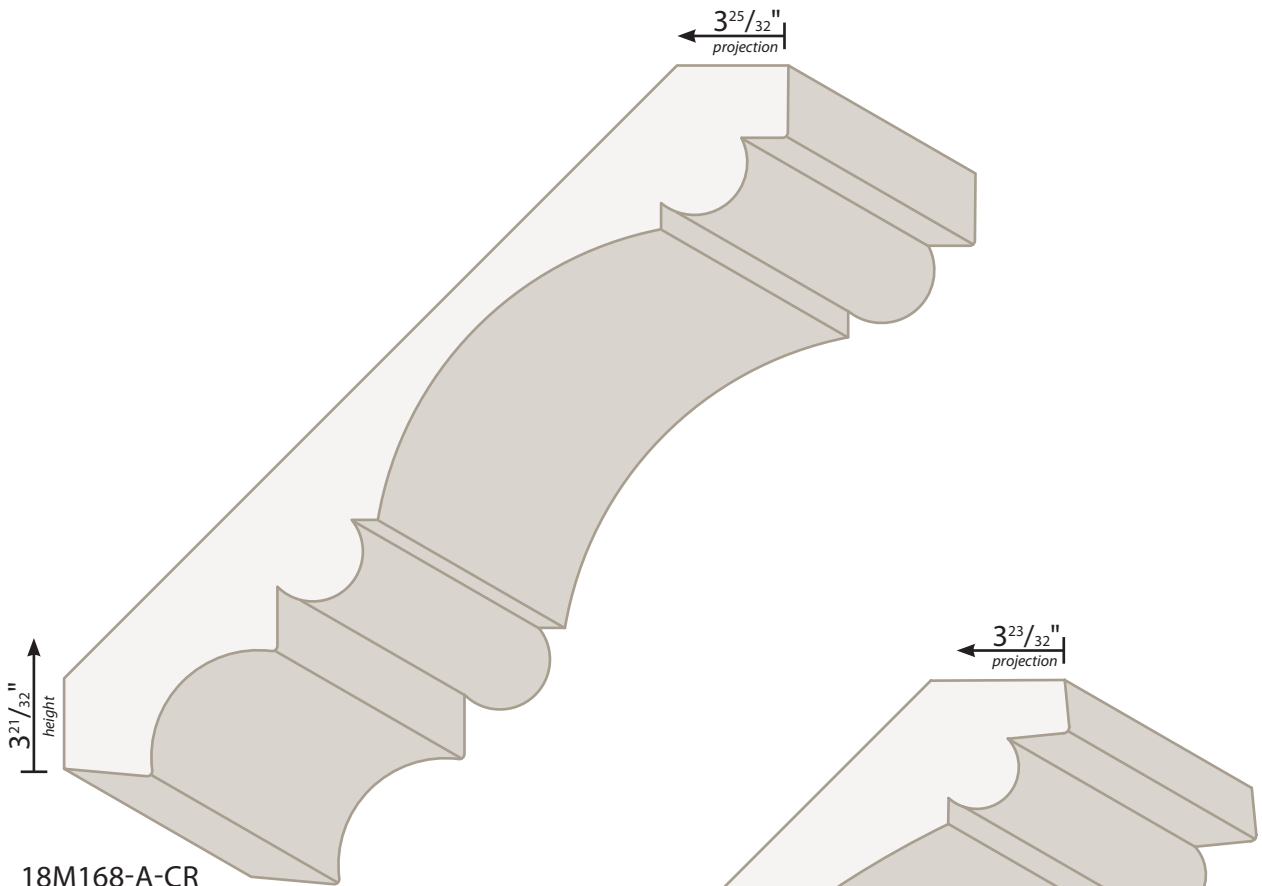
25M232-C-CR
25mm x 7 1/4"
(45°)



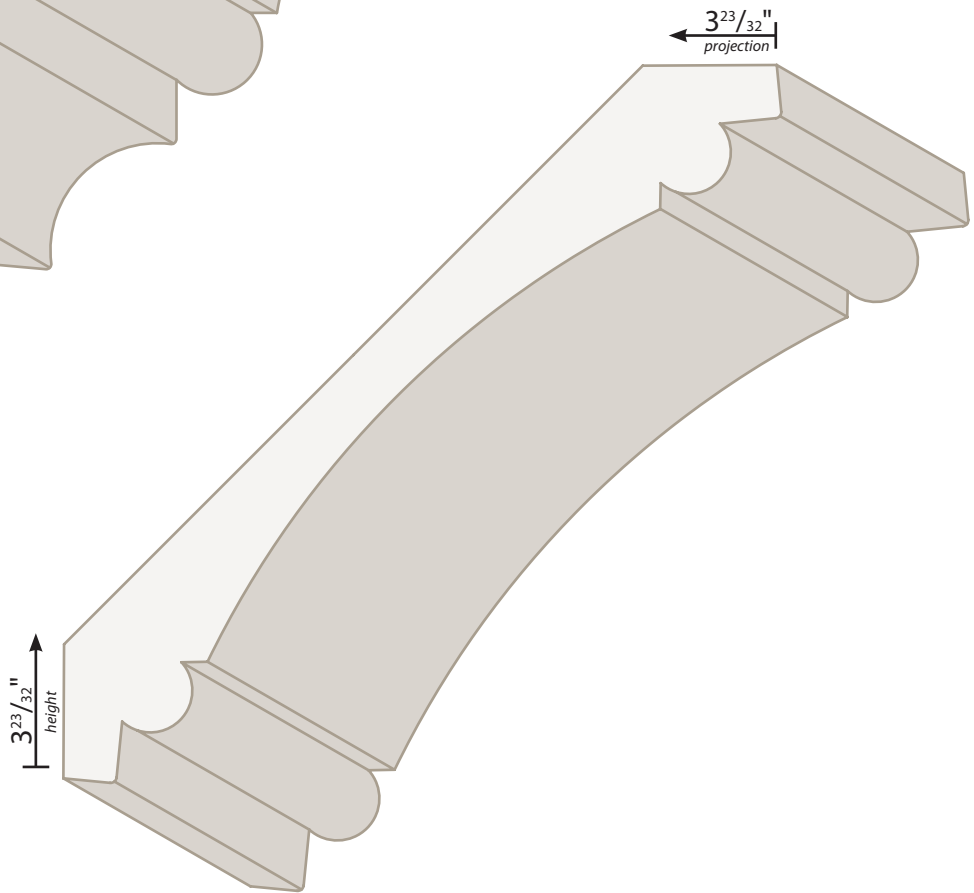
20M232-CR
20mm x 7 1/4"
(45°)

PRIMED MDF CROWNS

Degree shown on crown mouldings = spring angle



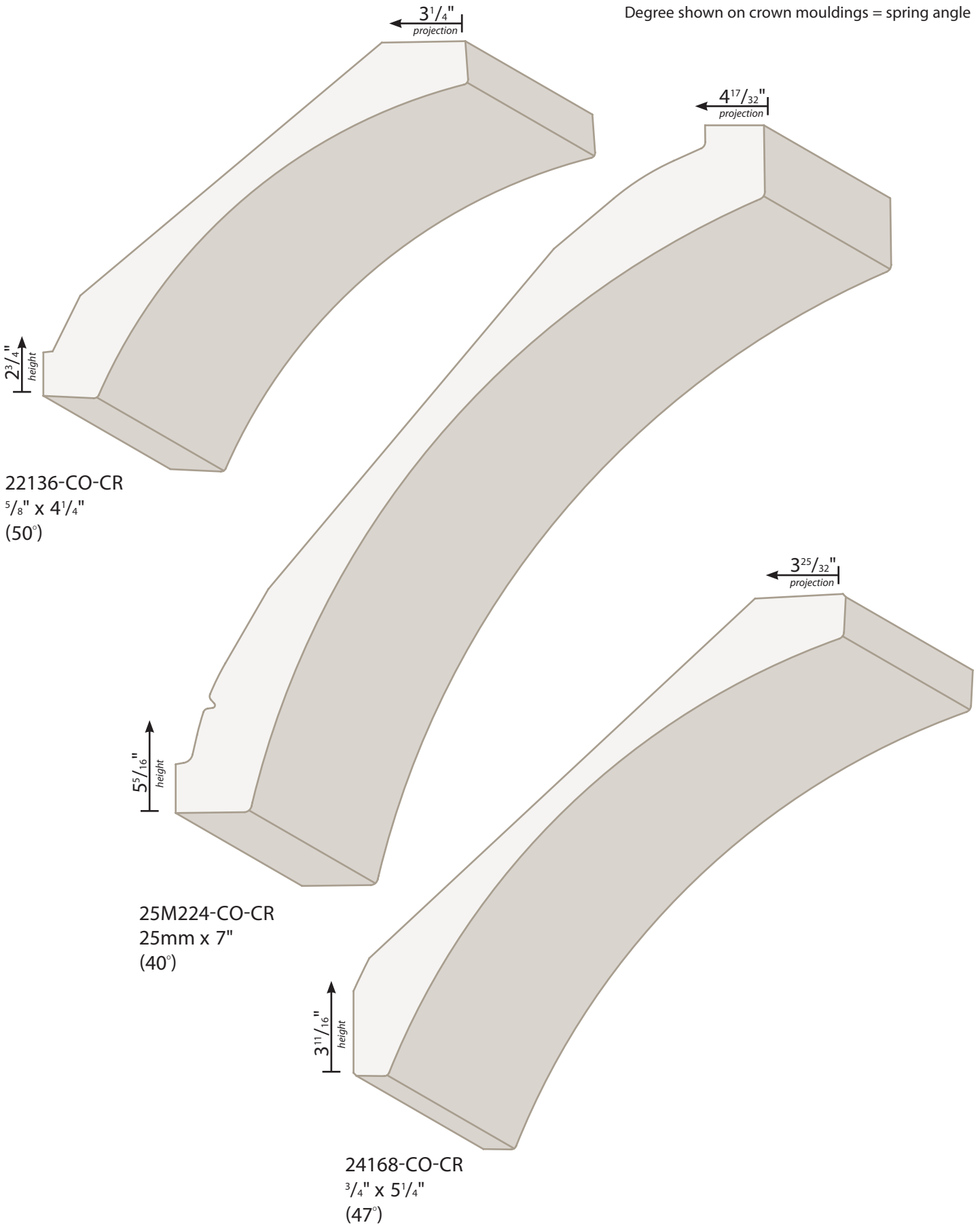
18M168-A-CR
18mm x 5 $\frac{1}{4}$ "
(45°)



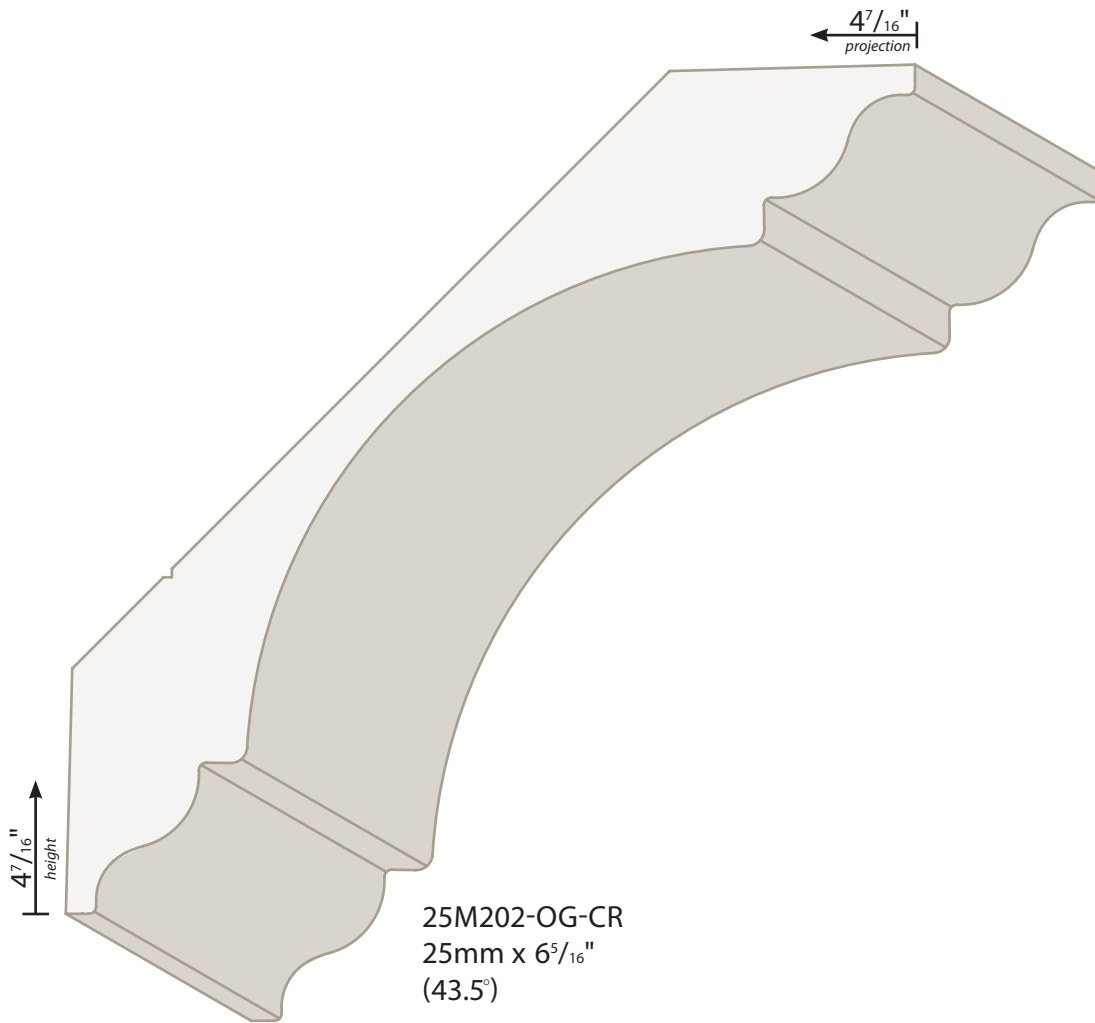
18M168-C-CR
18mm x 5 $\frac{1}{4}$ "
(45°)

PRIMED MDF CROWNS

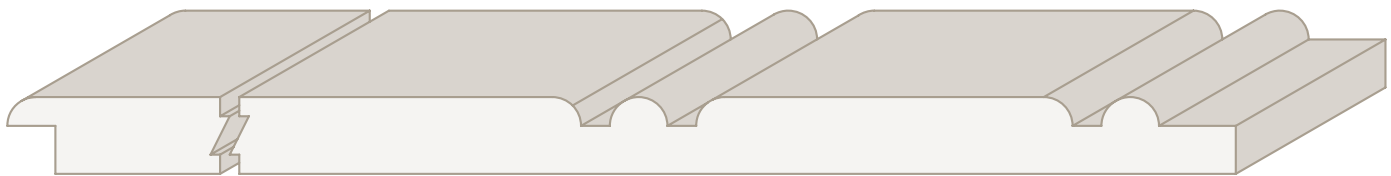
Degree shown on crown mouldings = spring angle



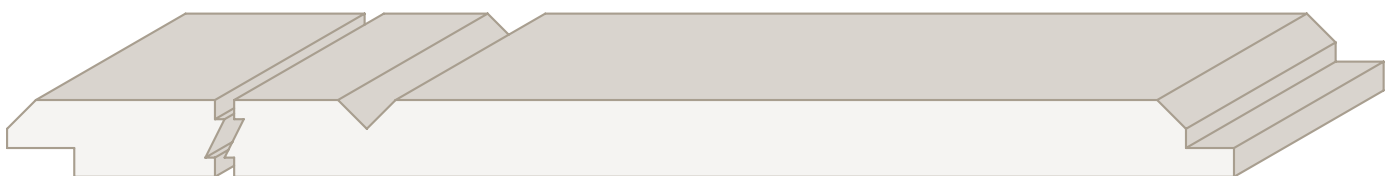
PRIMED MDF CROWN AND SHEET STOCK



- Perfect for walls, ceilings, and cabinet or bar fronts
- Ship lap construction allows for easy installation
- Stocked in 1/2" x 4' x 8' sheets, unprimed (*pattern runs along 8' length*)
- Additional sizes & patterns available upon request

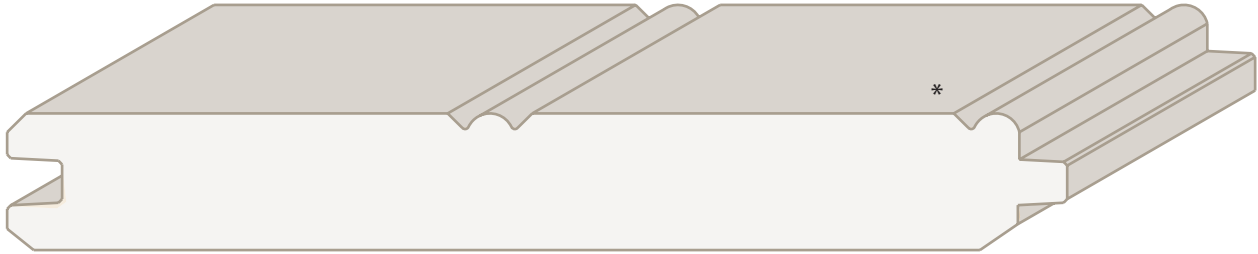


MDF 1248-ITC-BD-314
1/2" x 4' x 8' beaded, approx. 3 1/4" OC



MDF 1248-ITC-VG-514
1/2" x 4' x 8' vee grooved, approx. 5 1/4" OC

PRIMED MDF TONGUE & GROOVE



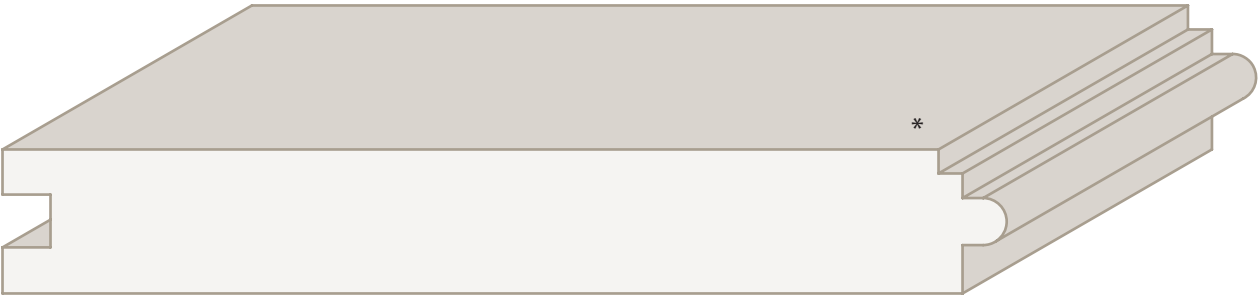
18M168-TVG-BD 18mm x 5¹/₄" (face)



18M160-TVG 18mm x 5" (face)



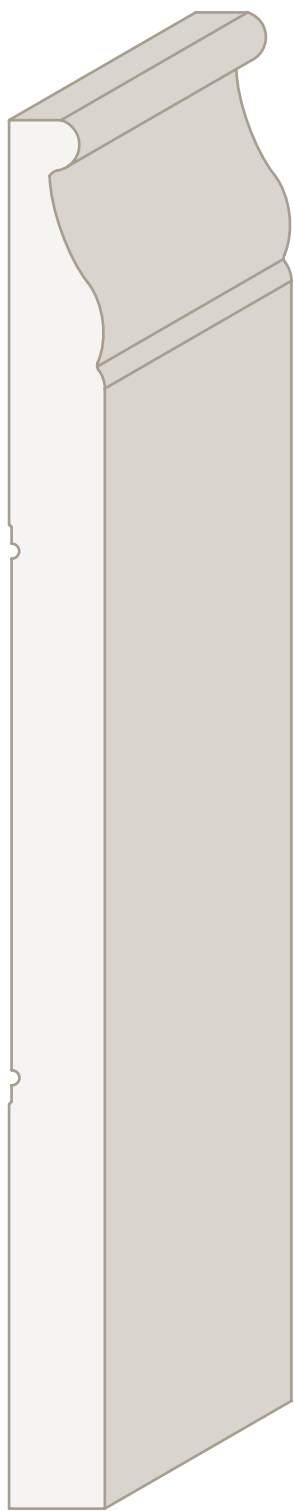
24224-QRK-TAG ³/₄" x 7" (face)
(shown at 90% of size)



24160-QRK-TAG ³/₄" x 5" (face)

*Face Side

PRIMED MDF VALUE SERIES BASES

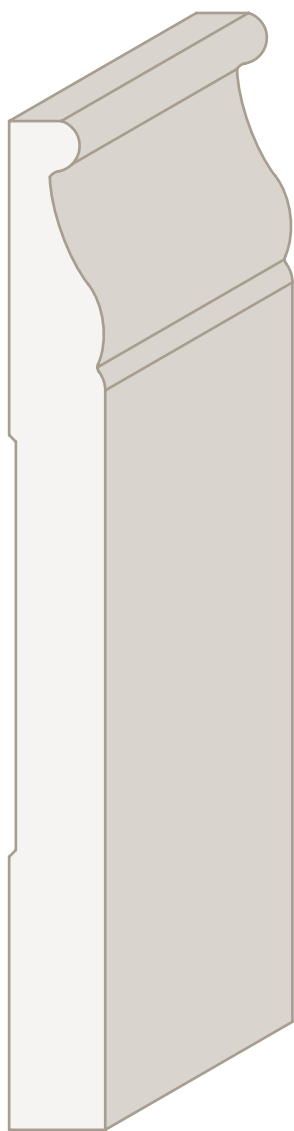


16232-VS-CB

$\frac{1}{2}$ " x $7\frac{1}{4}$ "

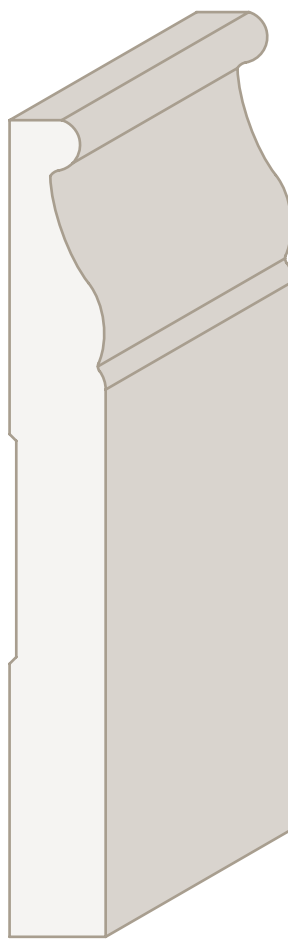
Also available:

16296-VS-CB $\frac{1}{2}$ " x $9\frac{1}{4}$ "



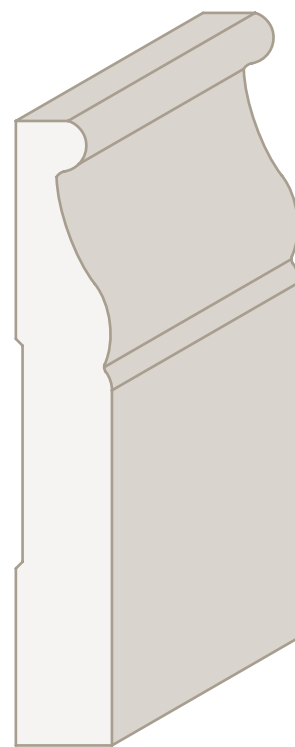
16168-VS-CB

$\frac{1}{2}$ " x $5\frac{1}{4}$ "



16136-VS-CB

$\frac{1}{2}$ " x $4\frac{1}{4}$ "

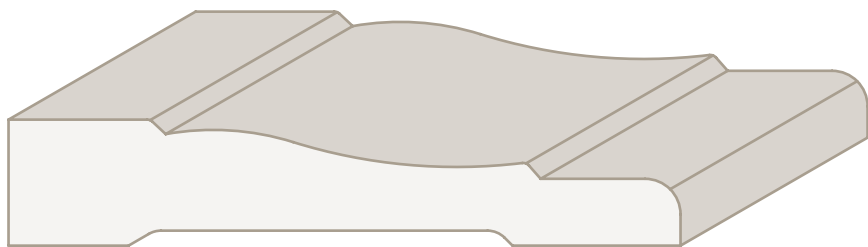


16104-VS-CB

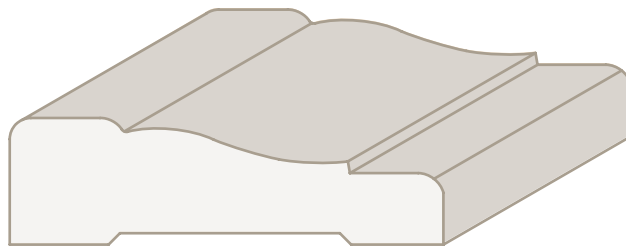
$\frac{1}{2}$ " x $3\frac{1}{4}$ "



GESSO PINE CASINGS



PFP WM444 $2\frac{1}{32}$ " x $3\frac{1}{2}$ " x 17'



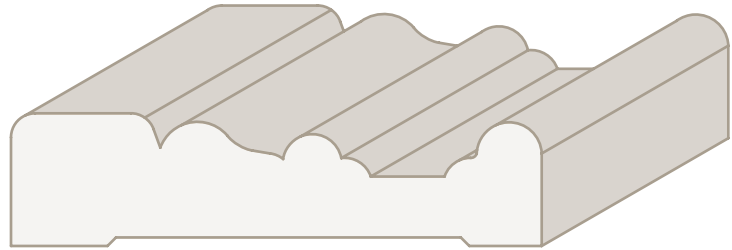
PFP WM356 $1\frac{1}{16}$ " x $2\frac{1}{4}$ " x 14'

PFP WM356 84 $1\frac{1}{16}$ " x $2\frac{1}{4}$ " x 84"

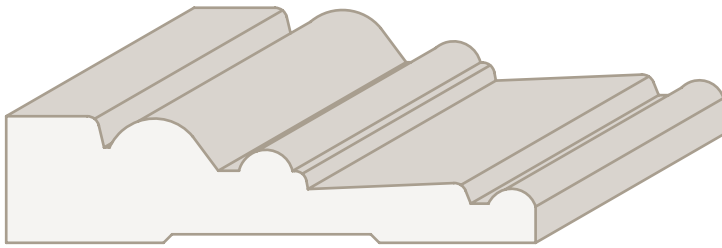




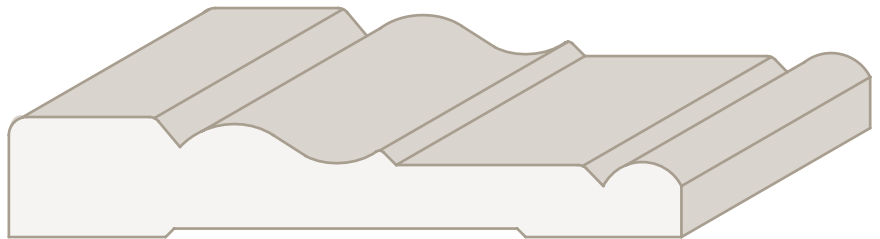
21112-2R18-CA $2\frac{1}{32}$ " x $3\frac{1}{2}$ " x 15'



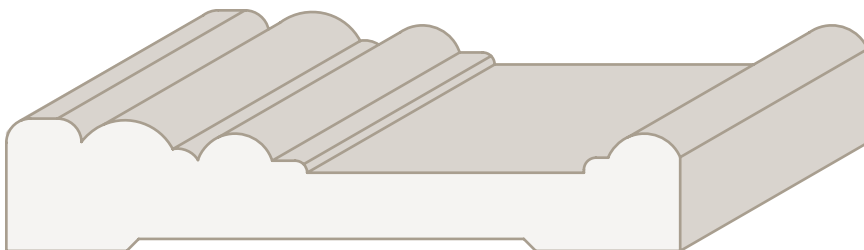
PFP 2288-CA $1\frac{1}{16}$ " x $2\frac{3}{4}$ " x 15'
PFP 2288-CA 86 $1\frac{1}{16}$ " x $2\frac{3}{4}$ " x 86"



PFP 2288-E2-CA $1\frac{1}{16}$ " x $2\frac{3}{4}$ " x 15'

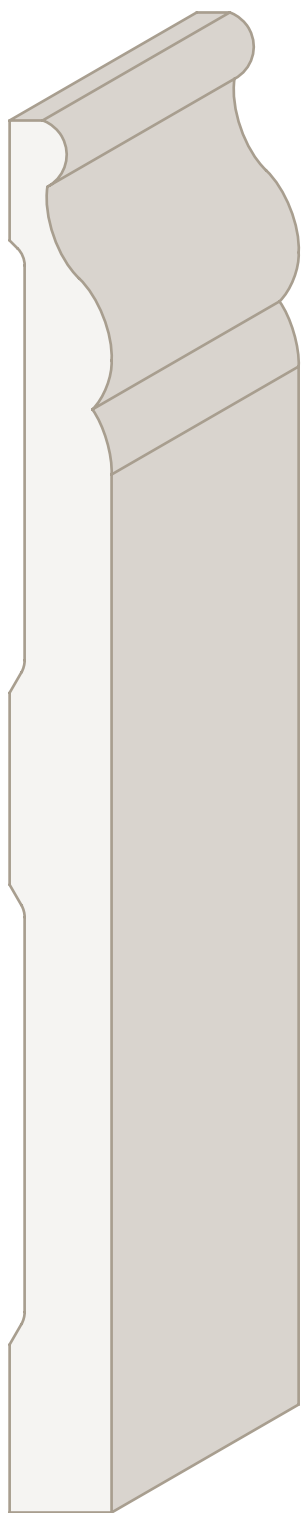


PFP 22112-C2-CA $1\frac{1}{16}$ " x $3\frac{1}{2}$ " x 15'

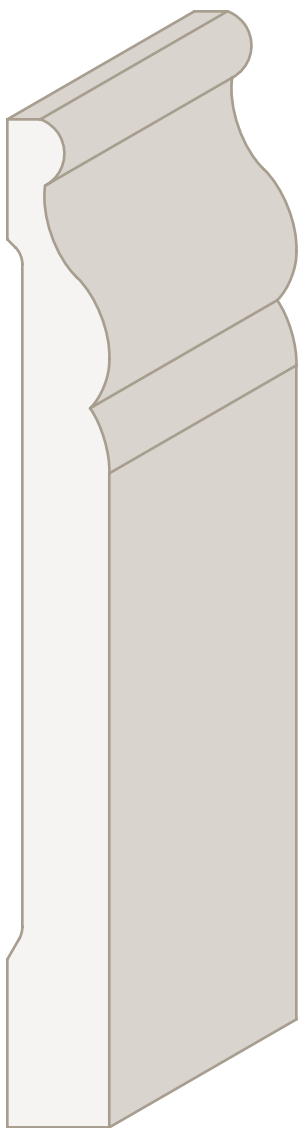


PFP 22112-W-CA $1\frac{1}{16}$ " x $3\frac{1}{2}$ " x 15'

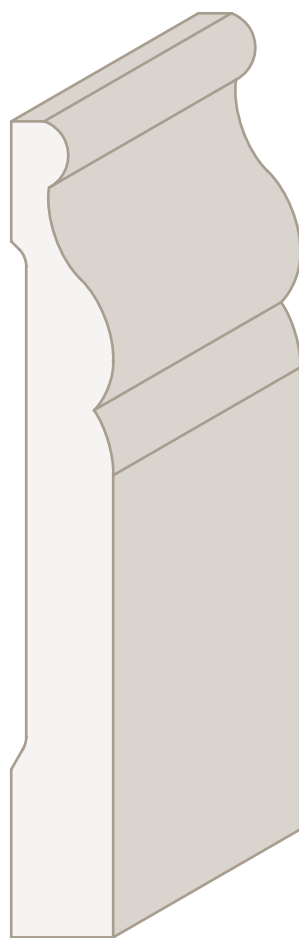
GESSO PINE BASES



PFP 18232-CB
 $\frac{9}{16}$ " x $7\frac{1}{4}$ " x 16'



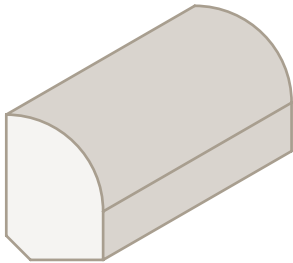
PFP 18168-CB
 $\frac{9}{16}$ " x $5\frac{1}{4}$ " x 16'



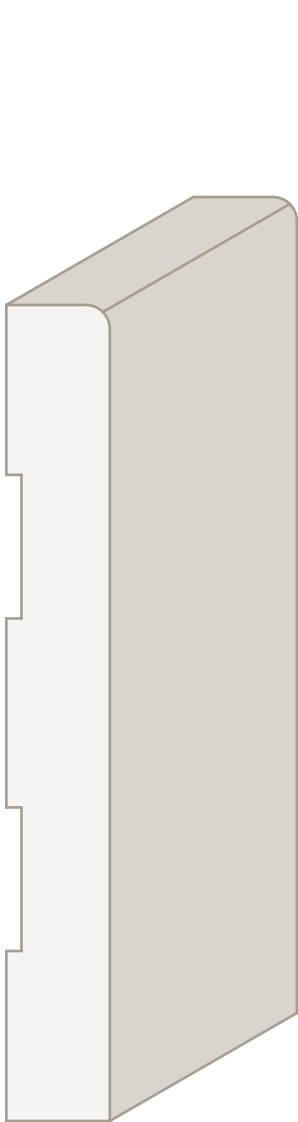
PFP 18136-CB
 $\frac{9}{16}$ " x $4\frac{1}{4}$ " x 16'



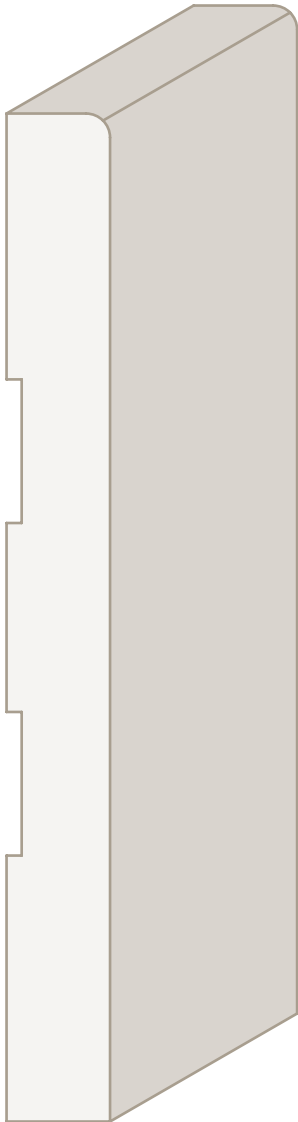
PFP 18104-CB
 $\frac{9}{16}$ " x $3\frac{1}{4}$ " x 16'



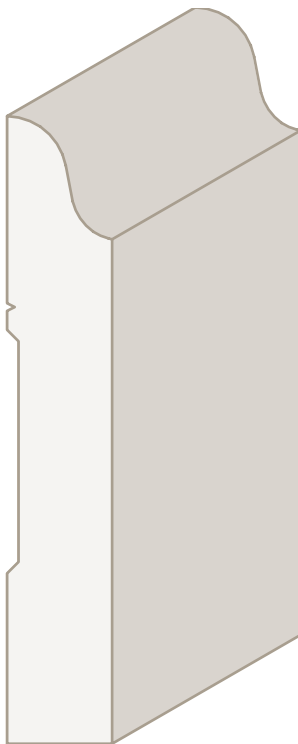
1624-A
1/2" x 3/4" x 16'



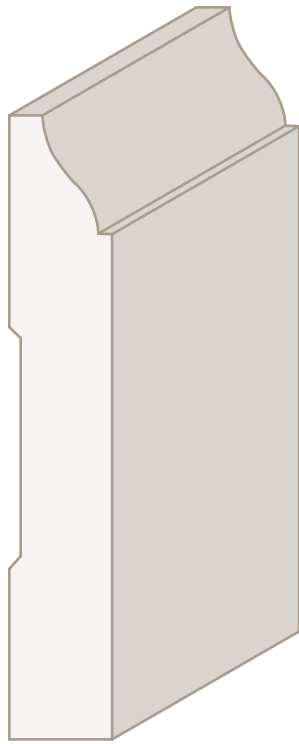
17136-1R18-B
17/32" x 4 1/4" x 16'



PFP 17168-1R18-B
17/32" x 5 1/4" x 16'



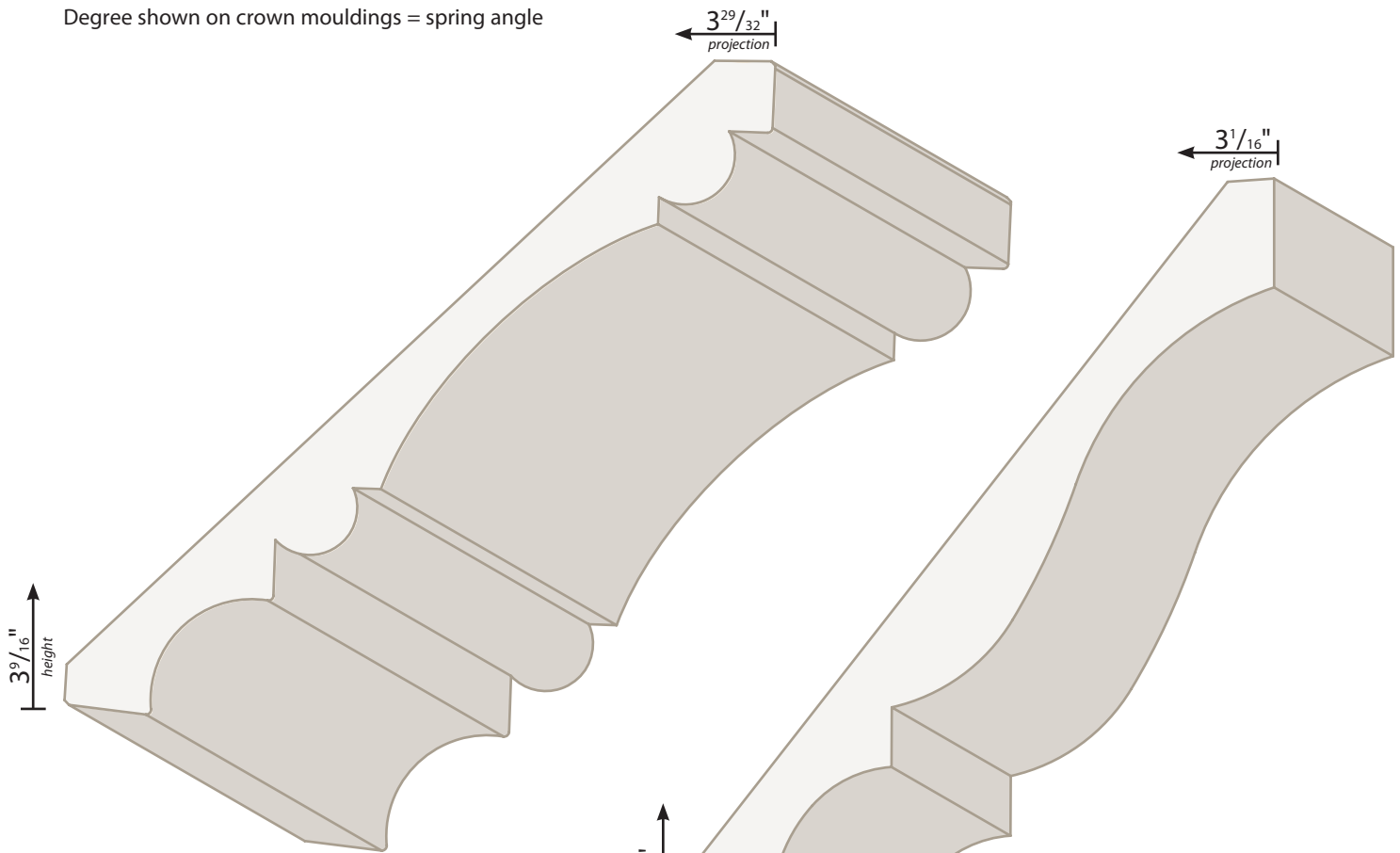
PFP WM663
9/16" x 3 1/4" x 16'



PFP WM623
9/16" x 3 1/4" x 16'

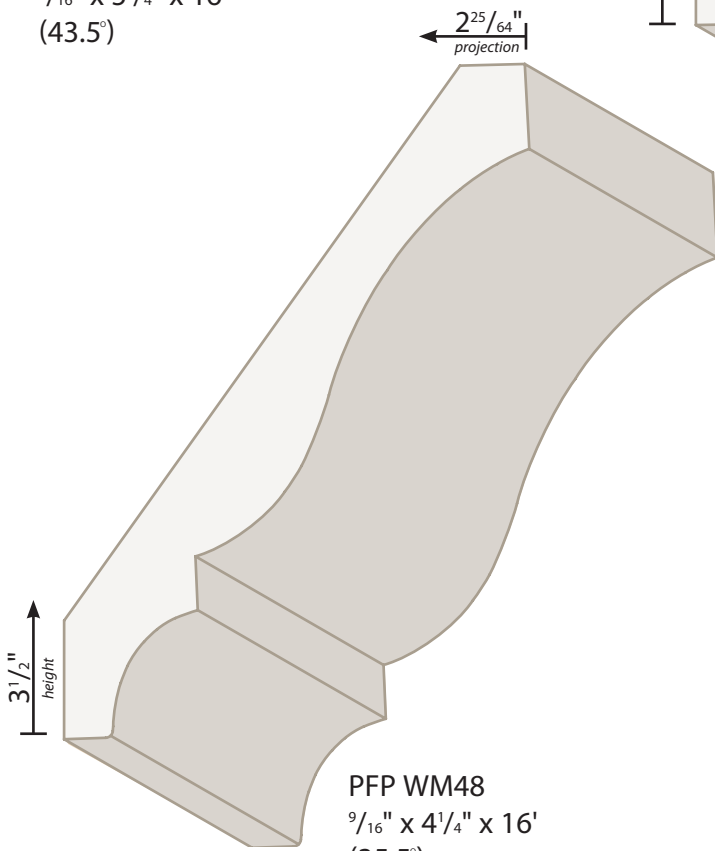
GEDSO PINE CROWNS

Degree shown on crown mouldings = spring angle



PFP 18168-A-CR
 $\frac{9}{16}$ " x $5\frac{1}{4}$ " x 16'
 (43.5°)

PFP WM45
 $\frac{9}{16}$ " x $5\frac{1}{4}$ " x 16'
 (34.5°)

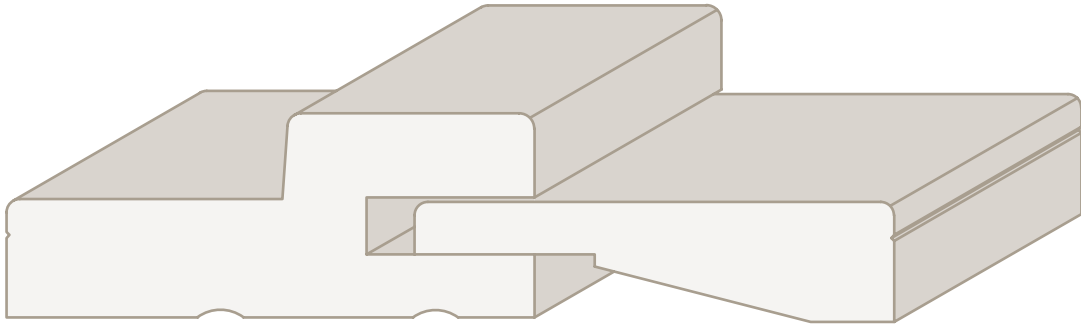


PFP WM48
 $\frac{9}{16}$ " x $4\frac{1}{4}$ " x 16'
 (35.5°)



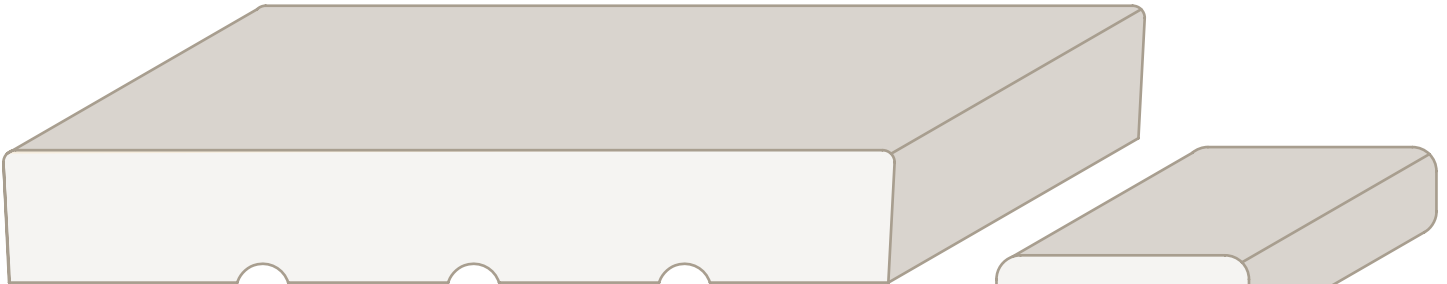
PFP WM51
 $\frac{9}{16}$ " x $3\frac{1}{4}$ " x 16'
 (34.5°)

GEDSO PINE JAMBS AND SHIPLAP



PFP 34148-JLSP 811116
 $\frac{3}{4}'' \times 4\frac{5}{8}'' \times 81\frac{11}{16}''$

PFP 34156-JLSP 811116
 $\frac{3}{4}'' \times 4\frac{7}{8}'' \times 81\frac{11}{16}''$



PFP 21148-J
 $2\frac{1}{32}'' \times 4\frac{5}{8}'' \times 16'$

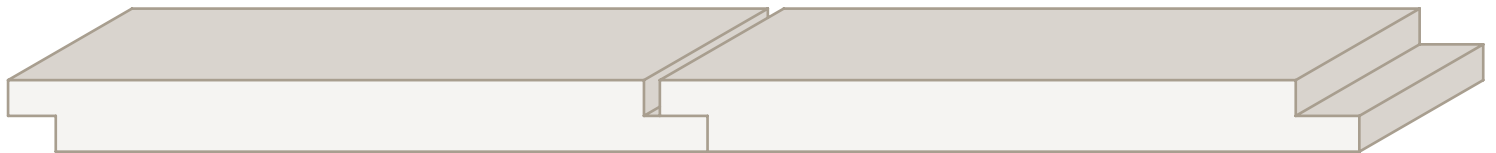
PFP 21148-JL 812132
 $2\frac{1}{32}'' \times 4\frac{5}{8}'' \times 81\frac{21}{32}''$

PFP 21148-JL 972132
 $2\frac{1}{32}'' \times 4\frac{5}{8}'' \times 97\frac{21}{32}''$

PFP 1344-STOP
 $1\frac{3}{32}'' \times 1\frac{3}{8}'' \times 81''$

PFP 21212-JL 812132
 $2\frac{1}{32}'' \times 6\frac{5}{8}'' \times 81\frac{21}{32}''$

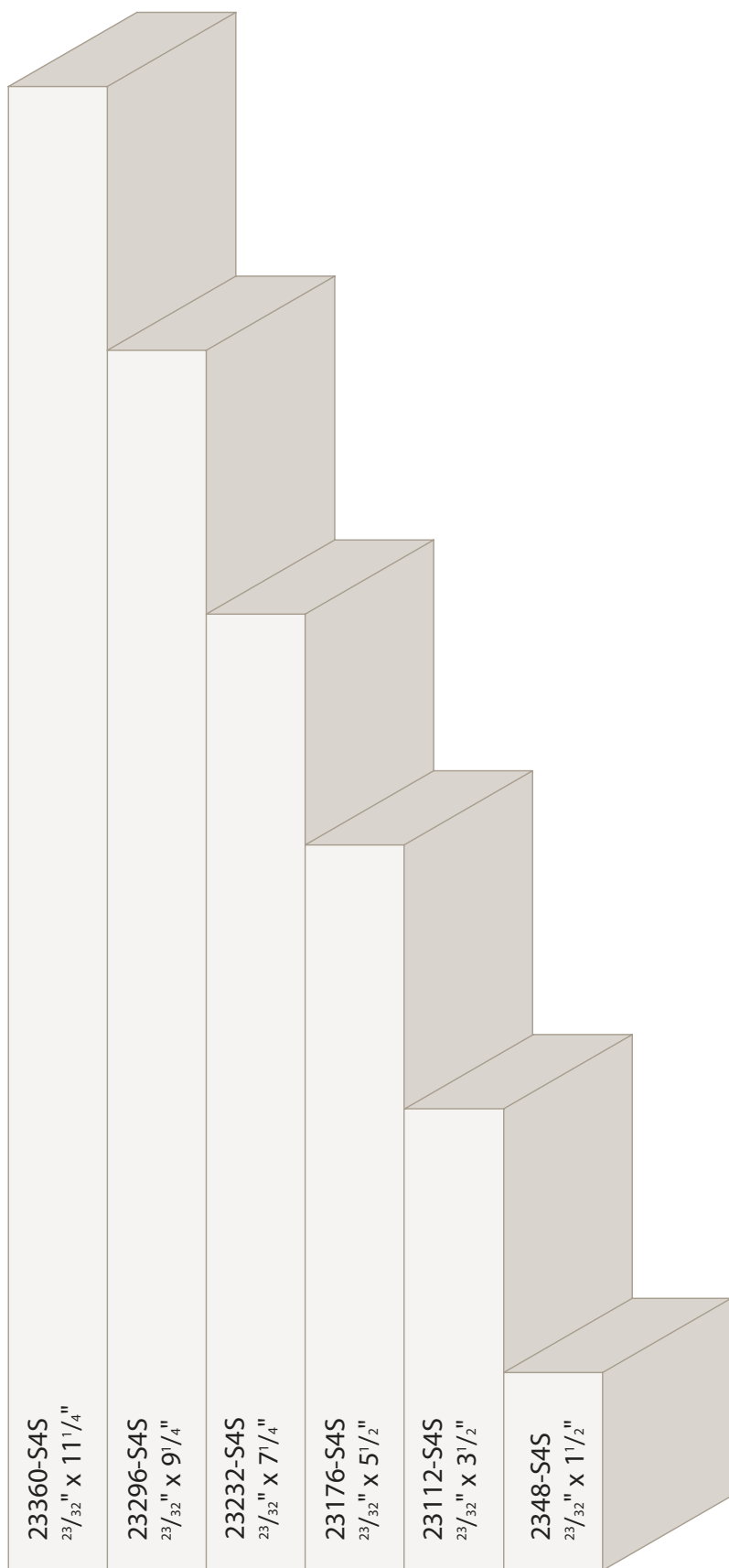
PFP 21212-JL 972132
 $2\frac{1}{32}'' \times 6\frac{5}{8}'' \times 97\frac{21}{32}''$



PFP-18172-SL
 $\frac{9}{16}'' \times 5\frac{3}{8}''$ (5" coverage) x 16'
Not to scale.

PFP-18236-SL
 $\frac{9}{16}'' \times 7\frac{3}{8}''$ (7" coverage) x 16'

GEDSO PINE S4S



Images not drawn to scale

STOCK SPECIES OFFERING

Item Number (Numerical order by product type)	Page	Flexible	Alder (Select)	Knotty Alder	Ash	Basswood	Cherry	Hickory	KW-Mahogany	Hard Maple	Poplar	Primed F/J Poplar	Raw F/J Poplar	Rustic Poplar	Primed MDF	Primed Pine	Red Oak	Walnut	White Oak	White Pine	White Pine (Knotty)	Cypress	Red Grandis	Torrified Poplar
Casing																								
1872-A-CA	5							•			•													
2472-A-CA	5								•		•							•						
2472-B-CA	5										•													
2472-C-CA	3										•													
2472-MW-CA	7										•													
2472-2R18-CA	3																							
2488-B-CA	7																							
2488-CA	4										•	•				•								
2488-E-CA	7										•	•				•								
2488-2R18-CA	3											•												
2496-P-CA	8											•												
2496-Q-CA	5										•	•												
24104-C-CA	3											•												
24104-DD1-CA	8											•												
24104-R-CA	3										•	✓	•											
18M112-CA	45																							
18M112-C-CA	44																							
18M112-UL-CA	45																							
24112-B-CA	7											•												
24112-CA	4										•	✓	•											
24112-C-CA	4										•	✓	•				•							
24112-E-CA	5										•	•												
24112-EX6-CA	8											•												
24112-F-CA	8											•												
24112-P-CA	8										•	✓	•											
24112-R-CA	3											•					•							
24112-RD-CA	5											•												
24112-W-CA	58											•												
25M112-CA	43																							
25M112-H-CA	43																							
26112-T-CA	7																							
32112-H-CA	4										•	•												
32112-IT2-CA	8																							
40120-CA	4										•													
32128-G-CA	6										•													
32128-H-CA	6										•													
32128-I-CA	6										•													
32128-J-CA	6										•													
32128-K-CA	6										•													
32128-T-CA	7										•													
24136-E-CA	5										•													
24136-RF-CA	8										•													
32136-CA	4										•	•												
5664-IT2-CA	7										•													
Backbands																								
2432-EG-BB	9										•													
3436-BB	9										•													
3248-IT-BB	9										•													
4048-ID-BB	9										•													
3652-BB	9										•													
3660-BB	9										•													
4650-A-BB	9										•													
4856-ITC-BB	9										•													
5668-BB	9										•													
Chair Rails & Stops																								
1026-STOP	19		•				•	•			•													
1234-STOP	19										•													
1640-STOP	19										•	✓												
1344-STOP	19																							
1144-STOP	19										•													
1644-KW-STOP	19										•	✓												
1256-STOP	19																							
2288-CH	19										•													
16104-CH	19										•													
22104-CH	19										•	•												
32104-CH	19										•	•												

- - STOCK ITEMS (Most non-stock species are available in just 10 production days.) Also available in primed Poplar
- - Primed Pine part numbers/dimensions may differ slightly from hardwood part numbers. See pages 55 - 60 for details.

Stock species are subject to change without notice. Refer to price book for current availability.

STOCK SPECIES OFFERING

Item Number (Numerical order by product type)	Page	Flexible	Alder (Select)	Knotty Alder	Ash	Basswood	Cherry	Hickory	KW-Mahogany	Hard Maple	Poplar	Primed F/J Poplar	Raw F/J Poplar	Rustic Poplar	Primed MDF	Primed Pine	Red Oak	Walnut	White Oak	White Pine	White Pine (Knotty)	Cypress	Red Grandis	Torrefied Poplar
Bases & Base Caps																								
1723-BD-BC	11										•													
2240-IT-BC	11												•											
2244-B-CAP	11	•									•							•						
2444-B-CAP	11												•											
2148-CB-CAP	11	•									•							•						
2448-US-BC	11										•		•											
3248-US-BC	11										•		•											
3248-ITC-BC	11										•		•											
14104-1B14-B	16																							
16104-B	11										•		•				○		•					
18104-OG-B	13									•	•	•	•				○		•					
16104-VS-CB	53														•									
20104-1R18-B	15											•	•											
22104-CB	12									•	•	•	•				○		•					
24112-BD-B	14,45										•	•	•											
16136-VS-CB	53														•									
18136-B	13										•	•						•						
18136-OG-B	13										•	•	•					•						
15M136-CB	46														•									
20136-BD-B	15											•												
20136-1R18-B	15											•	•											
22136-CB	12	•								•	•	•	•				○		•					
14168-1B14-B	16												•											
18168-B	13										•	•						•						
18168-OG-B	13										•	•	•											
15M168-CB	46														•									
16168-VS-CB	53														•									
20168-1R18-B	15											•	•		•	○								
20168-BD-B	14											•	•											
22168-CB	12	•					•			•	•	•	•				○		•					
15M168-E-B	45														•									
22168-E-B	13										•	•					○		•					
24168-BD-B	14										•	•	•				○		•					
18232-B	13										•													
18232-CB	56																○							
15M232-CB	46														•									
15M232-E-B	45														•									
16232-VS-CB	53														•									
20232-1R18-B	15,45											•			•									
20232-BD-B	15											•												
22232-CB	12	•									•	•						•						
22232-E-B	13										•	•												
24232-BD-B	14										•	•	•											
16296-VS-CB	53										•	•	•		•									
S4S																								
2448-S4S	37						•				•		•			○		•						
2456-S4S	37										•													
1664-S4S	37												•											
2464-S4S	37										•		•					•						
2472-S4S	37										•													
2480-S4S	37										•													
16112-S4S	37												•											
24112-S4S	37	•	•	•			•	•	•	•	•	•	•		•	○	•	•	•	•	•	•	•	•
16176-S4S	37												•											
24176-S4S	37	•	•	•			•	•	•	•	•	•	•		•	○	•	•	•	•	•	•	•	•
24232-S4S	37	•	•	•			•	•	•	•	•	•	•		•	○	•	•	•	•	•	•	•	•
24296-S4S	37	•	•	•			•	•	•	•	•	•	•		•	○	•	•	•	•	•	•	•	•
24360-S4S	37	•	•	•			•	•	•	•	•	•	•		•	○	•	•	•	•	•	•	•	•
24488-S2S	37												•		•*									
32112-S4S	37										•							•						
32176-S4S	37										•				•			•						•
32232-S4S	37										•							•						
32296-S4S	37										•							•						
32360-S4S	37										•							•						
40112-S4S	37										•							•						
40176-S4S	37										•													
40296-S4S	37										•													
40360-S4S	37										•													
4040-S4S	37										•													
4848-S4S	37										•							•						

* - Raw MDF

• - STOCK ITEMS (Most non-stock species are available in just 10 production day) ♦♦ - Also Available in Quartered White Oak

○ - Primed Pine part numbers/dimensions may differ slightly from hardwood part numbers. See pages 55 - 60 for details.

Stock species are subject to change without notice. Refer to price book for current availability.

STOCK SPECIES OFFERING

Item Number (Numerical order by product type)	Page	Flexible	Alder (Select)	Knotty Alder	Ash	Basswood	Cherry	Hickory	KW-Mahogany	Hard Maple	Poplar	Primed F/J Poplar	Raw F/J Poplar	Rustic Poplar	Primed MDF	Primed Pine	Red Oak	Walnut	White Oak	White Pine	White Pine (Knotty)	Cypress	Red Grandis	Torrefied Poplar
S4S																								
48112-S4S	37										•													
48176-S4S	37										•													
48232-S4S	37										•													
48296-S4S	37										•													
48360-S4S	37										•													
5656-S4S	37										•													
Crowns																								
1857-CR	25							•		•	•													
2472-C-CR	28										•													
2488-A-CR	24							•		•	•		•											
20104-B-CR	29	•					•	•		•	•	•	•				•		•	•				
24104-D-CD	30																•							
24104-ITC-CR	28												•											
26120-D-CR	30									•	•													
15M136-B-CR	50														•									
20136-B-CR	29						•	•		•	•	•	•			•								
24136-A-CR	25	•						•		•	•	•	•				•							
22136-CO-CR	55														•									
24136-C-CR	27	•					•			•	•	•	•											
24136-CV-CR	28									•														
15M168-B-CR	50														•									
20168-B-CR	29						•			•	•	•	•				•		•					
18M168-A-CR	52														•									
18M168-C-CR	53														•									
24168-A-CR	25										•	•					•							
24168-CO-CR	56														•									
24168-QA-CR	24											•												
24168-WHI-CR1	28									•		•												
26168-C-CR	27										•	•												
26168-D-CD	30										•													
26168-D-CR	30										•													
26192-CR	25									•	•	•												
25M202-OG-CR	52														•									
25M224-CO-CR	54														•									
18M232-RB-BCR	50														•									
20M232-CR	51														•									
25M232-C-CR	51														•									
26232-CV-CR	28											•												
32232-A-CR	24										•	•												
32232-B-CR	29										•	•	•											
Crown Backers																								
2480-CRB	31										•	•												
24112-BD-B	31										•	•	•		•									
32128-CRB	31										•													
24168-BD-B	31										•	•	•											
24232-BD-B	31										•	•	•											
Panel Moulds																								
2424-R	22										•													
1632-CK-PM	22										•													
2048-KW-PM	22											•												
2428-ITC-PM	22										•													
3240-PR	22										•													
2448-BM	22	•									•													
2464-PM	22										•													
2664-P	22										•													
2664-PR	22										•													
3264-PR	22	•									•													
Tongue & Groove/Shiplap																								
1296-TVG-BD	35										•													
2496-TVG	35										•													
2496-TVG-BD	35										•													
24128-TVG	35										•													
24160-TVG	35										•													
18M160-TVG	52										•													
18M168-TVG-BD	52										•				•									
24160-QRK-TAG	36										•	•			•									
24224-QRK-TAG	36										•	•			•									•
18172-SL	59																•							
18236-SL	59															•								

- STOCK ITEMS (Most non-stock species are available in just 10 production days.)
- Primed Pine part numbers/dimensions may differ slightly from hardwood part numbers. See pages 55 - 60 for details.

Stock species are subject to change without notice. Refer to price book for current availability.

STOCK SPECIES OFFERING

Item Number (Numerical order by product type)	Page	Flexible	Alder (Select)	Knotty Alder	Ash	Basswood	Cherry	Hickory	KW-Mahogany	Hard Maple	Poplar	Primed F/J Poplar	Raw F/J Poplar	Rustic Poplar	Primed MDF	Primed Pine	Red Oak	Walnut	White Oak	White Pine	White Pine (Knotty)	Cypress	Red Grandis	Torrefied Poplar	
Dentils & Mantle Mould																									
1620-I-D	34										•														
2460-CUT-D	34										•														
54168-A-MM	34										•														
Stools																									
2472-A-STOOL	23										•														
2472-STOOL	23										•														
40104-STOOL	23										•														
24136-STOOL	23										•														
3272-2RE116	23										•														
3248-2RE116	23											•													
Trim & Mulls																									
1212-Q	20										•														
816	21										•														
1416-GB	20										•														
816-A	21										•														
624	21						•	•			•														
1624	21		•								•														
2024	20										•														
1124-ROPE 96	21							•			•														
1224-T	20										•														
1224-KR	20										•														
1624-A	11		•				•	•			•					•		•	•						
1624-B-SHOE	11										•	☑													
1624-C	20		•					•			•														
1640-BN	21										•														
1640-1R18	20										•	☑													
1640-2RE116	21										•														
1648	20										•														
1840	20										•														
1846	20										•														
1724-ROPE 96	21						•				•														
2323-BEAD	20										•														
2232-TM	20										•														
2323-IT-TM	20										•														
2424-C	20										•														
2424-I	20										•														
2424-O	20										•														
2424-Q	20		•								•														
2448-HR	20										•														
3636-O	20										•														
4040-ROD	21										•														
3248-S4S	21								•		•														
832-M	21										•														
832-S4S	21										•														
840-M	21										•														
840-S4S	21										•														
848-M	21										•														
864-M	21										•														
864-S4S	21										•														
12176-S4S	21										•														
Raised Panel Jamb																									
Raised Panel Jamb*	39										•														
<i>See "Doors & Jamb" price book for a complete list of jamb and accessories.</i>																									
Bar Rails																									
4096-BAR	42																								
56144-BAR	42										•														

- - STOCK ITEMS (Most non-stock species are available in just 10 production days.)
- ◉ - Primed Pine part numbers/dimensions may differ slightly from hardwood part numbers. See pages 55 - 60 for details.

Stock species are subject to change without notice. Refer to price book for current availability.



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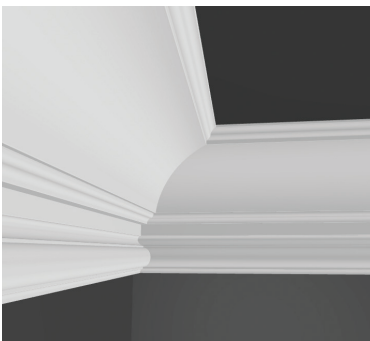
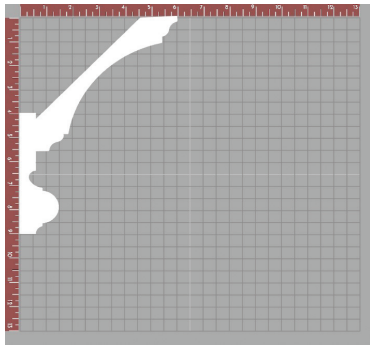


Explore our extensive collection of stock profiles or delve into a vast selection of special order items, including mouldings, doors, and stair components. With the envisionit™ program, you can easily search and refine your choices using a wide range of criteria, ensuring you find exactly what you need.

Once you've made your selections, you can access scaled PDF and AutoCAD drawings, 3D images, and realistic application renderings to bring your vision to life.

Need inspiration? Check out our online photo gallery, filled with stunning installation images that are sure to spark your creativity!

Visit our website today and get started with envisionit™—your design journey begins here!





Like fine furniture, architectural millwork & doors must be properly cared for to ensure a successful installation for the life of the home.

Wood is a natural material that seeks to be in balance with its surroundings. Maintaining the correct job site temperature and humidity levels is a crucial factor in protecting millwork and related interior finishes from the negative effects of temperature and humidity.

Here are a few simple guidelines to help ensure a successful trim & door installation.

- The job site should be fully enclosed with the HVAC up and running. Temperature should be maintained between 68 - 72 degrees.
- **Relative humidity should be between 30% & 45%.** The chart below illustrates the direct correlation of how humidity levels affect the moisture content in wood products.
- Be sure all wet work has been completed and cured before wood products are delivered to the job site. Drywall, concrete & plaster cause extreme humidity spikes before completely cured.
- Doors must be properly finished on all 6-sides, including the top and bottom, with a high-quality paint or stain.
- Never install a pocket door prior to finishing. The moisture content in framing materials can range between 15% - 19%. A door which is improperly finished will absorb this moisture, causing the door to warp, twist, and/or bow.

EQUALIBRIUM MOISTURE CONTENT CHART

TEMPERATURE	PERCENTAGE OF RELATIVE HUMIDITY																		
▼	5%	10%	15%	20%	25%	30%	35%	40%	45%	50%	55%	60%	65%	70%	75%	80%	85%	90%	95%
30° F	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.4	11.3	12.4	13.5	14.9	16.5	18.5	21	24.3
40° F	1.4	2.6	3.7	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.4	11.3	12.4	13.5	14.9	16.5	18.5	21	24.3
50° F	1.4	2.6	3.6	4.6	5.5	6.3	7.1	7.9	8.7	9.5	10.3	11.2	12.3	13.4	14.8	16.4	18.4	20.9	24.3
60° F	1.3	2.5	3.6	4.6	5.4	6.2	7.0	7.8	8.6	9.4	10.2	11.1	12.1	13.3	14.6	16.2	18.2	20.7	24.1
70° F	1.3	2.5	3.5	4.5	5.4	6.2	6.9	7.7	8.5	9.2	10.1	11	12.0	13.1	14.4	16.0	17.9	20.5	23.9
80° F	1.3	2.4	3.5	4.4	5.3	6.1	6.8	7.6	8.3	9.1	9.9	10.8	11.7	12.9	14.2	15.7	17.7	20.2	23.6
90° F	1.2	2.3	3.4	4.3	5.1	5.9	6.7	7.4	8.1	8.9	9.7	10.5	11.5	12.6	13.9	15.4	17.3	19.8	23.3
100° F	1.2	2.3	3.3	4.2	5.0	5.8	6.5	7.2	7.9	8.7	9.5	10.3	11.2	12.3	13.6	15.1	17.0	19.5	22.9

MOISTURE CONTENT

COVER IMAGE COURTESY OF:
Home Lumber of New Haven – New Haven, IN
MBN Properties – Columbia City, IN

- Crown – 32232-B-CR
- Panel Mould – 1624

PAGE 1 COURTESY OF:
Home Lumber of New Haven – New Haven, IN
Hamed Homes – Ft. Wayne, IN

- Casing – 24112-R-CA
- Base – 20168-1R18-B
- Shoe Mould – 1624-B-SHOE
- Ceiling Covering – 24160-QRK-TAG

PAGE 9 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
Andrew Roby – Charlotte, NC
Carolina Design Associates – Charlotte, NC
Houghland Architecture – Charlotte, NC
Photographer: MB Productions, Kernersville, NC

- Wall Covering – 2456-S4S (3/4" x 2")
- Base – 24232-S4S (3/4" x 7-1/2") w/3240-PR
- Shoe – 1632-IT-TM

PAGE 26 COURTESY OF:
D&D Mouldings – Noblesville, IN

- Wall Covering – 2464-S4S, 24176-S4S

PAGE 32 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC Charleston, SC
Loyd Builders – Apex, NC

- Casing – 24104-DKC-CA w/5256-ST-BB
- Base – 24232-S4S w/3256-BUW-BC
- Shoe – 2052-IT-TM
- Crown – 26232-C-CR w/24112-BD-B
- Panel Mould – 2664-PR
- Chair Rail – 32104-CH

PAGE 33 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
Loyd Builders – Apex, NC
Photographer: Kyle Santee Media

- Casing – 32128-H-CA
- Base – 24296-S4S w/3240-PR
- Panel Mould – 3240-PR (lower wall)
2664-PR (stair wall)
- Shoe – 2034-IT-BC
- Stair Components – By Others

PAGE 35 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
New Tradition Homes of NC – Weddington, NC
Designer: Susan Hill, Charlotte, NC
Photographer: Laura Sumrak, Charlotte, NC

- Ceiling Detail – 24296-S4S, 2323-IT1-TM,
34224-CO-CR, 24160-QRK-TAG

PAGE 36 COURTESY OF:
D&D Mouldings – Noblesville, IN
AR Homes/Scott Bates Builders – Carmel, IN
Photographer: Art Home Photo, Ft. Wayne/Indianapolis, IN

- Wall Covering – 24160-KWK-WC

PAGE 39 COURTESY OF:
D&D Mouldings – Noblesville, IN
Randy Shaffer + Kent Shaffer Custom Homes – Noblesville, IN
Photographer: Art Home Photo, Ft. Wayne/Indianapolis, IN

- Lock Miter Beams – 24232-1F-LM (sides)
24232-2M-LM (bottom)
- Ceiling Covering – 24224-QRK-TAG

PAGE 43 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
Loyd Builders – Apex, NC
Photographer: Kyle Santee Media

- Casing – 32128-I-CA w/4856-ITC-BB
- Base – 24232-S4S w/3240-PR

PAGE 45 COURTESY OF:
Home Lumber of New Haven – New Haven, IN
Timberlin Custom Homes – Ft. Wayne, IN

- Casing – 24112-R-CA
- Base – 20168-1R18-B
- Crown – 24136-CV-CR
- Drop Bench Wall Covering – 24224-QRK-TAG
- Wainscot – 24112-S4S, 16112-S4S,
3652-BB Wall Cap
- Pediment Head – 3248-2RE116, 24176-S4S,
1640-2RE116
- Door – KW3003-FR, D23/403

PAGE 55 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
Loyd Builders – Apex, NC
Photographer: Kyle Santee Media

- Casing – 32128-I-CA w/4856-ITC-BB
- Base – 24232-S4S w/3240-PR
- Shoe Mould – 1624-C

PAGE 56 COURTESY OF:
ITC Millwork – Stallings/Raleigh, NC, Charleston, SC
Loyd Builders – Apex, NC
Photographer: Kyle Santee Media

- Casing – 32128-I-CA
- Crown – 32232-B-CR w/24112-BD-B

Based on information provided, the mouldings listed above are an accurate representation of the profiles featured in the referenced photographs. Keep in mind that the look achieved with each individual installation will vary.

Photographs in this catalog may not be copied, reproduced, transmitted or manipulated without the express written permission of Koetter Woodworking.

Most profiles represented in this catalog are stocked in Poplar (with the exception of profiles featured in the Primed MDF and Primed-Pine section). In addition, a large selection is stocked in finger-joint Poplar, primed finger-joint Poplar and Red Oak, and some are available in Cherry and Hard Maple. Please see the Koetter stock moulding price book for pricing and availability.

Additional species are available by special order. Please see our product species chart on pages 63-66 for a complete list of available species. Koetter has a tooling library of over 5,000 custom profiles to meet your special requests. In addition, we have the capability of grinding custom tooling to meet the exact specifications of your individual project. Visit our web site at www.koetterwoodworking.com to view our extensive selection of profiles.

In addition to Architectural Millwork, Koetter Woodworking supplies a full line of Stile & Rail Wood Doors and Stair Parts. Please visit our website to view any of our complete catalogs or scan the QR codes below.

ARCHITECTURAL MILLWORK



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Koetter Woodworking, Inc.
(812) 923-8875
800-411-8285 toll free fax
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